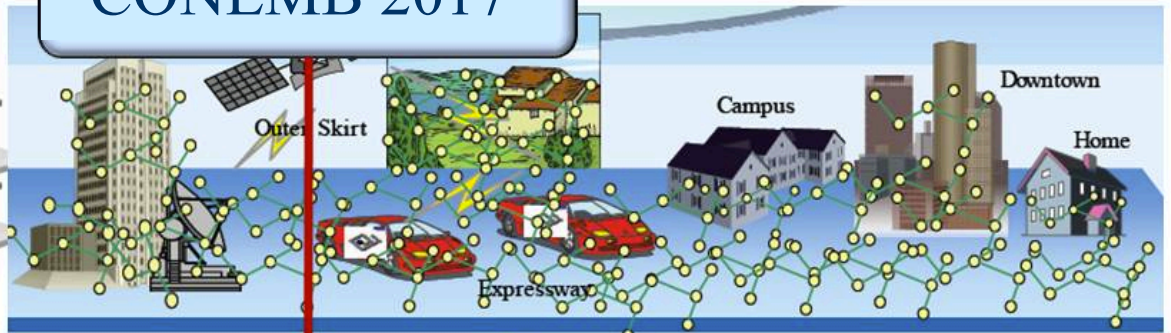
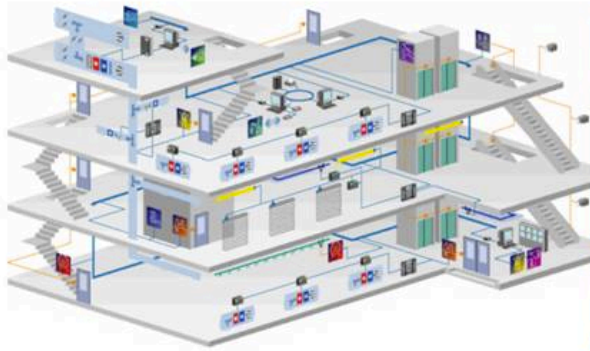


CONEMB 2017



- Intelligent Building Automation - “the search for the ZEB”

Prof. Adolfo Bauchspiess



LARA- Automation and Robotics Laboratory
Departamento de Engenharia Elétrica
Universidade de Brasília - Brazil



Summary

Concepts:

- Sub-systems
- Segments
- Technologies
- Where can you work?
- Ambient Intelligence

Some Research Projects

- Energy Saving
- Thermal Comfort
- User tracking
- nZEB

Perspectives

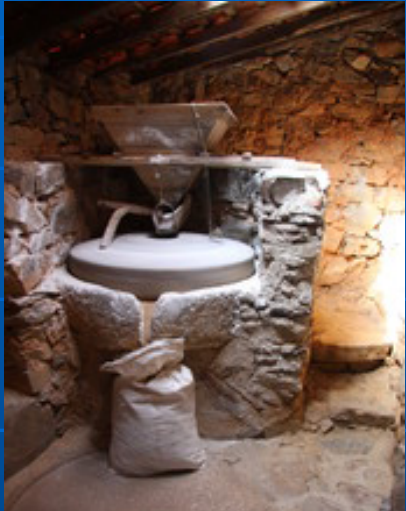
Intelligent Building Automation

#trend_topics

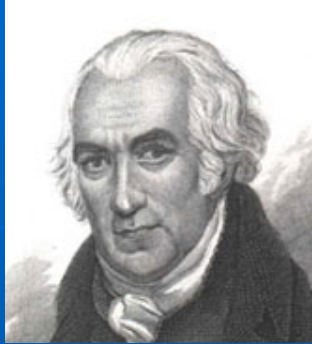
- *Building Automation*
- *Artificial Intelligence*
- *Ambient Intelligence*
- *Ubiquitous Systems*
- *Assisted Living*
- *Cyber Physical Systems*
- *nZEB*
- ***Smart*** *Environments / Buildings / Campus / Cities*



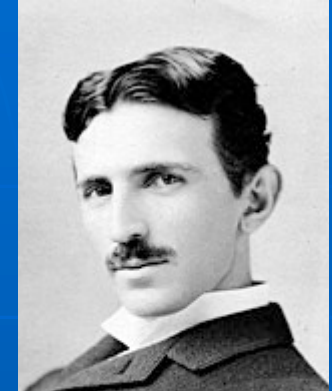
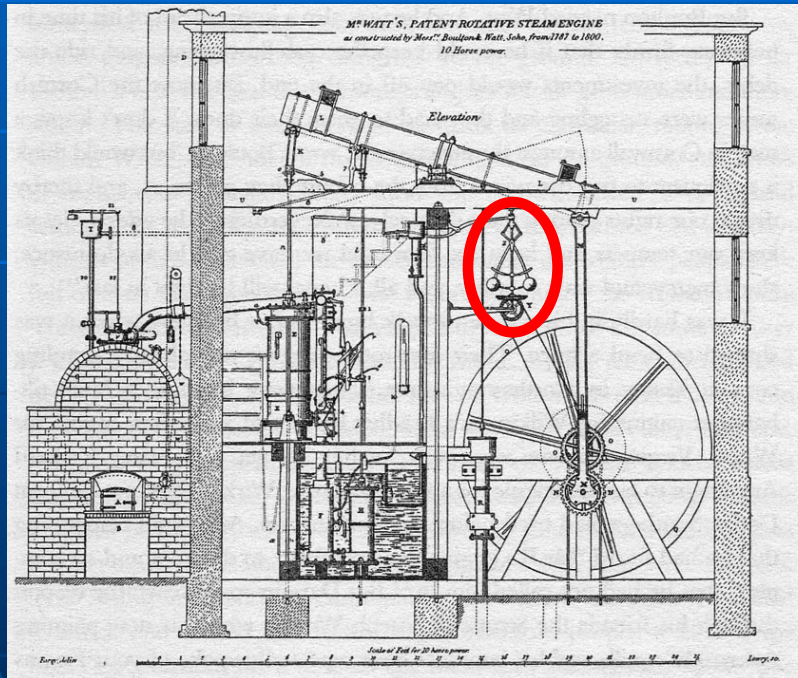
Automation – The Beginning



Flour mill
Work of 10 men
Xth century



James Watt -1775
Steam Engine
Flyball governor

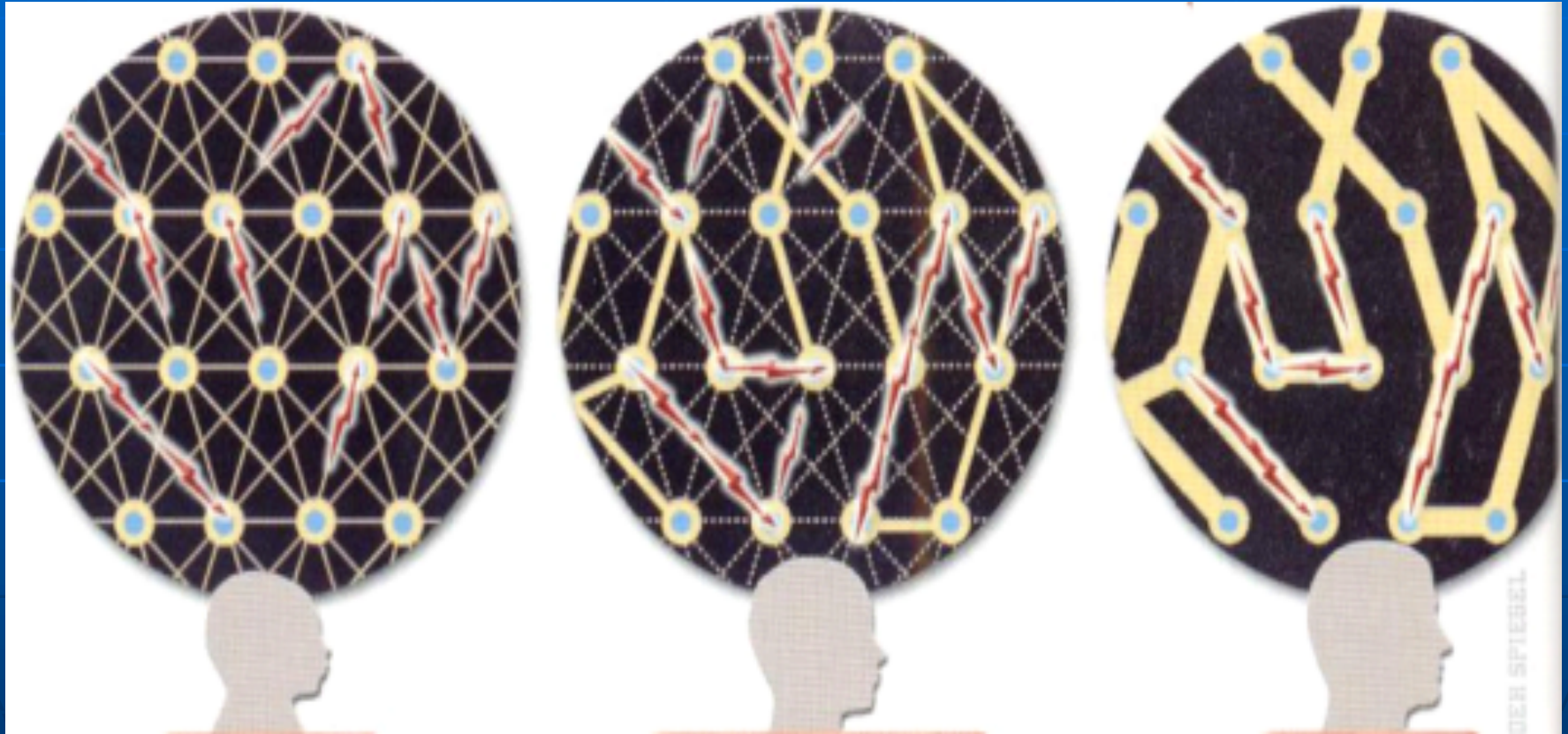


Tesla (*1856 †1943)
Multiphase Systems
AC Motor



Intelligent Systems - The Brain as model !!

Build Neuron Synaptic *Connections* - Learning!



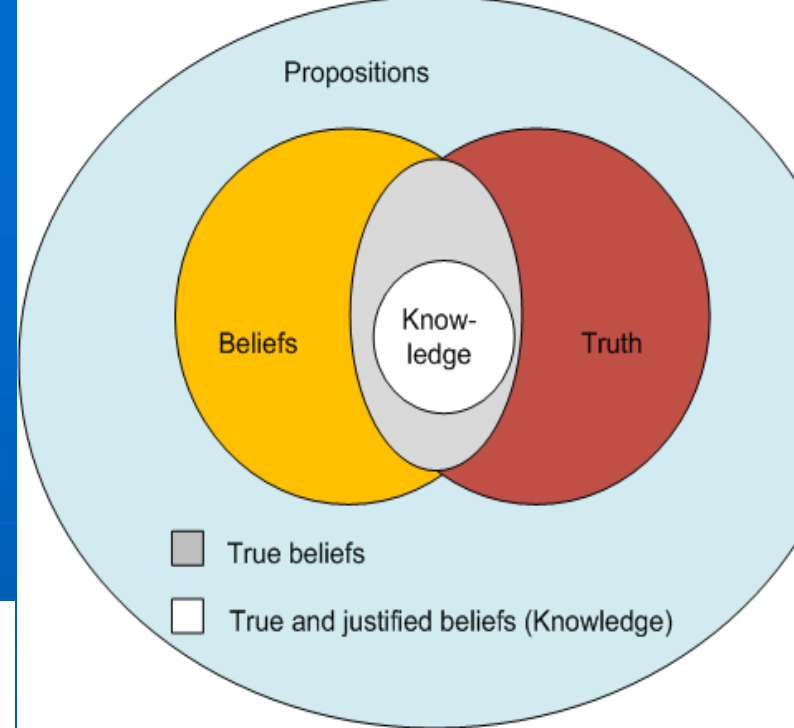
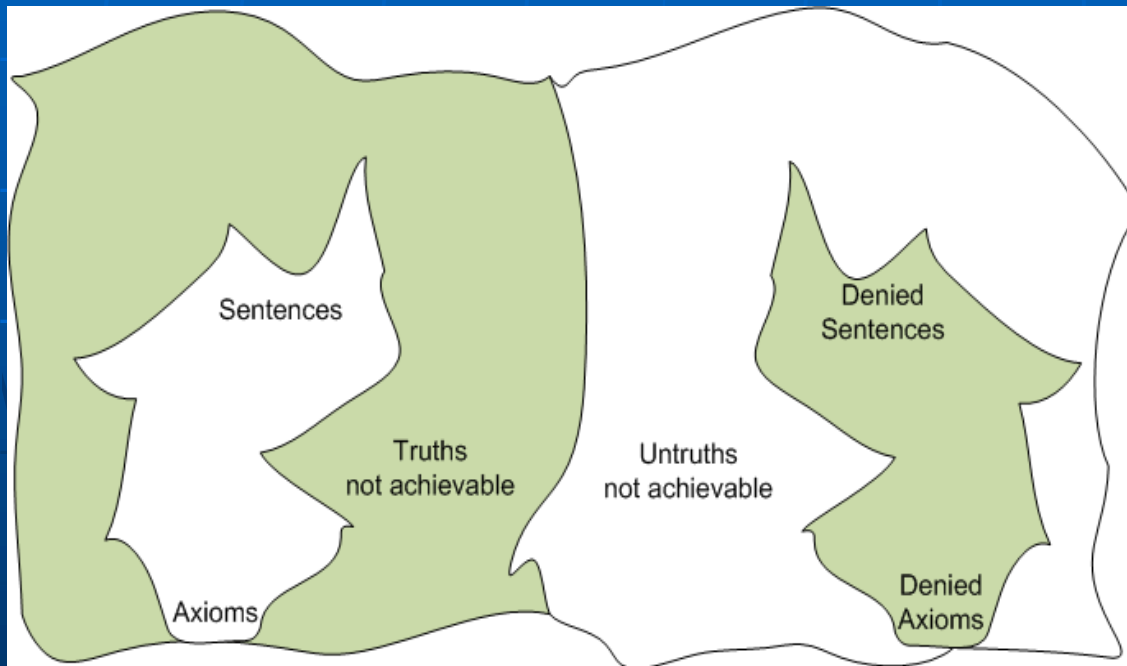
0-2 years

2 years to puberty

Adult

“Philosophy of Knowledge”

Gödel's incompleteness theorems, 1931



“Heuristics”

A way that works,
but you do not know way.

“Sub-optimal solutions”
The brain is *expert* in finding
good heuristics!

Artificial Intelligence?

From Natural Intelligence to Artificial Intelligence

Ex. – Dislexia?

I cnduo't byleiee taht I culod aulacly uesdtannrd waht I was rdnaieg. Unisg the icndeblire pweor of the hmuan mnid, aocdcnig to rseecrah at Cmabrigde Uinervtisy, it dseno't mttar in waht oderr the lterets in a wrod are, the olny irpoamtnt tihng is taht the frsit and lsat ltteer be in the rhgit pclae. The rset can be a taotl mses and you can sitll raed it whoutit a pboerlm. Tihs is bucseae the huamn mnid deos not raed ervey ltteer by istlef, but the wrod as a wlohe. Aaznmig, huh? Yaeh and I awlyas tghhuot slelinpg was ipmorantt! See if yuor fdreins can raed tihs too.

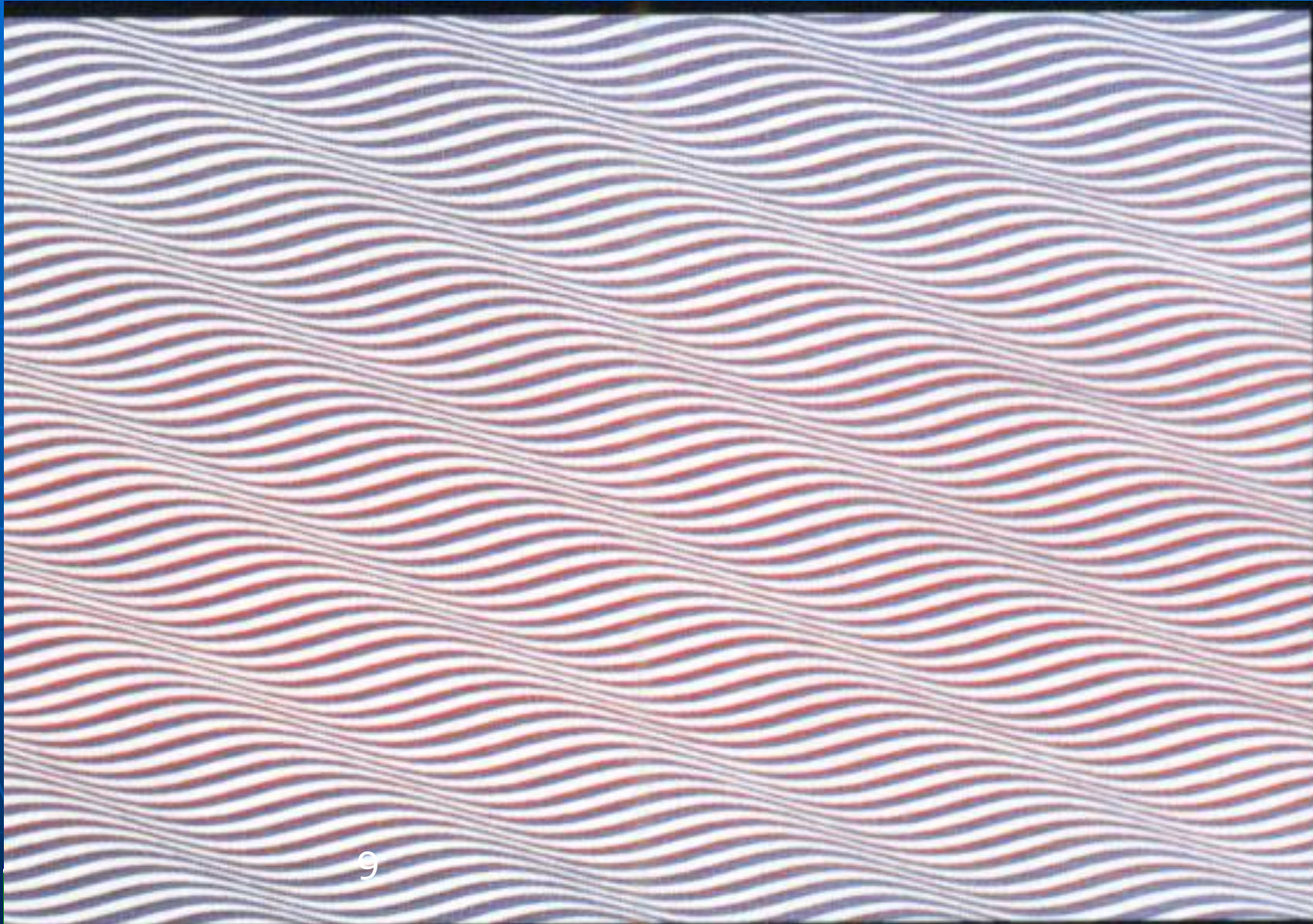
Giant x 3D Ilusion?



TRÜGERISCHE KULISSE

Anders als es den Anschein hat, sind alle drei Männer gleich groß, der linke ist dem Fotografen jedoch viel näher als die beiden rechten. Die Täuschung entsteht, weil der rechte Teil des Raumes viel mehr Tiefe hat (siehe Grafik), was durch die Bemalung der Kulisse jedoch exakt kompensiert wird.

Waves?



Simpathic?

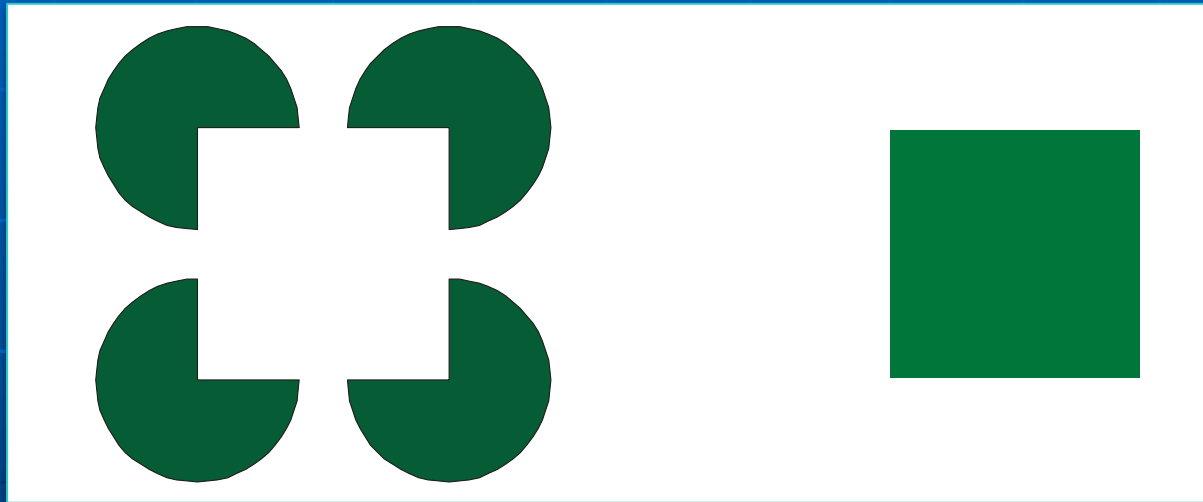


Antipathic?



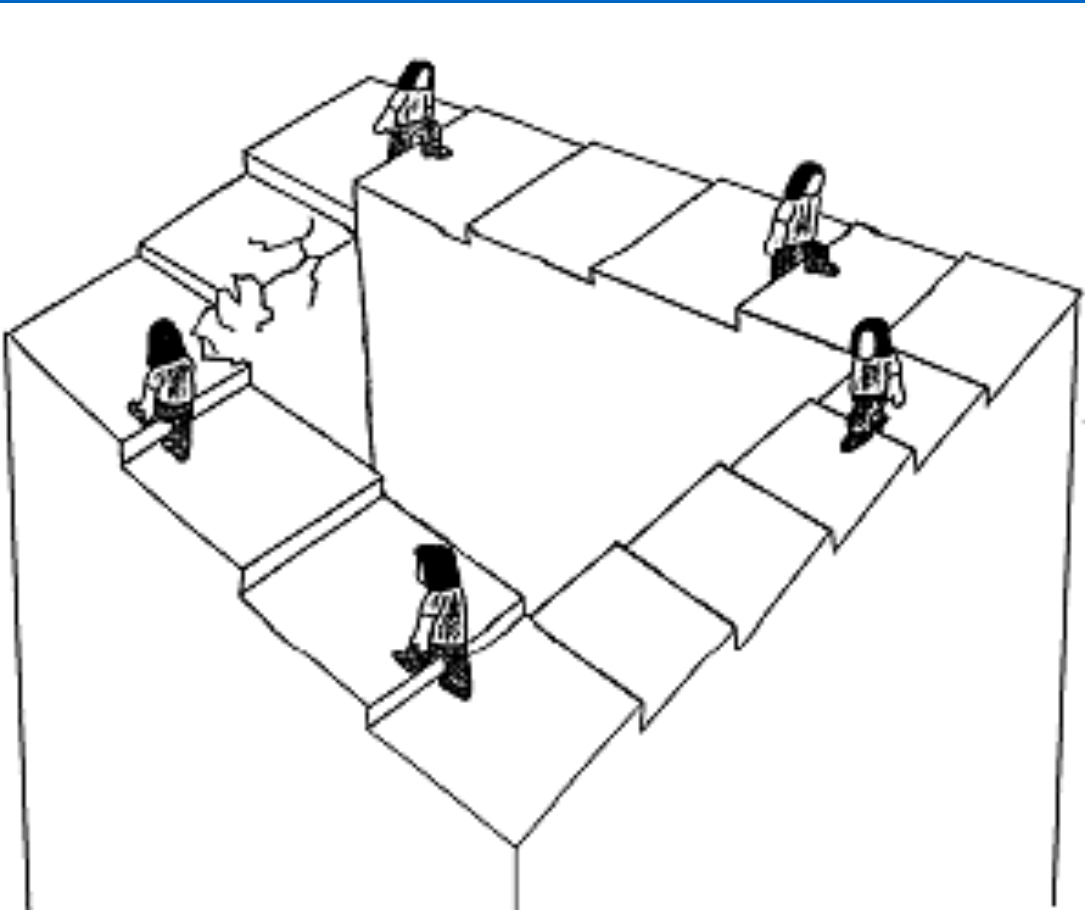
- Incomplete pattern - Brain Interpolation!

- Perception



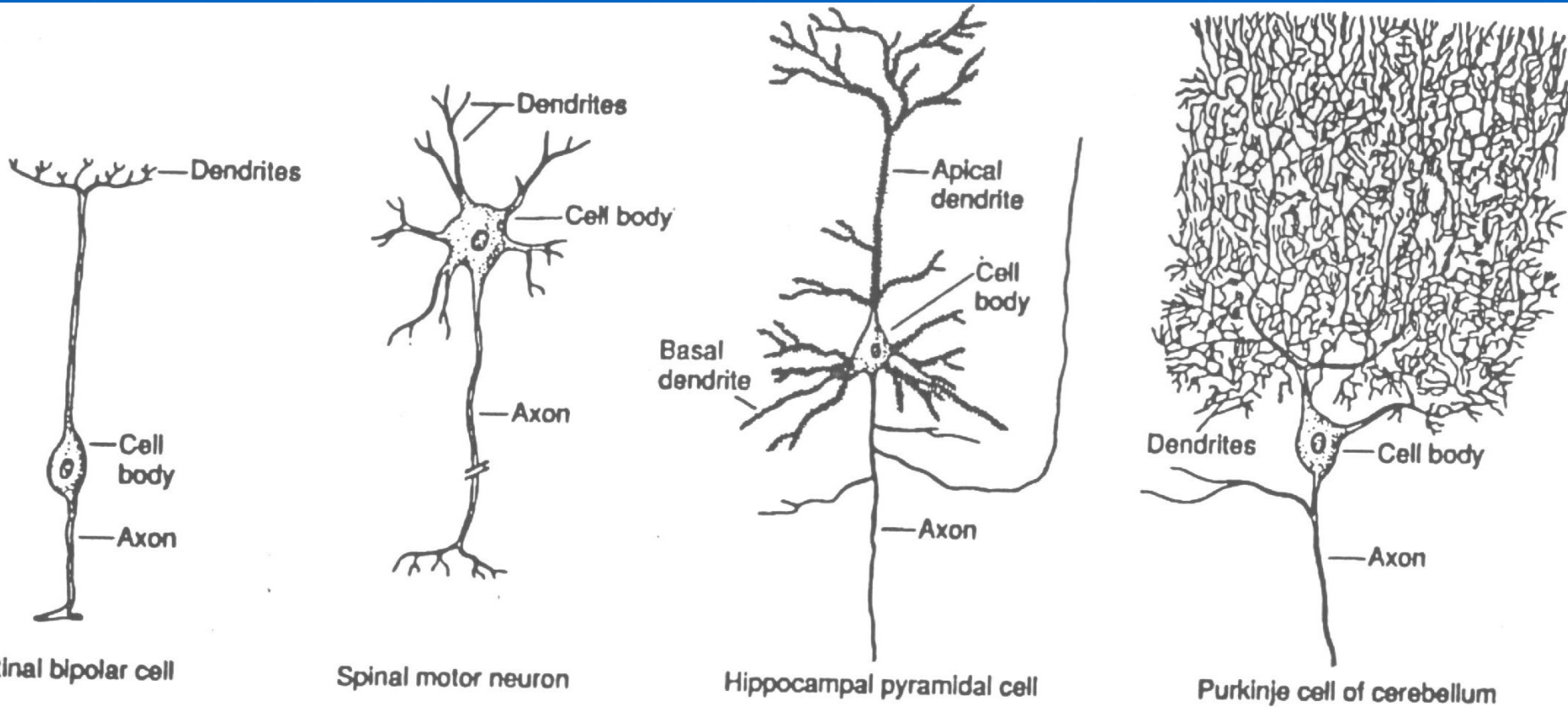
The Kanizsa square, 1976

"Local Coherency – Global Paradox"



Biological Fundamentals

Some kinds of neurons



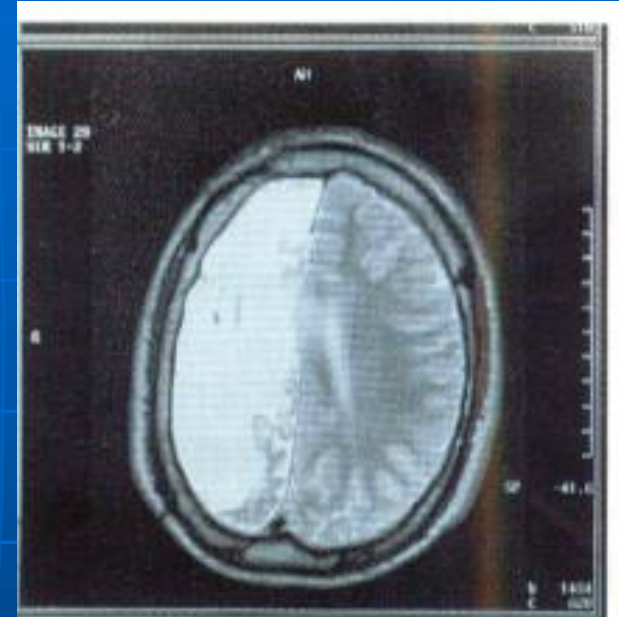
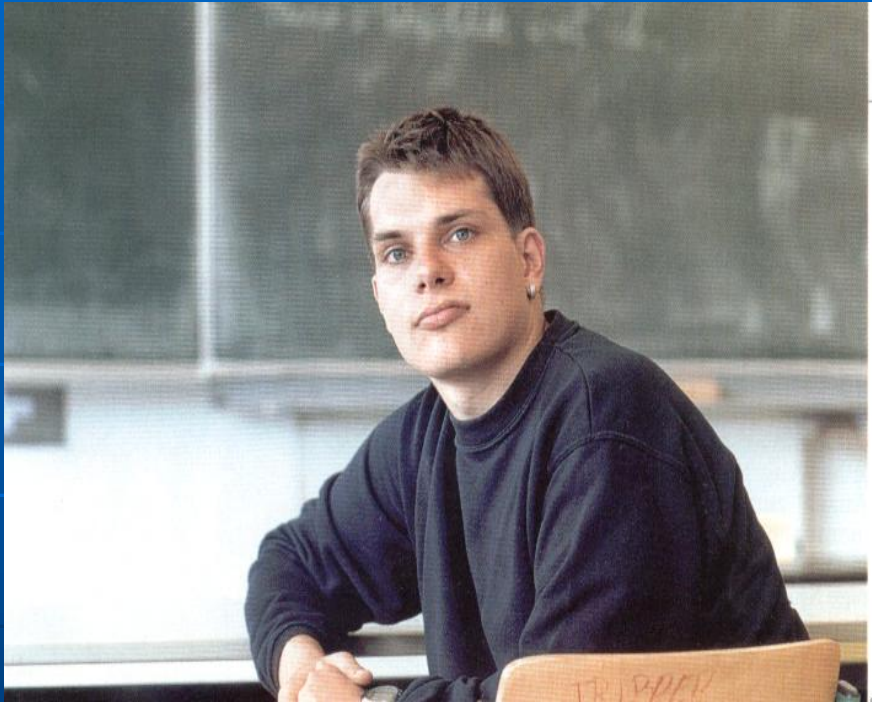
Retinal bipolar cell

Spinal motor neuron

Hippocampal pyramidal cell

Purkinje cell of cerebellum

Epilepsy Patient – without left brain hemisphere since 12 years age



Leben ohne links

Seit zwölf Jahren lebt Philipp Dörr mit einem halben Großhirn. Trotzdem spielt er Schach, liest Goethe und taucht – ein verblüffendes Beispiel für die Wandlungsfähigkeit des Denkorgans.

Living connected



<http://perso.limsi.fr/jps/enseignement/examsma/2004/BHATTI/>

Ambient Intelligence

“Provide services to the users of an ambient through an almost invisible wireless sensor and actuator network”

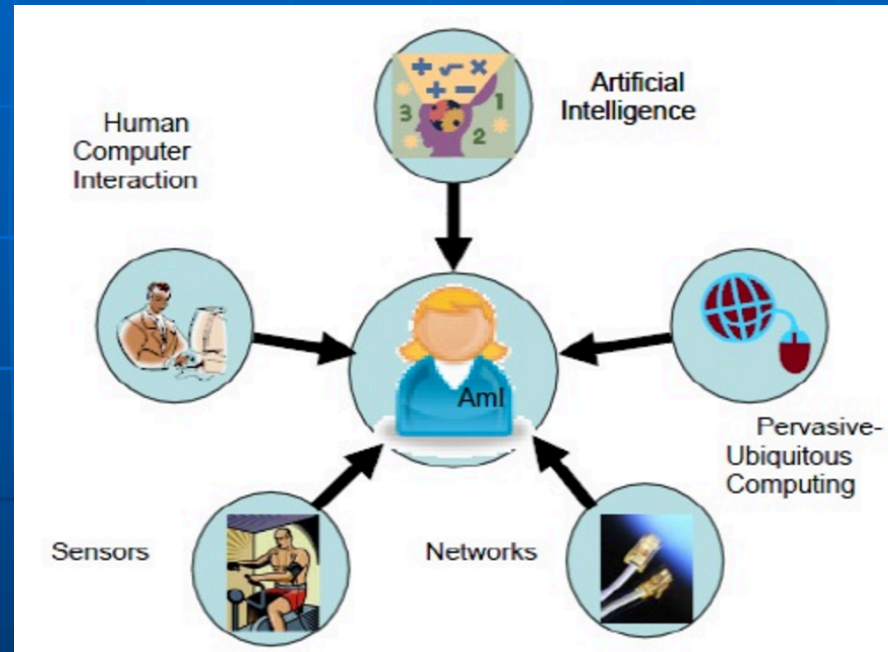
Summary

1 – Concepts

2 – Projects

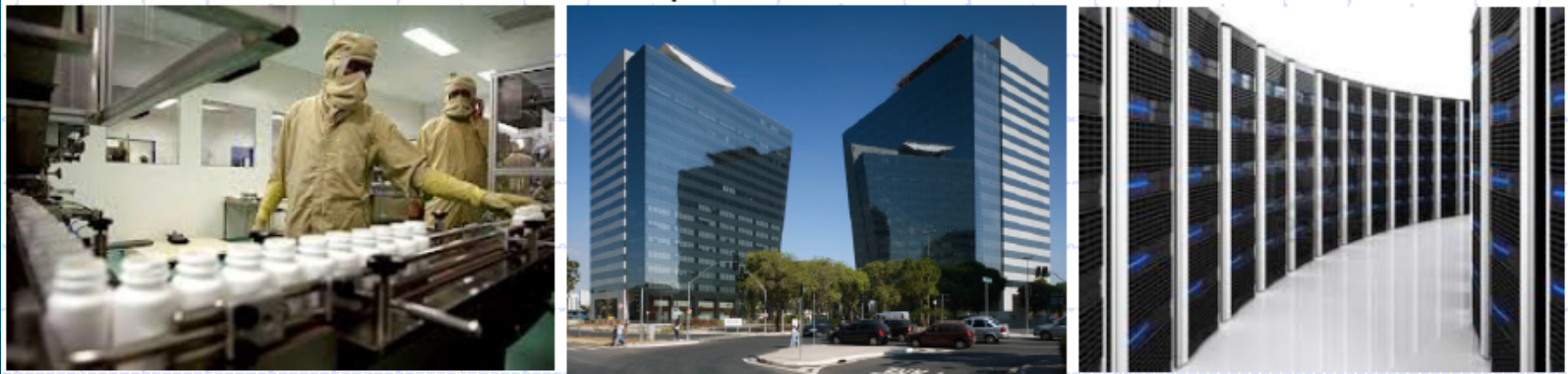
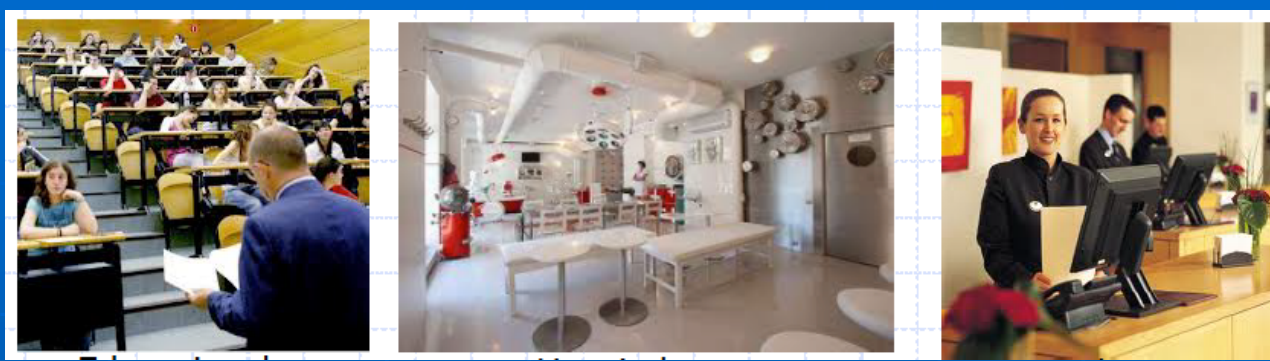
- Energy saving
- Comfort
- User Tracking

3 – Perspectives

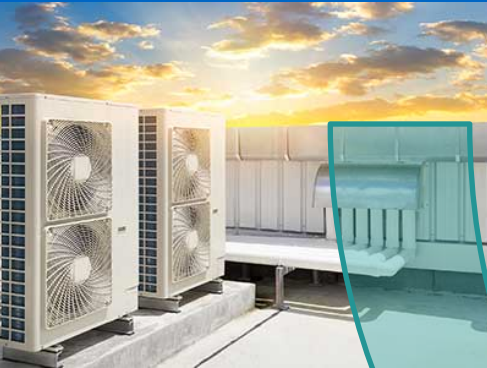


Building Automation - Segments

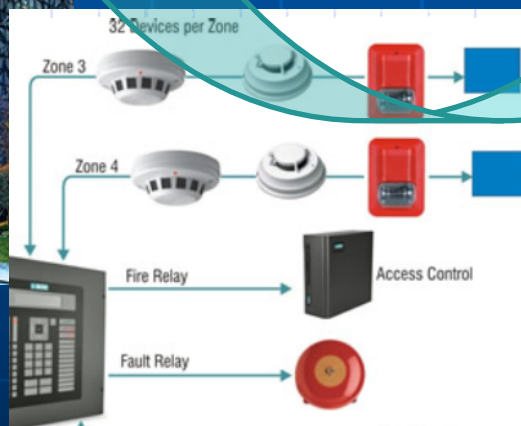
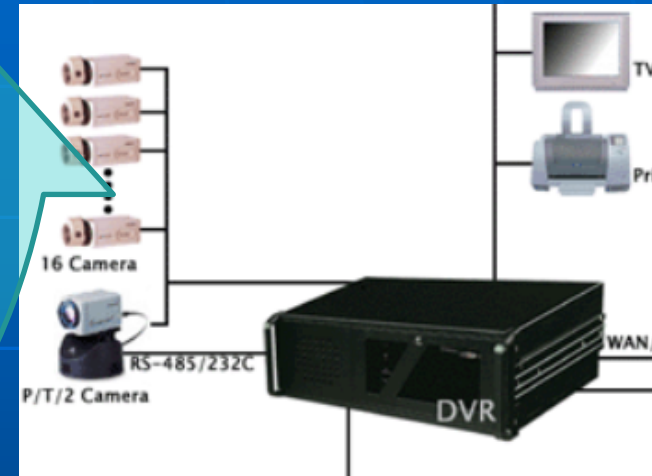
- ✓ Schools
- ✓ Hospitals
- ✓ Hotels
- ✓ Pharmaceutical
- ✓ Commercial
- ✓ Airports
- ✓ Stadiums
- ✓ Domotics
- ✓ ...



Sub-Systems



- ✓ HVAC
- ✓ Illumination
- ✓ Fire
- ✓ Energy Management
- ✓ Back-Up Power Gen.
- ✓ CC-TV
- ✓ Access Control
- ✓ Elevator/Escalator
- ✓ ...



Building Automation- Objectives

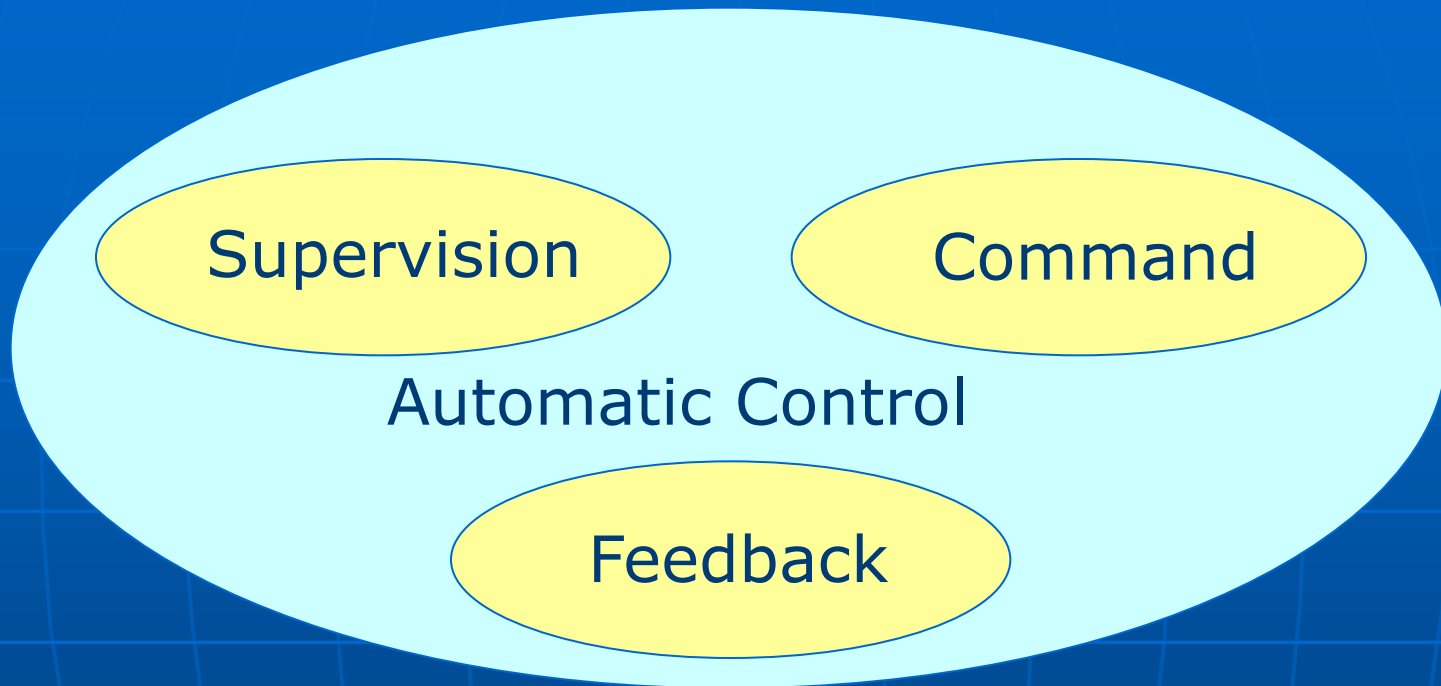
- Security
 - Access Control
 - CC-TV
 - Fire Detection
- Comfort (Productivity)
 - temperature, humidity,... (PMV)
 - illumination,
 - waiting time for elevators, ...
- Health issues
 - air quality (renovation, filters...)
 - CO₂
- **Energy Saving**



Building Automation- Technologies

- Supervision, Control, Data Acquisition (SCADA)
- Human-Machine Interface (HIM)
- Programmable Logical Controllers (PLC)
- Network
 - Cabled
 - PLC
 - Wireless
- Devices
 - Modularity (Easy to expand)
 - Interoperability

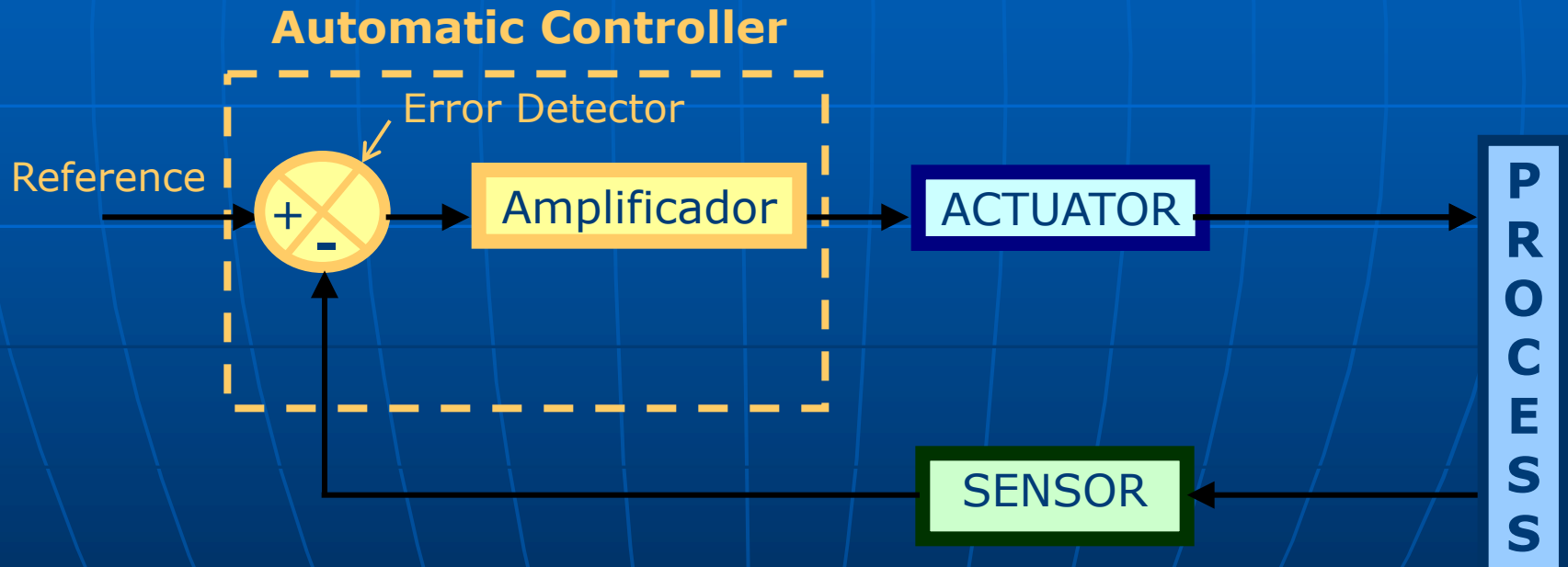




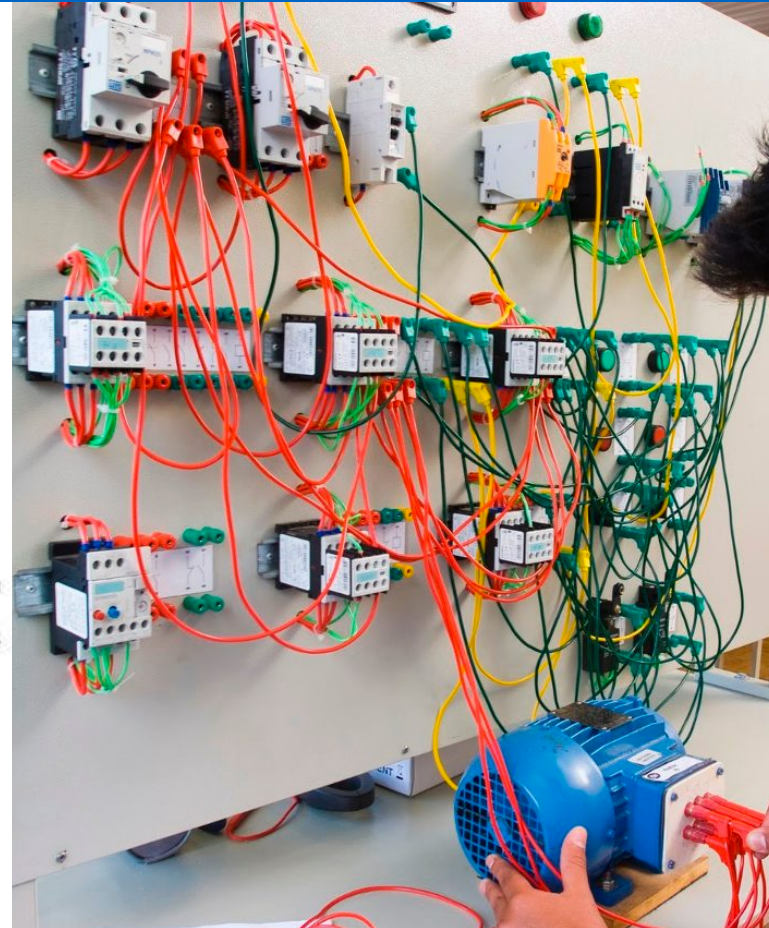
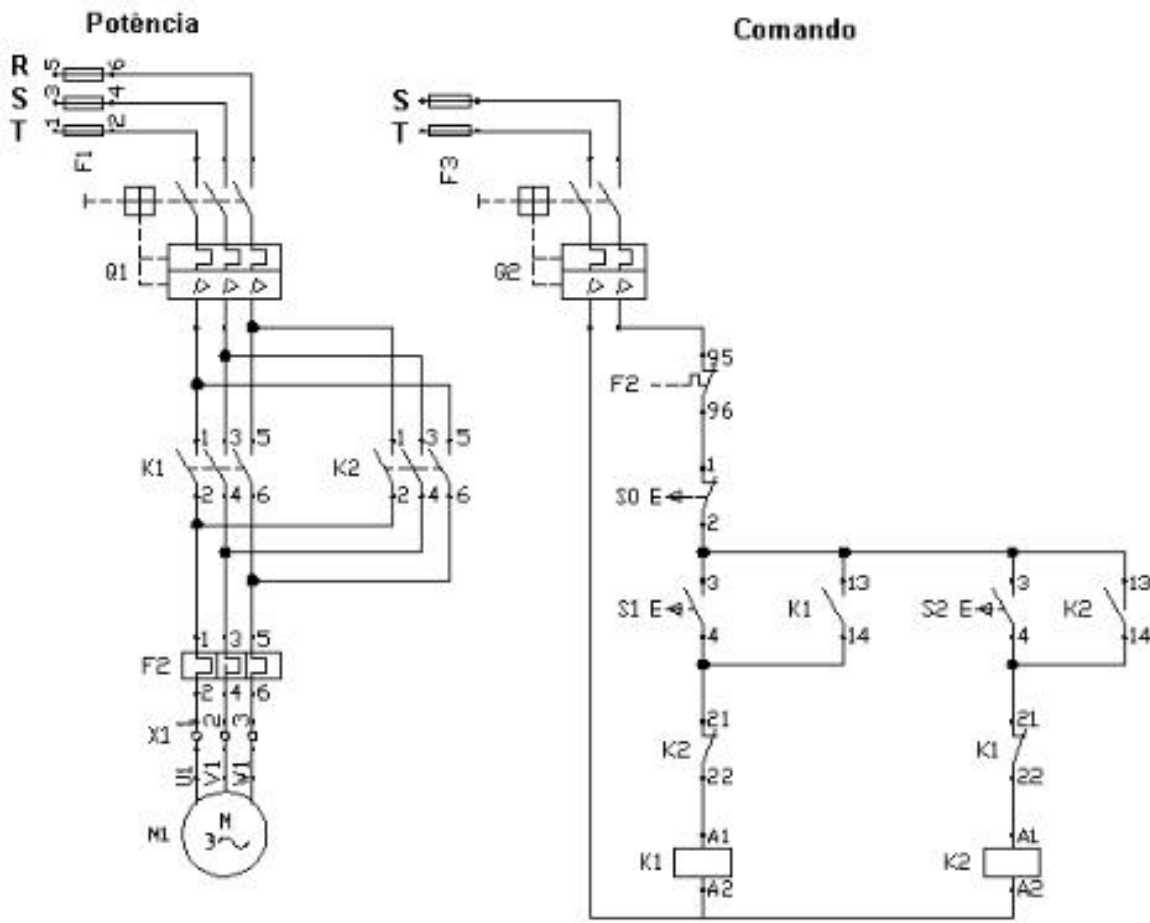
Automatic Control

Keep a process variable at the reference value

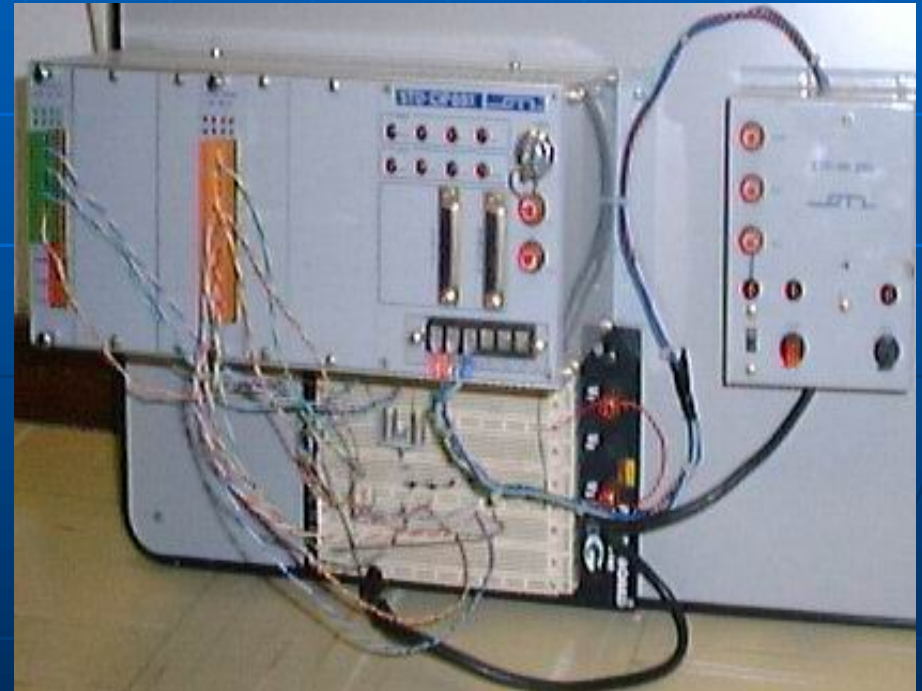
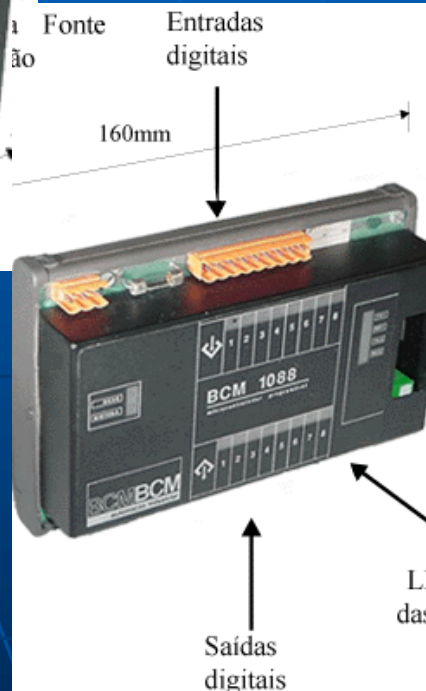
“Compare reference and measured value then act”



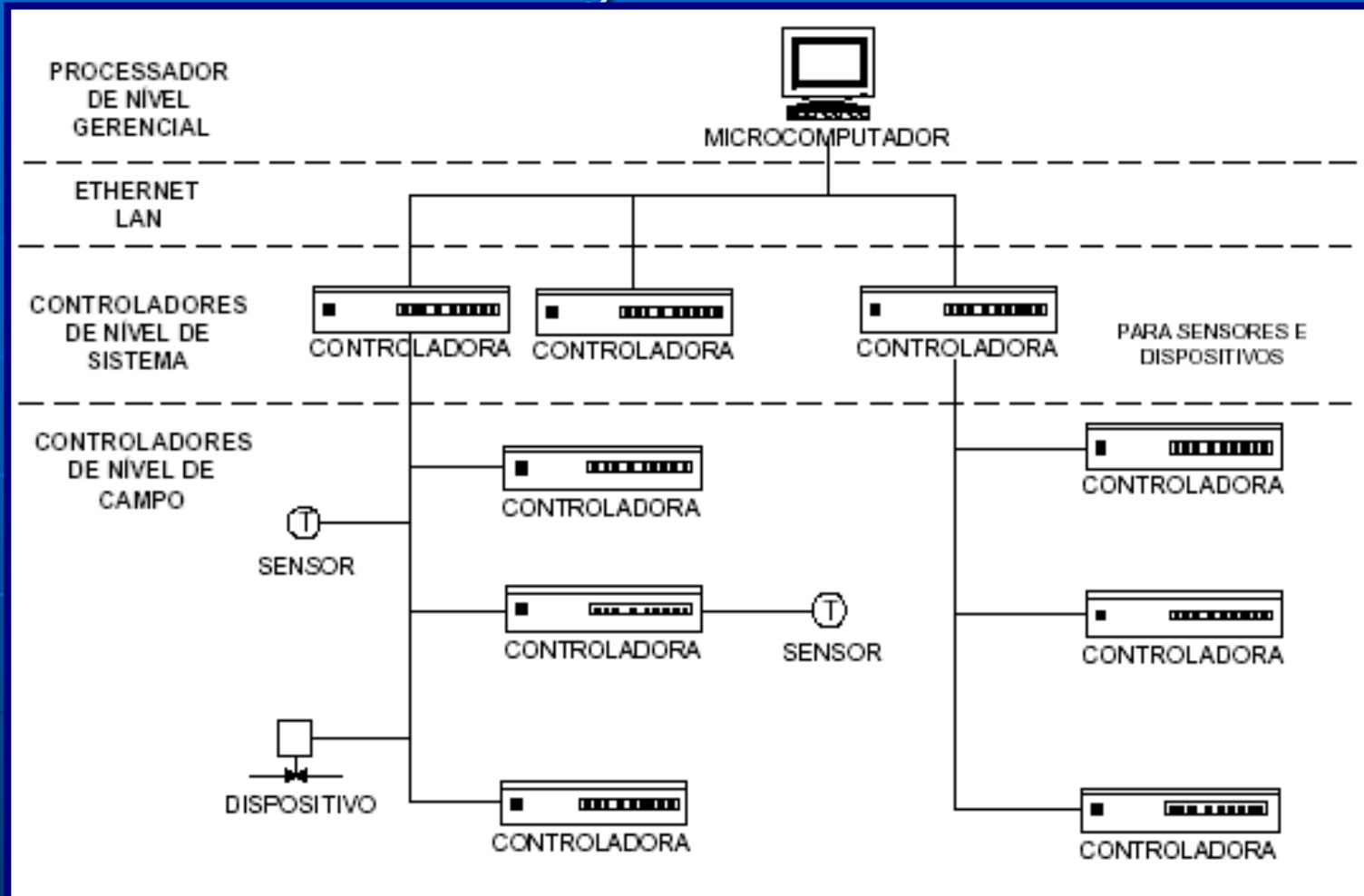
Relay-Logic



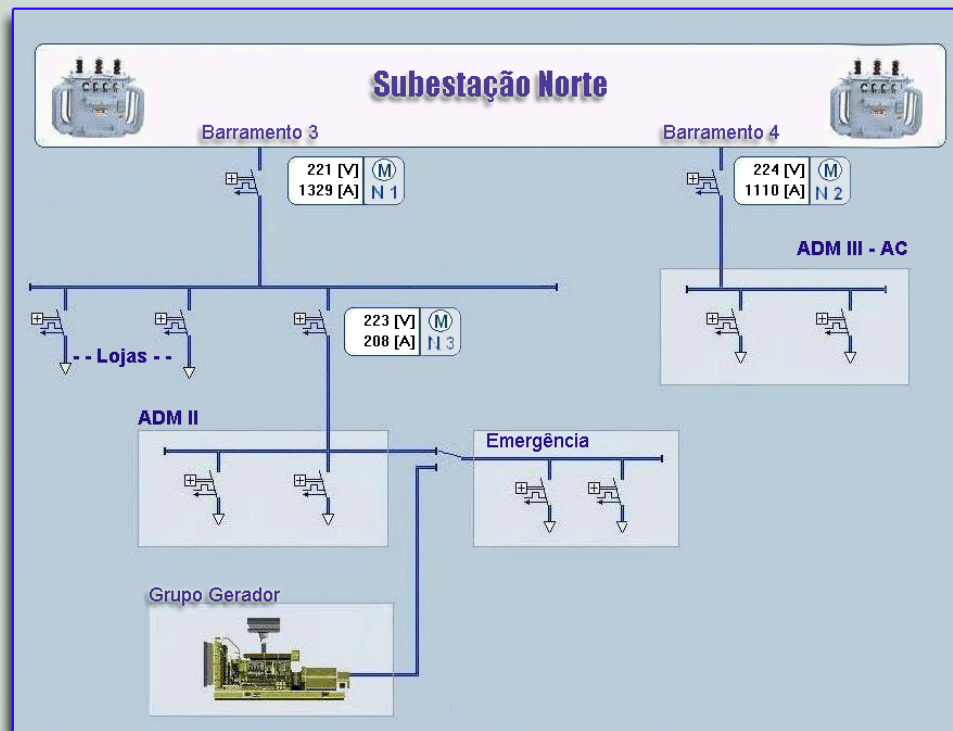
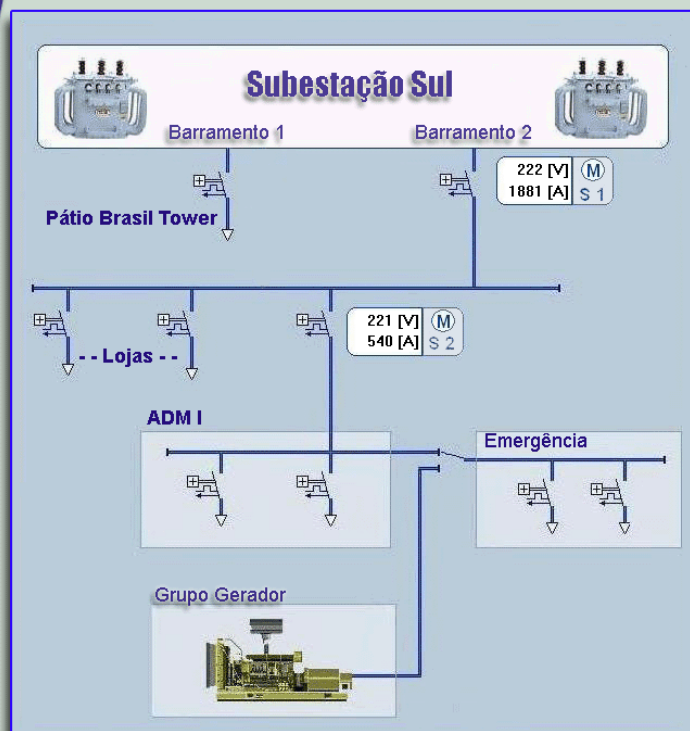
Some PLCs.br



Automation System

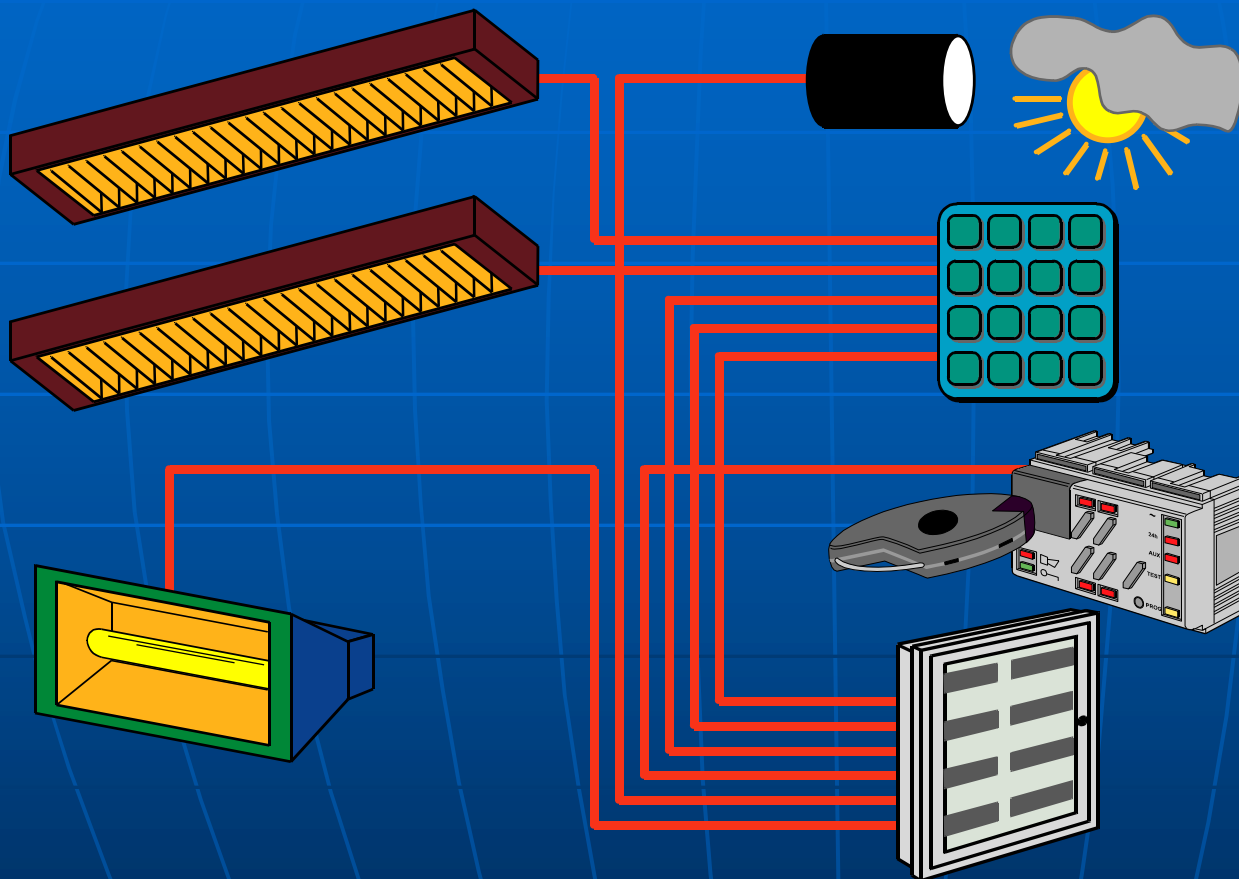


Energia Elétrica - Circuitos Alimentadores

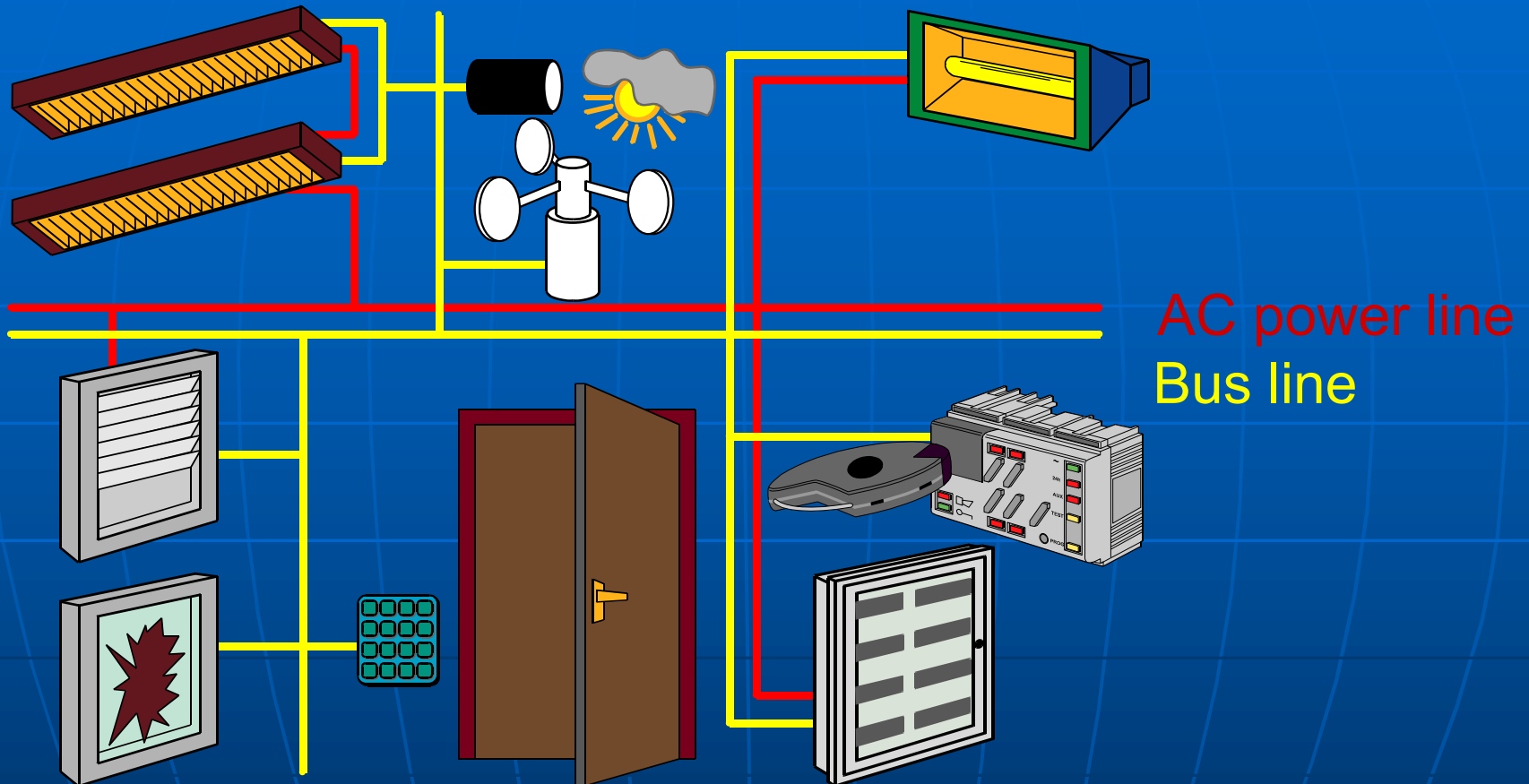


	Alimentador Sul - M S1				ADM I - Medidor M S2				Alimentador Norte - M N1				ADM II - Medidor M N3				ADM III (AC) - Medidor M N2			
	[V]	[A]	FP	[kW]	[V]	[A]	FP	[kW]	[V]	[A]	FP	[kW]	[V]	[A]	FP	[kW]	[V]	[A]	FP	[kW]
FASE R	220	1930	0.89	378130	220	589	0.83	107742	220	1027	0.80	180481	221	211	0.95	44343	224	1090	0.97	236051
FASE S	222	1841	0.88	358394	222	519	0.80	92869	221	1436	0.91	288350	224	184	1.00	41140	224	1161	0.95	248133
FASE T	222	1872	0.88	364930	222	511	0.79	89937	222	1526	0.90	305239	223	227	0.97	48998	225	1080	0.95	229506
MÉDIA	222	1881	0.88	101455	221	540	0.81	290548	221	1329	0.88	774071	223	208	0.97	134481	224	1110	0.96	713690

Traditional Connection

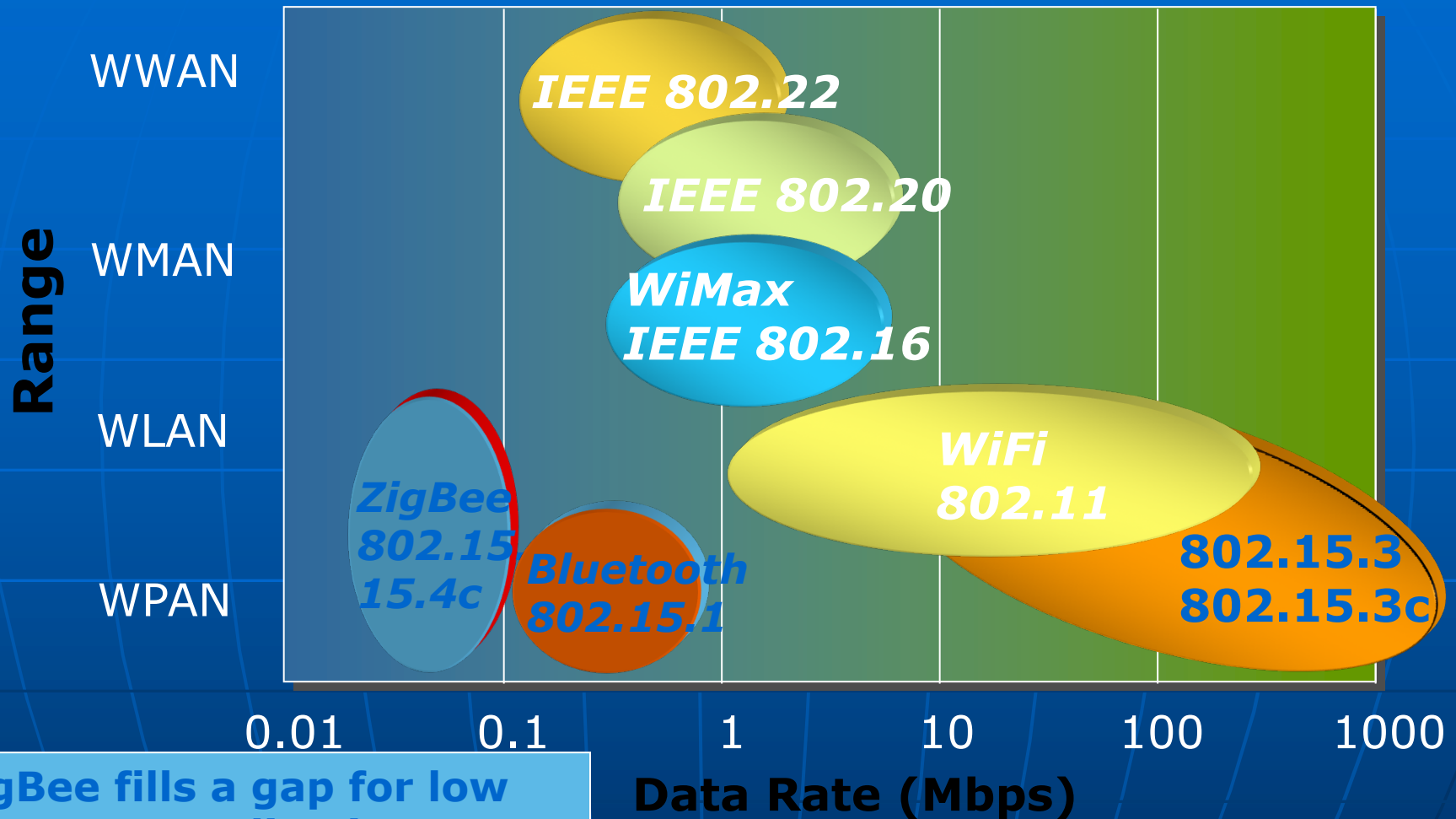


Bus Connection



...wireless

The IEEE 802 Wireless Space



ZigBee fills a gap for low data rate applications

ZigBee Applications

security
HVAC
AMR
lighting control
access control



**BUILDING
AUTOMATION**



**CONSUMER
ELECTRONICS**

TV
VCR
DVD/CD
remote



**PERSONAL
HEALTH CARE**

patient
monitoring
fitness
monitoring



**TELECOM
SERVICES**



**PC &
PERIPHERALS**

mouse
keyboard
joystick



**INDUSTRIAL
CONTROL**

asset mgt
process
control
environmental
energy mgt

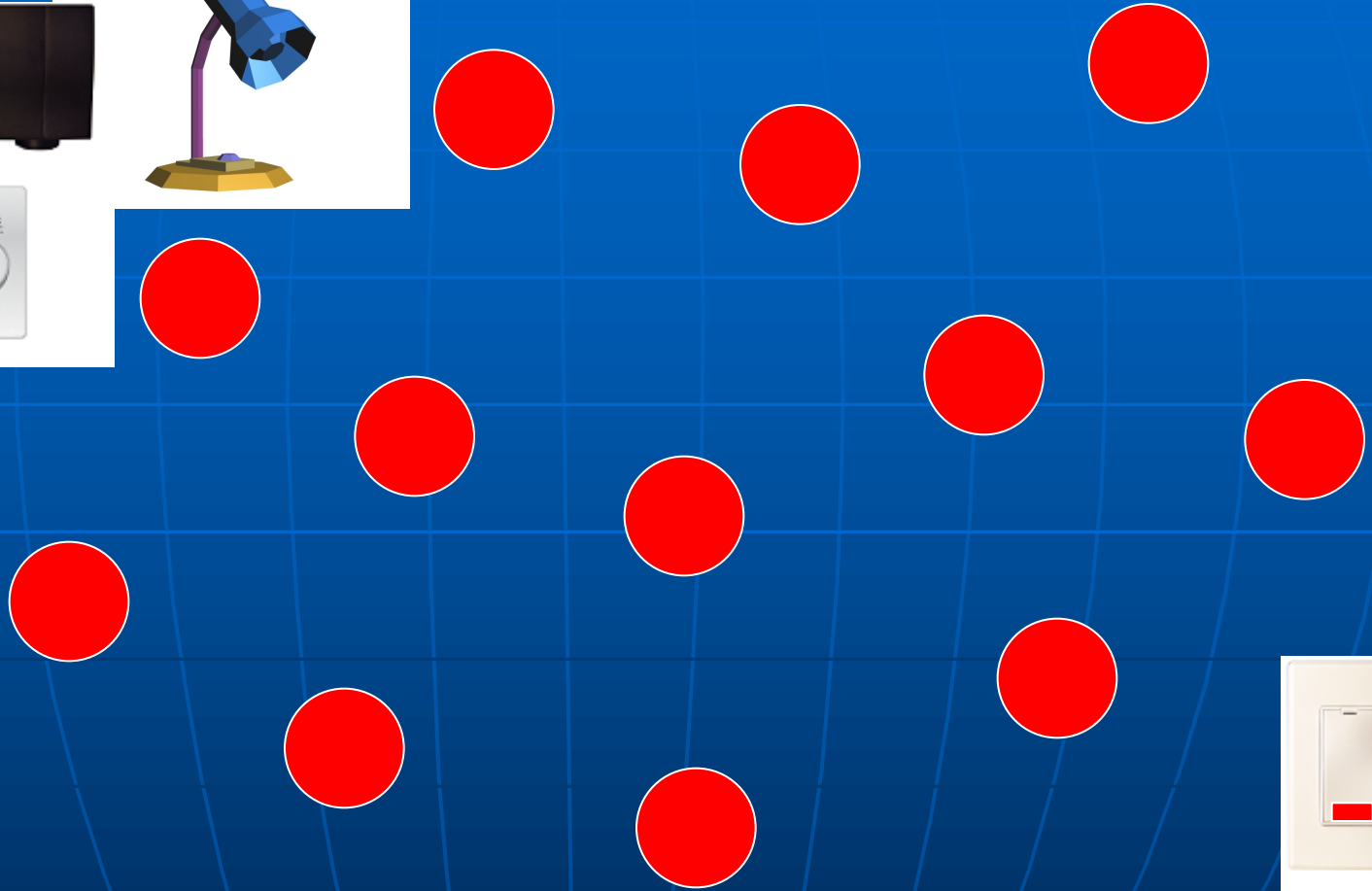
m-commerce
info services
object interaction
(Internet of Things)



**HOME
CONTROL**

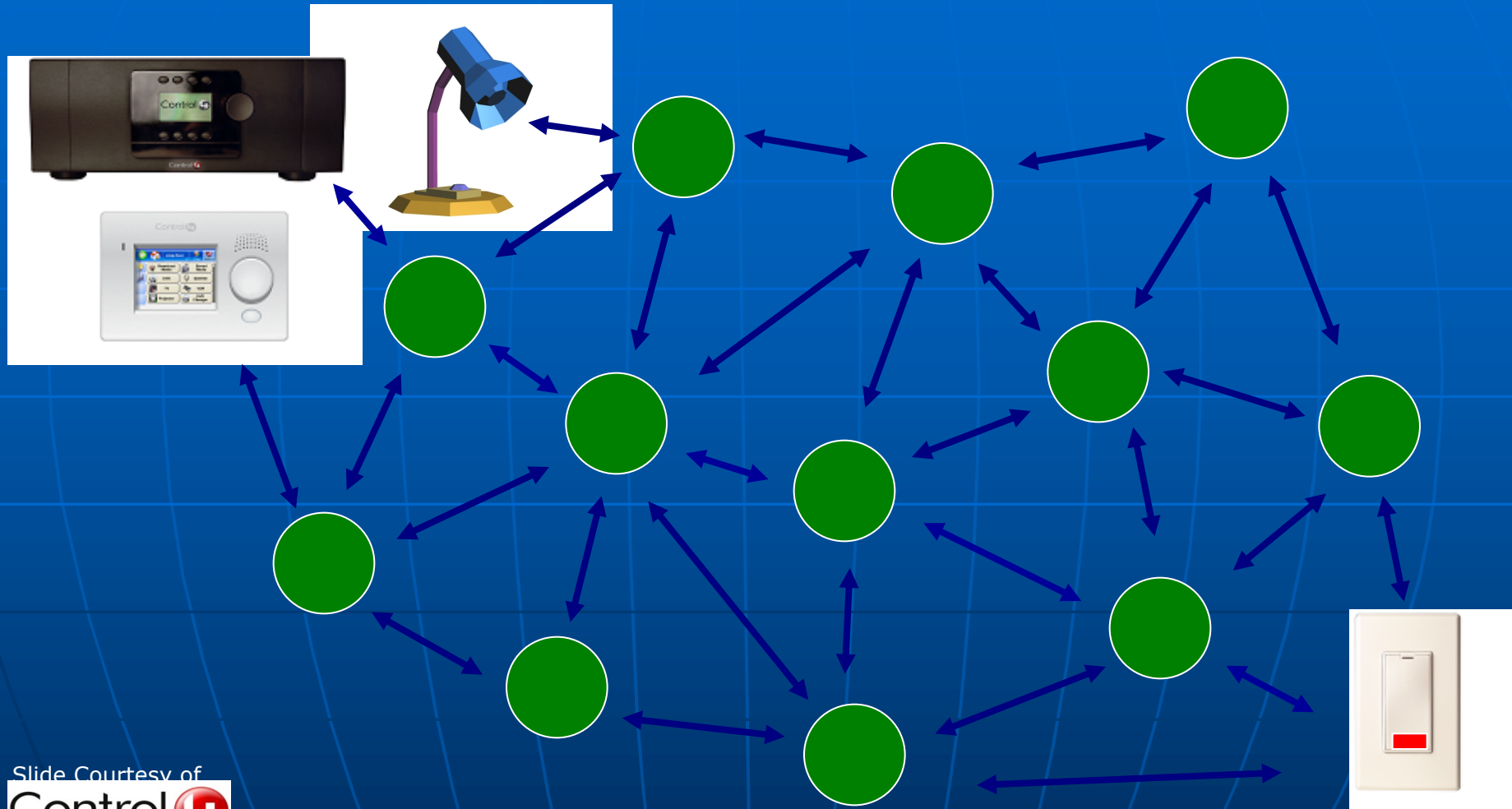
security
HVAC
lighting control
access control
irrigation

ZigBee Mesh Networking



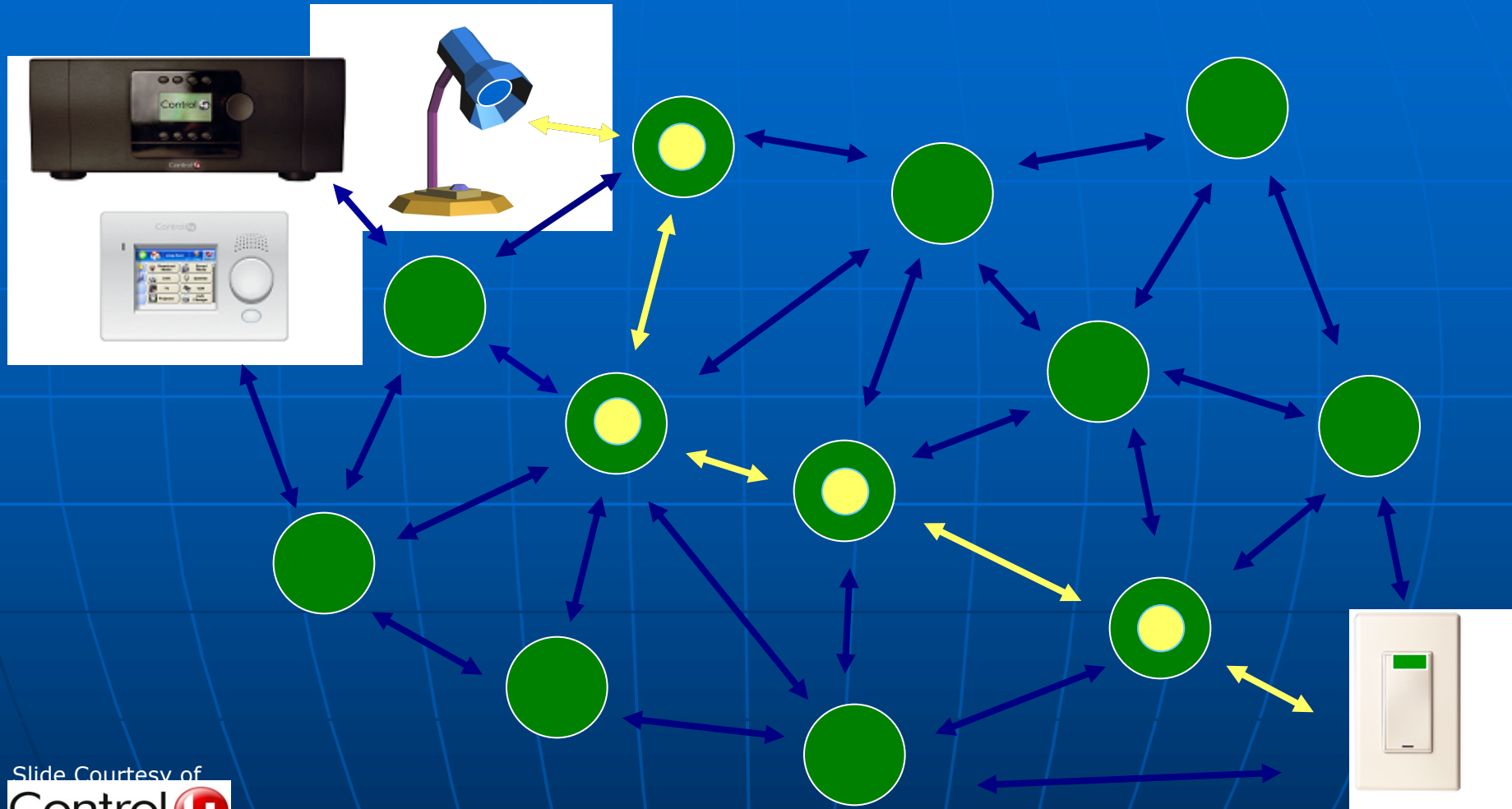
Slide Courtesy of
Control4

ZigBee Mesh Networking



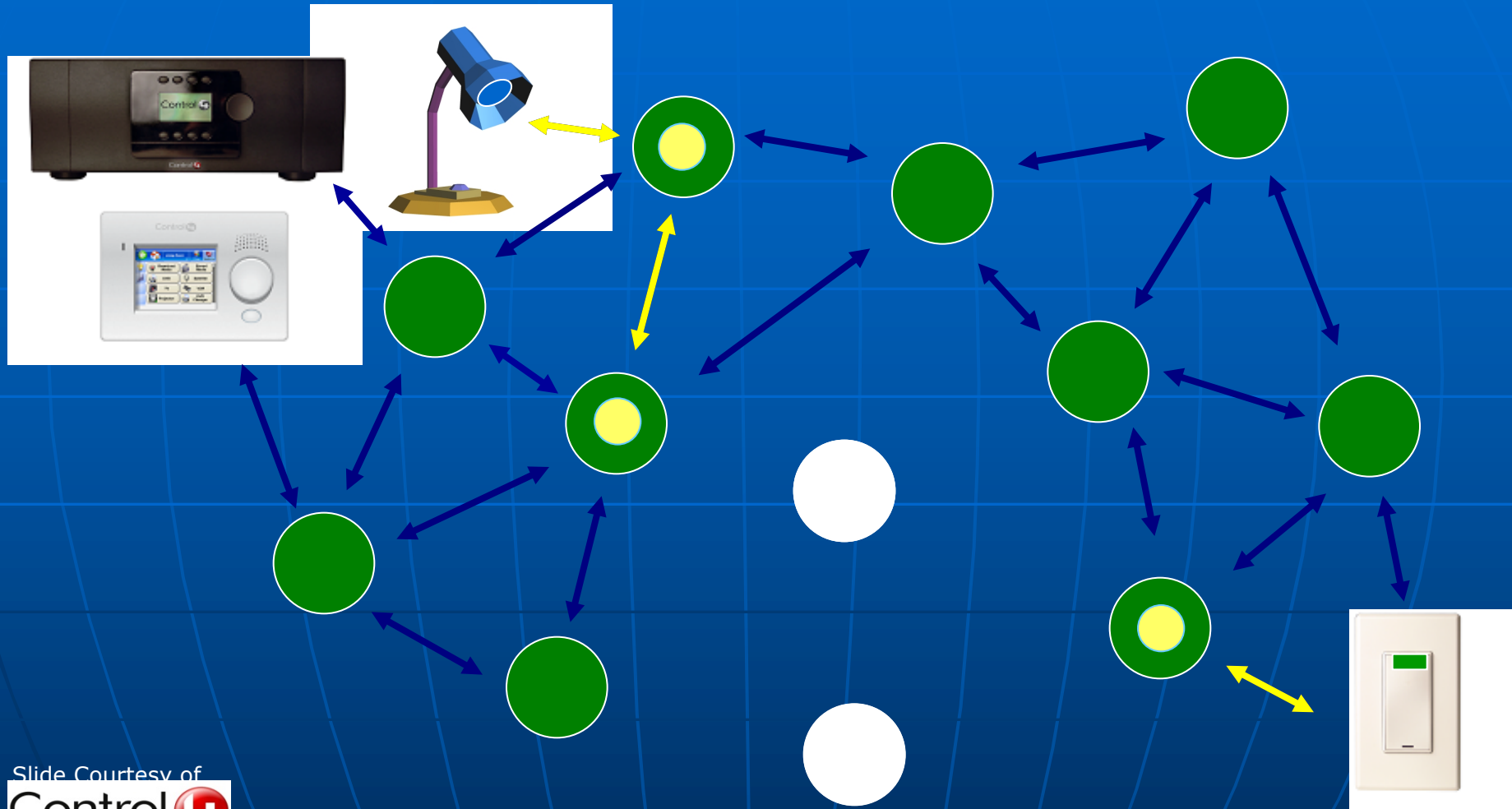
Slide Courtesy of
Control4

ZigBee Mesh Networking



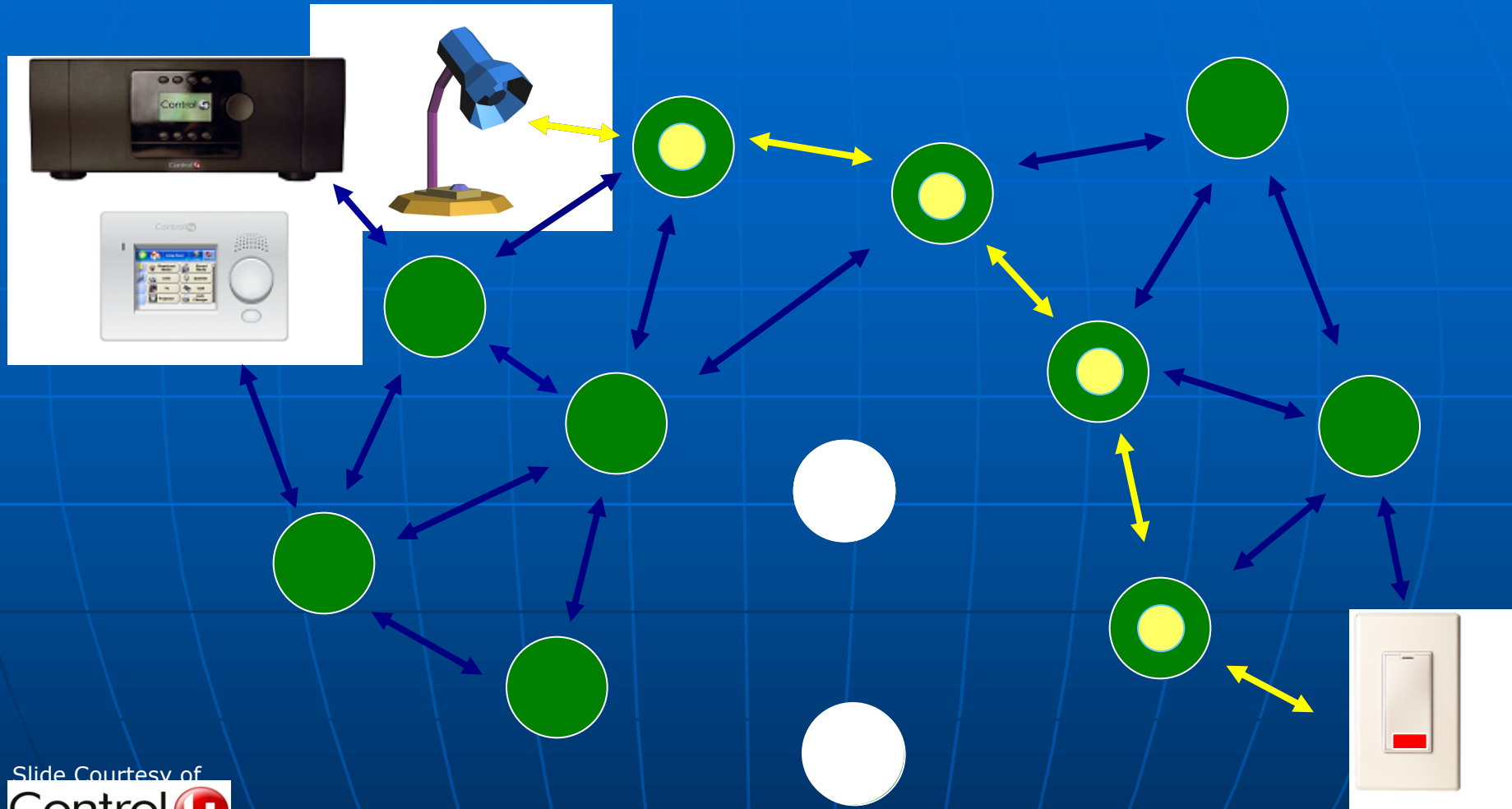
Slide Courtesy of
Control4

ZigBee Mesh Networking



Slide Courtesy of
Control 4

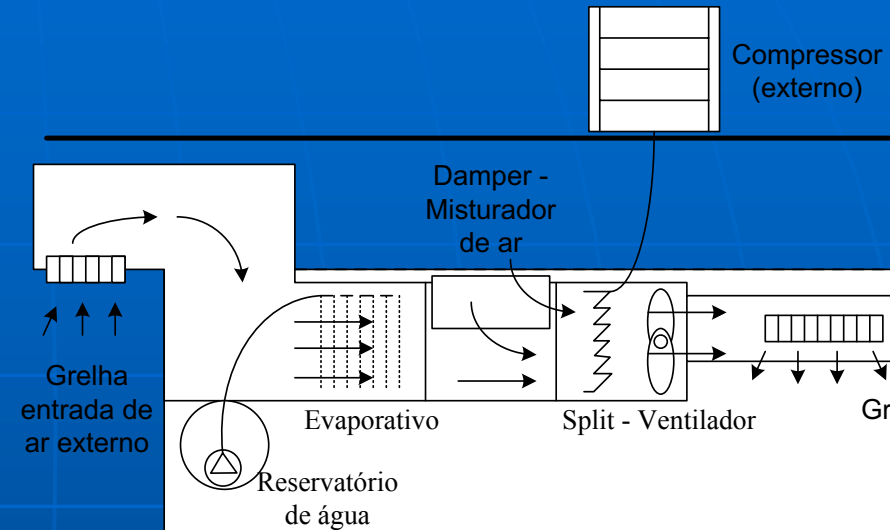
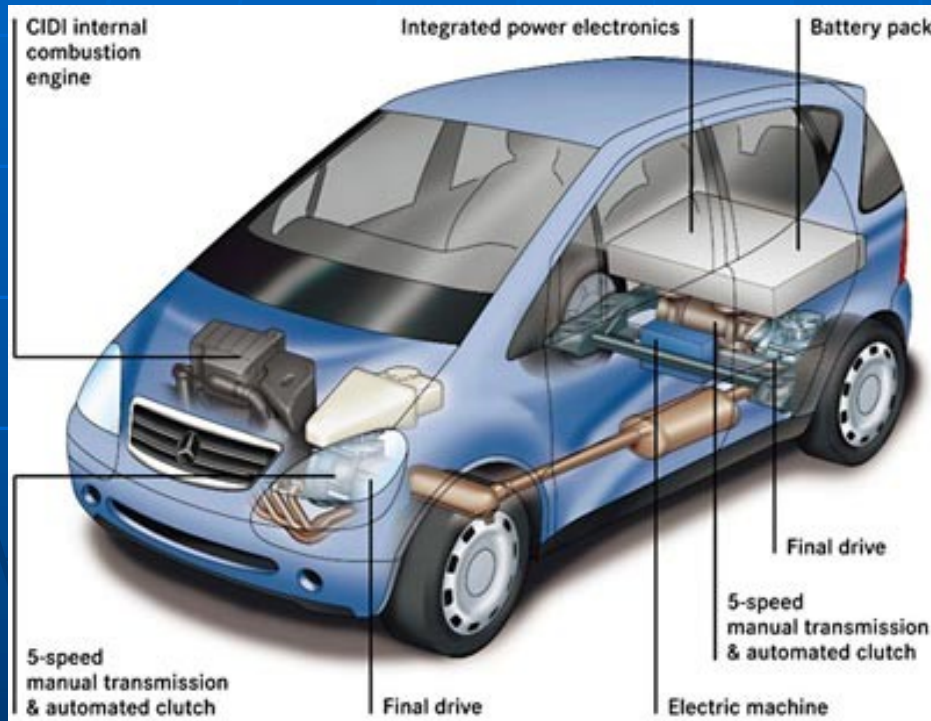
ZigBee Mesh Networking



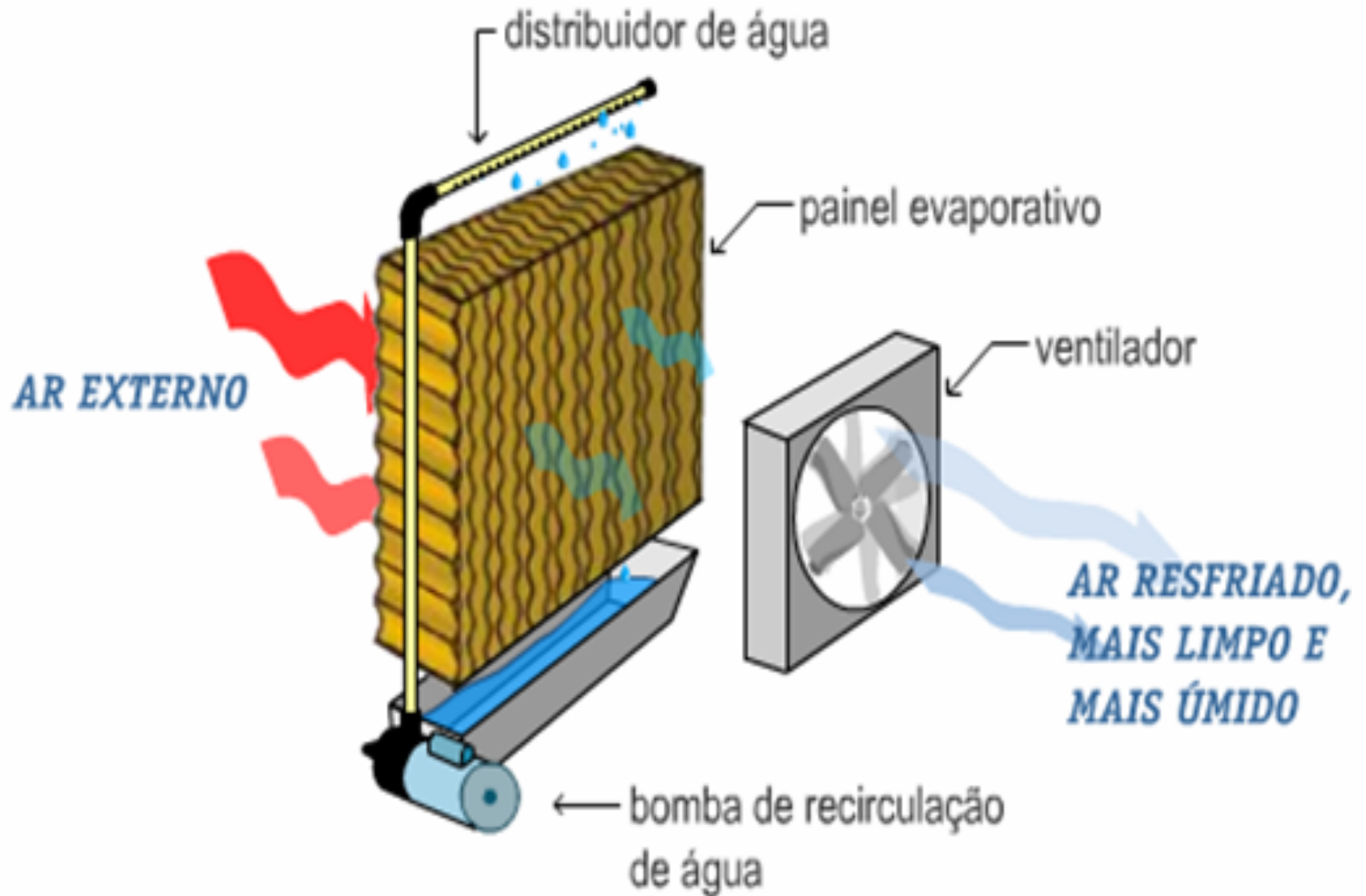
Slide Courtesy of
Control4

Energy Saving: Hybrid Car

Hybrid Air Conditioner

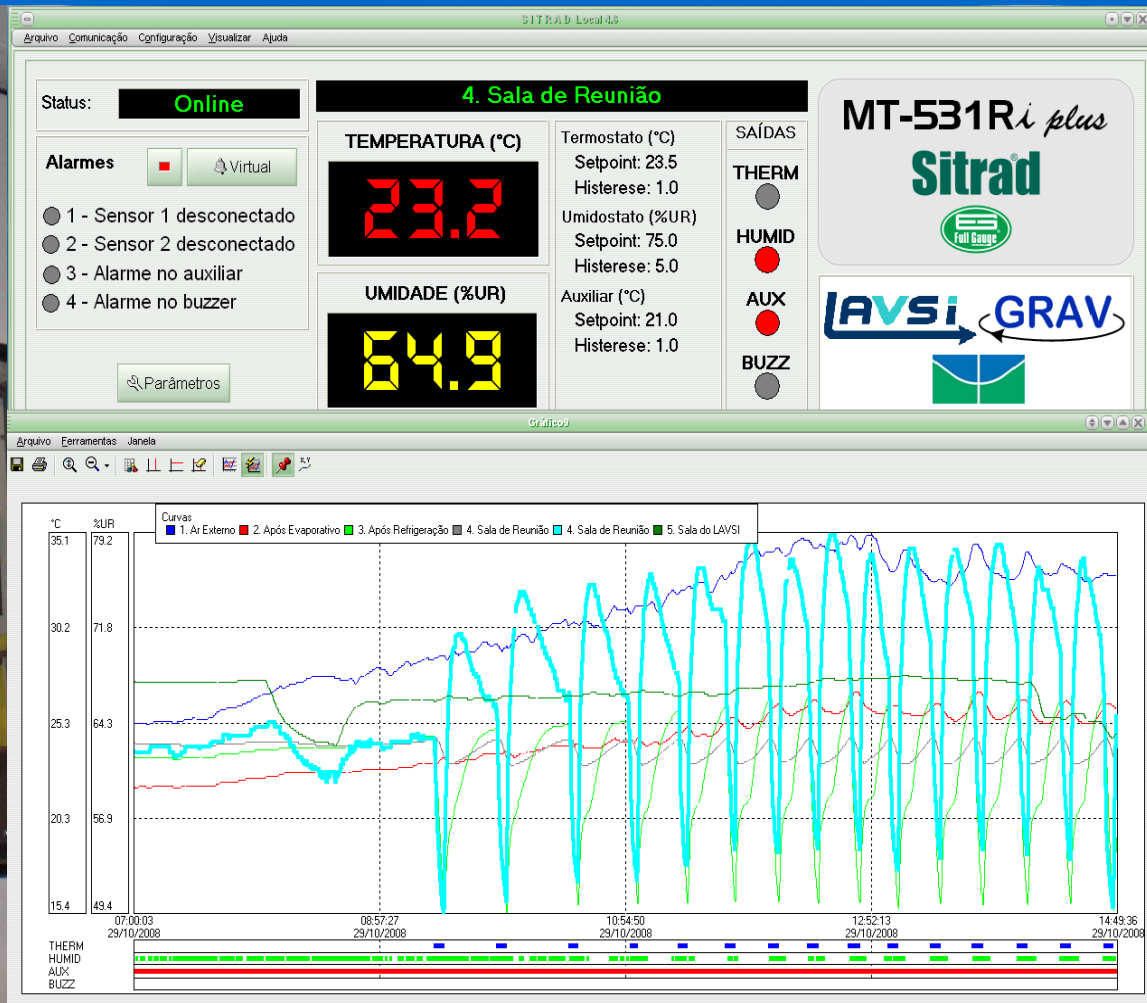


Fundamentos – Resfriamento evaporativo



Hybrid Climatization:

Evaporative-Conventional



M.Sc José Luis Olmos Flores, 2009

Análise de dados – Tela do Software Sitrad

Status: **Online**

Alarmes

1 - Sensor 1 desconectado

2 - Sensor 2 desconectado

3 - Alarme no auxiliar

4 - Alarme no buzzer

Parâmetros

4. Sala de Reunião

TEMPERATURA (°C)

21.2

UMIDADE (%UR)

58.4

Termostato (°C)

Setpoint: 22.5

Histerese: 1.0

Umidostato (%UR)

Setpoint: 65.0

Histerese: 5.0

Auxiliar (°C)

Setpoint: 20.0

Histerese: 1.0

SAÍDAS

THERM

HUMID

AUX

BUZZ

MT-531Rⁱ plus

Sitrad

Full Gauge

LAVSI GRAV

Unidade em destaque:

4. Sala de Reunião

Cadastrados: 5

Em Operação: 5

Histórico

Agenda

Desligar

MT-531Rⁱ plus

End	Descrição	Temper.	Umidade	THERM	HUMID	AUX	BUZZ	Alarmes	Status
001	1. Ar Externo	23.9	40.6	Desl	Desl	Desl	Desl	----	Online
002	2. Após Evaporativo	18.5	79.3	Desl	Desl	Desl	Desl	----	Online
003	3. Após Refrigeração	19.8	64.2	Desl	Desl	Desl	Desl	----	Online
004	4. Sala de Reunião	21.2	58.4	Desl	Desl	Lig	Desl	----	Online
005	5. Sala do LAVSI	23.4	53.2	Desl	Desl	Desl	Desl	----	Online

Espaço livre em (C): 132.83 GB

Tamanho do banco de dados: 1.05 MB

Iniciar

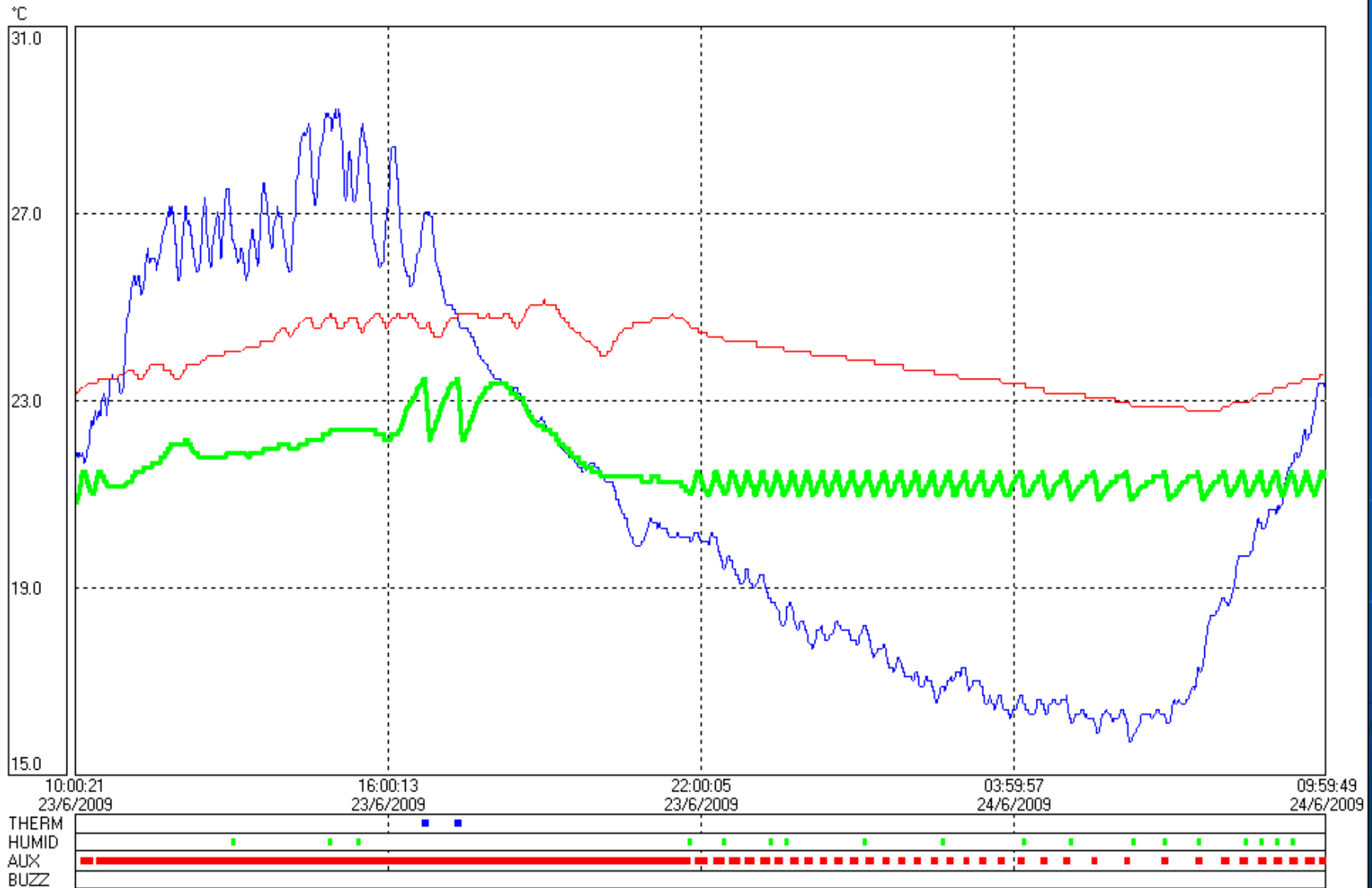
Sitrad Local

José Luis - documentos

Relatórios 22052009 ...

140/85

Resultados obtidos – Modo HIB - Temperatura

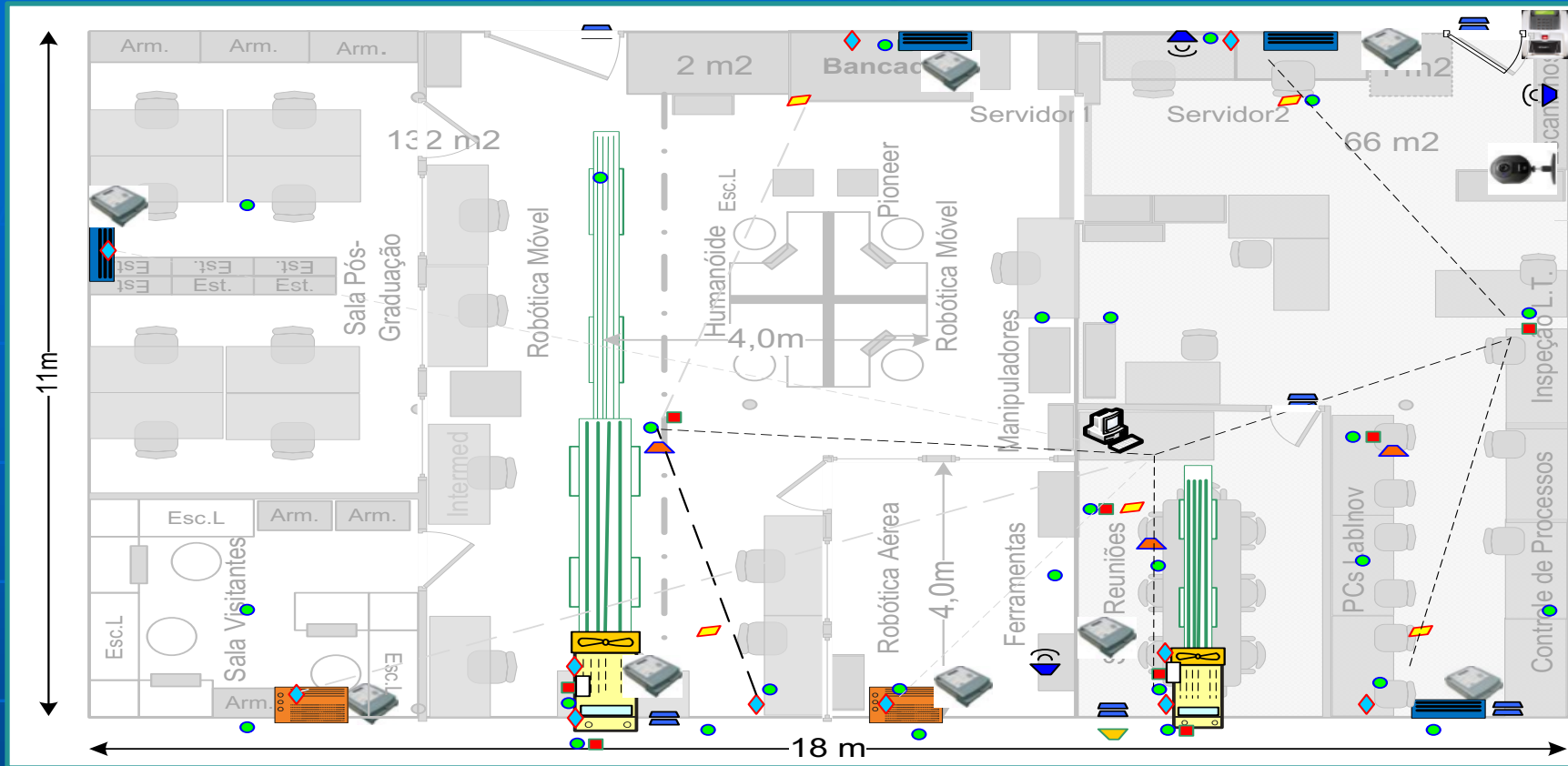


Curvas
 ■ 1. Ar Externo ■ 4. Sala de Reunião ■ 5. Sala do LAVSI

Análise de dados – Consumo de energia elétrica – 24 h.

Modo de Operação	Tempo operação Ventilador	Tempo operação Bomba	Tempo operação Compressor	Consumo total de Energia	Observações
DESL	00h00m00s	00h00m00s	00h00m00s	0,17 kWh	Muito Baixo
VENT	22h15m45s	00h00m00s	00h00m00s	2,23 kWh	Normal
EVAP	13h52m54s	00h29m42s	00h00m00s	1,36 kWh	Normal
REF	22h58m08s	00h00m00s	01h49m57s	5,92 kWh	Alto
HIB	14h56m31s	00h28m40s	00h09m02s	1,95 kWh	Normal

Intelligent Building Automation



Laboratório de Automação e Robótica - ENE/UnB

	Sensor de Temperatura		Detector de Presença
	Sensor de Umidade		Detector Porta/Janela aberta
	Anemômetro		Medidor de Energia
	Sensor Radiação Térmica Média		Camera de Vigilância
	Piranômetro		Controle de Acesso
	Atuador Ar Cond.		BAS - Building Automation System

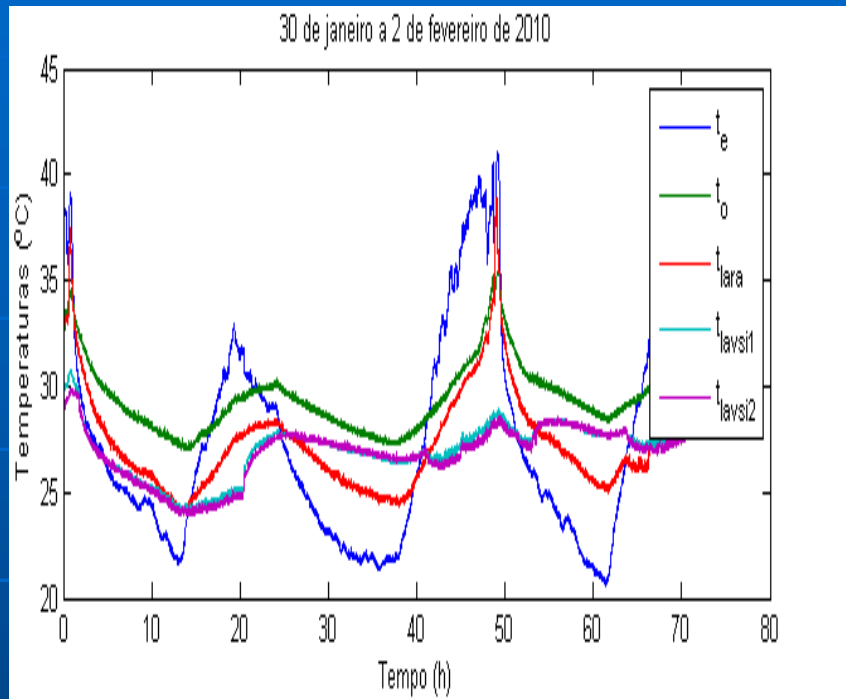
mobile Thermal Comfort sensor module

M.Sc. Flávio Augusto R. de Oliveira, 2010



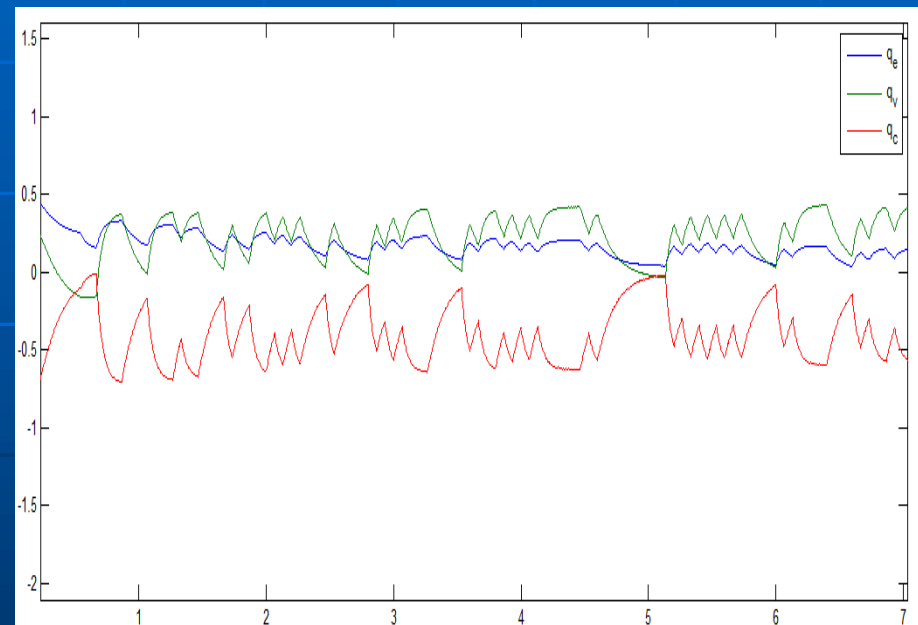
LARA/UnB - First-Principles Identification

M.Sc. Flávio Augusto R. de Oliveira, 2010



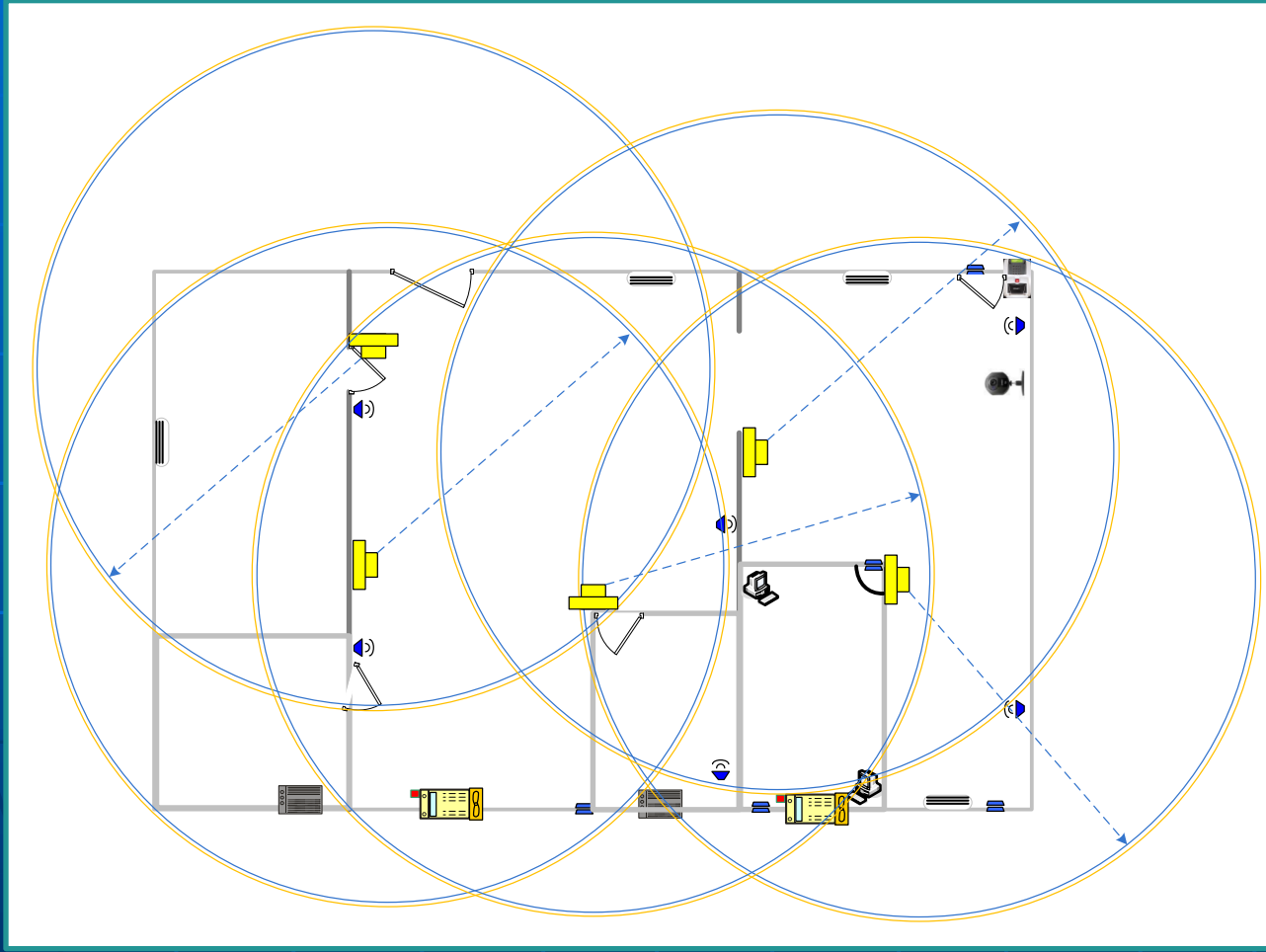
Measured identification data

I	e	v	c
a_i	220	321.3	175.4
K_i	0.035	0.095	0.241



Estimated heat and cooling flow

RFID occupancy identification for thermal load estimation



Eng. Josué Souza & Eng. Ariel Souza, 2011

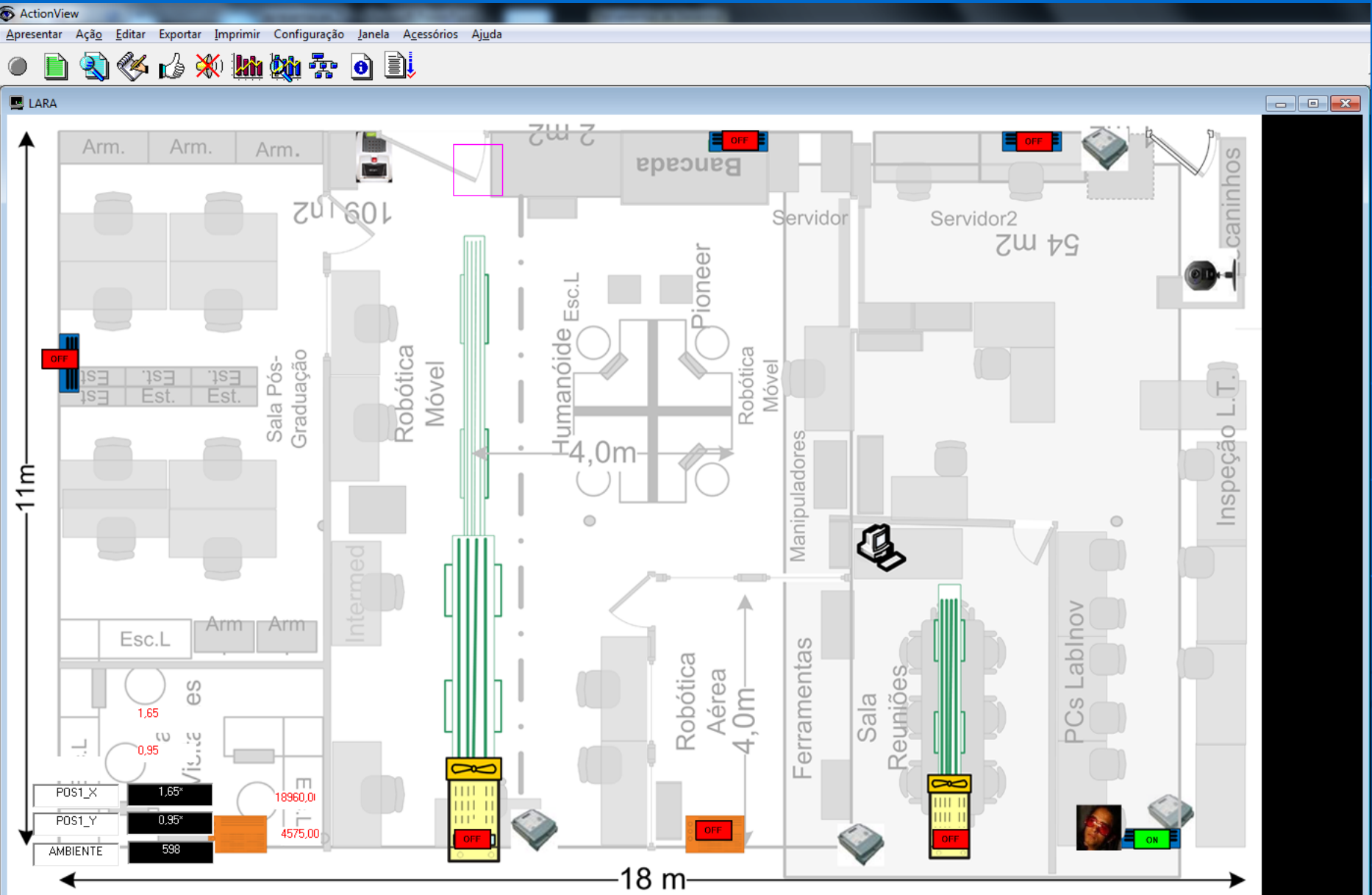
Active Tags

- Battery
- Microcontroller
- Motion Detector

Send 39 bytes; used in this work:

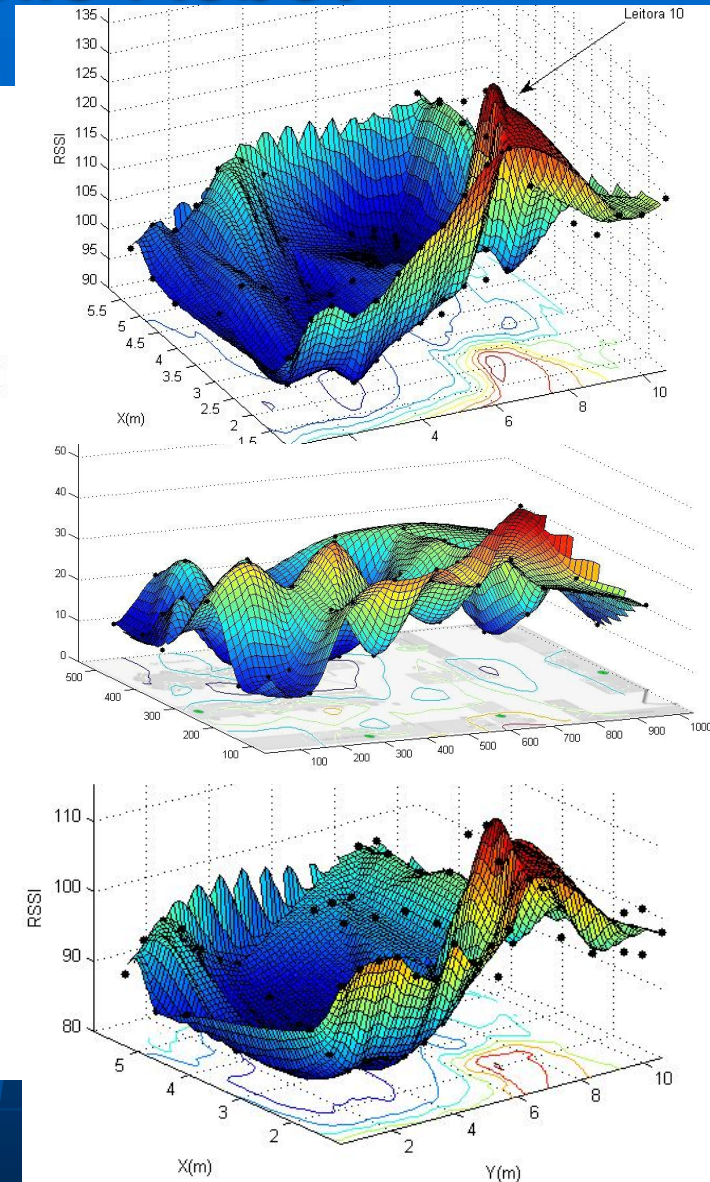
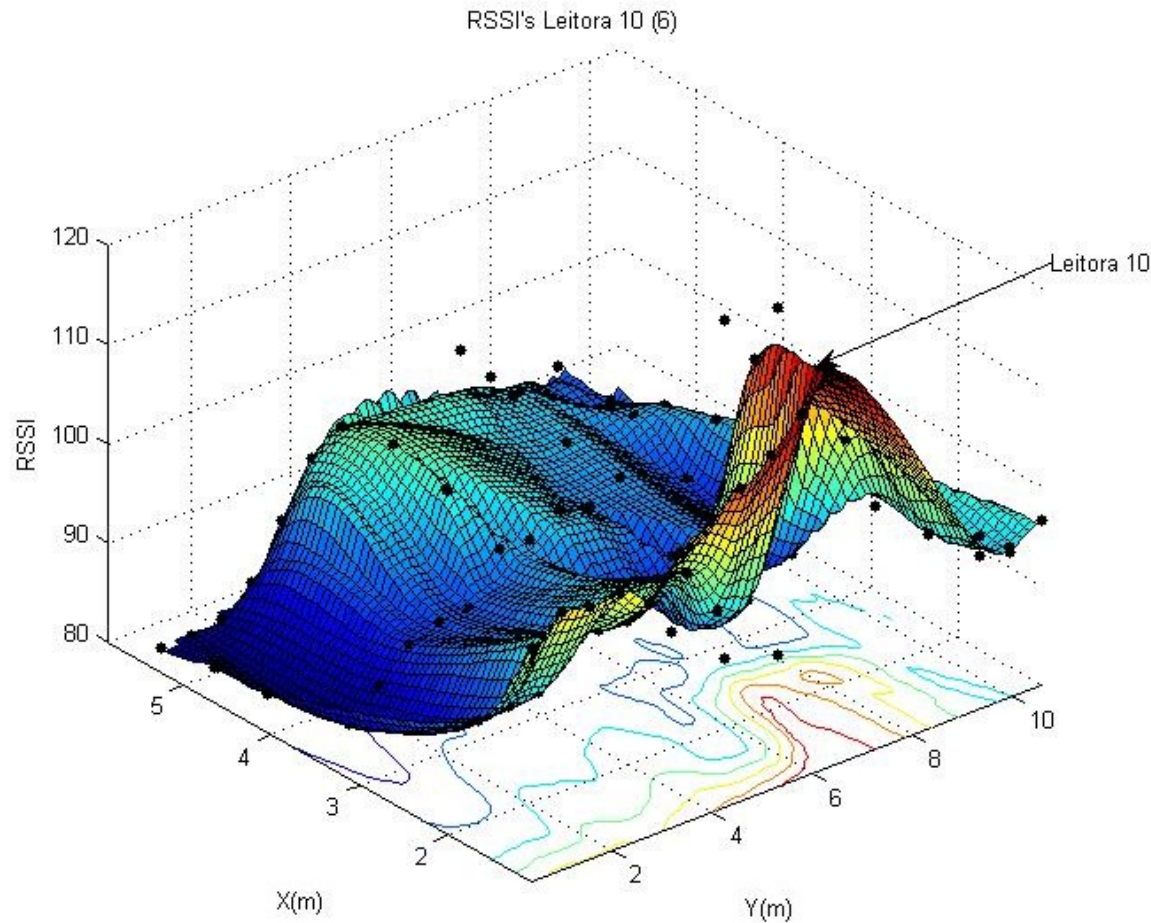
TagID	• Unique tag Identity
Age	• Tag age, since assembled
RSSI	• Received Signal Strength Indicator
Interval	• Interval: 1.5 s (motion)/ 30 s (rest)

Actionview Runtime Screen



RSSI Mapping –

Data collected by Aramis Mobile Robot



Energy Saving of Adaptive Thermal Control for PWM Driven Air-Conditioners

Enga. Marcella Cortat Campos Melo
Eng. Heyder Antonio Silva de Araújo
2014



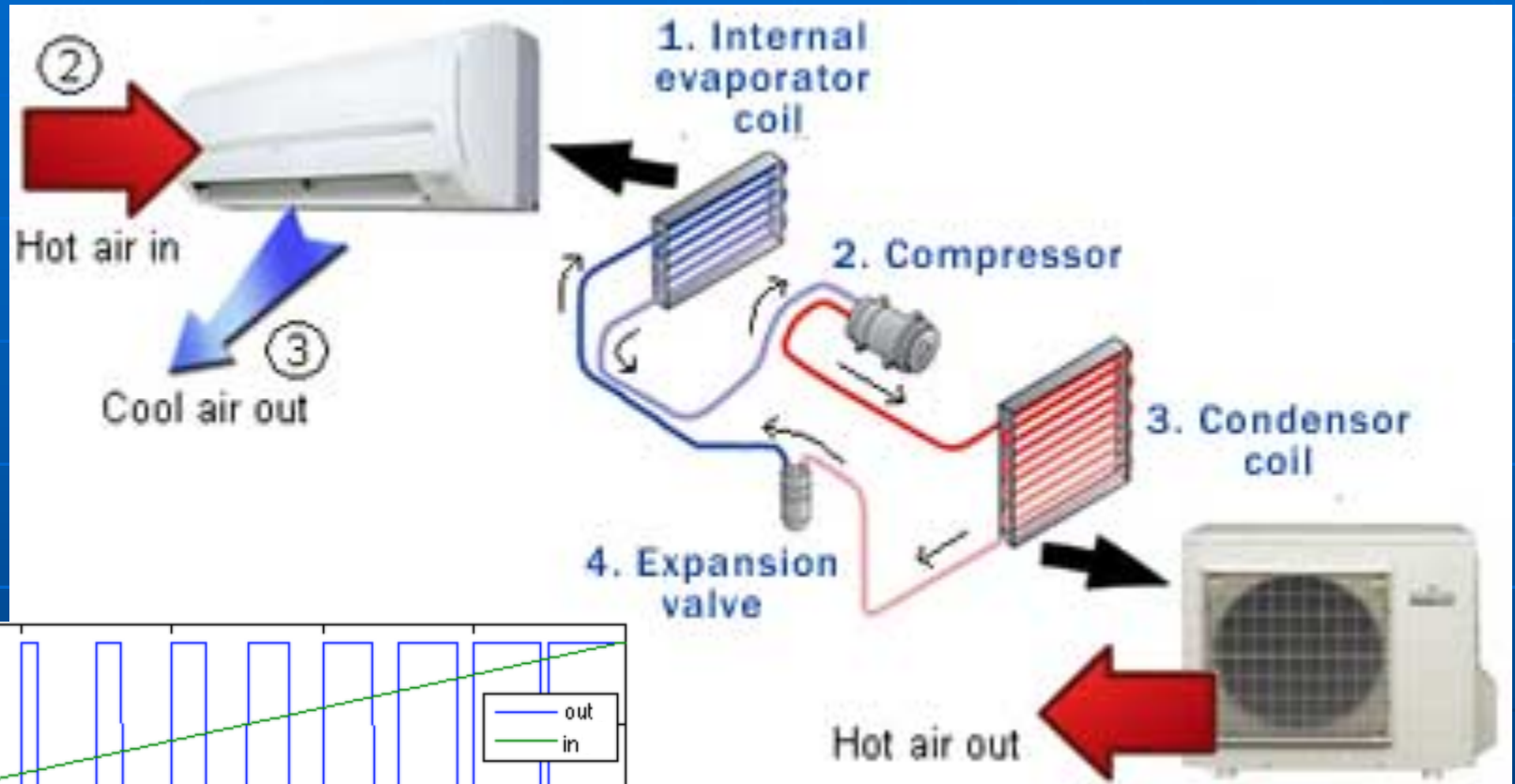
◆ Variable Dynamics

- ⊙ Occupancy
- ⊙ External Temperature/Humidity
- ⊙ Activity
- ⊙ Season/Clothing

➤ Adaptive approach

- Process Instrumentation
- Recursive Identification

PWM for split air conditioner

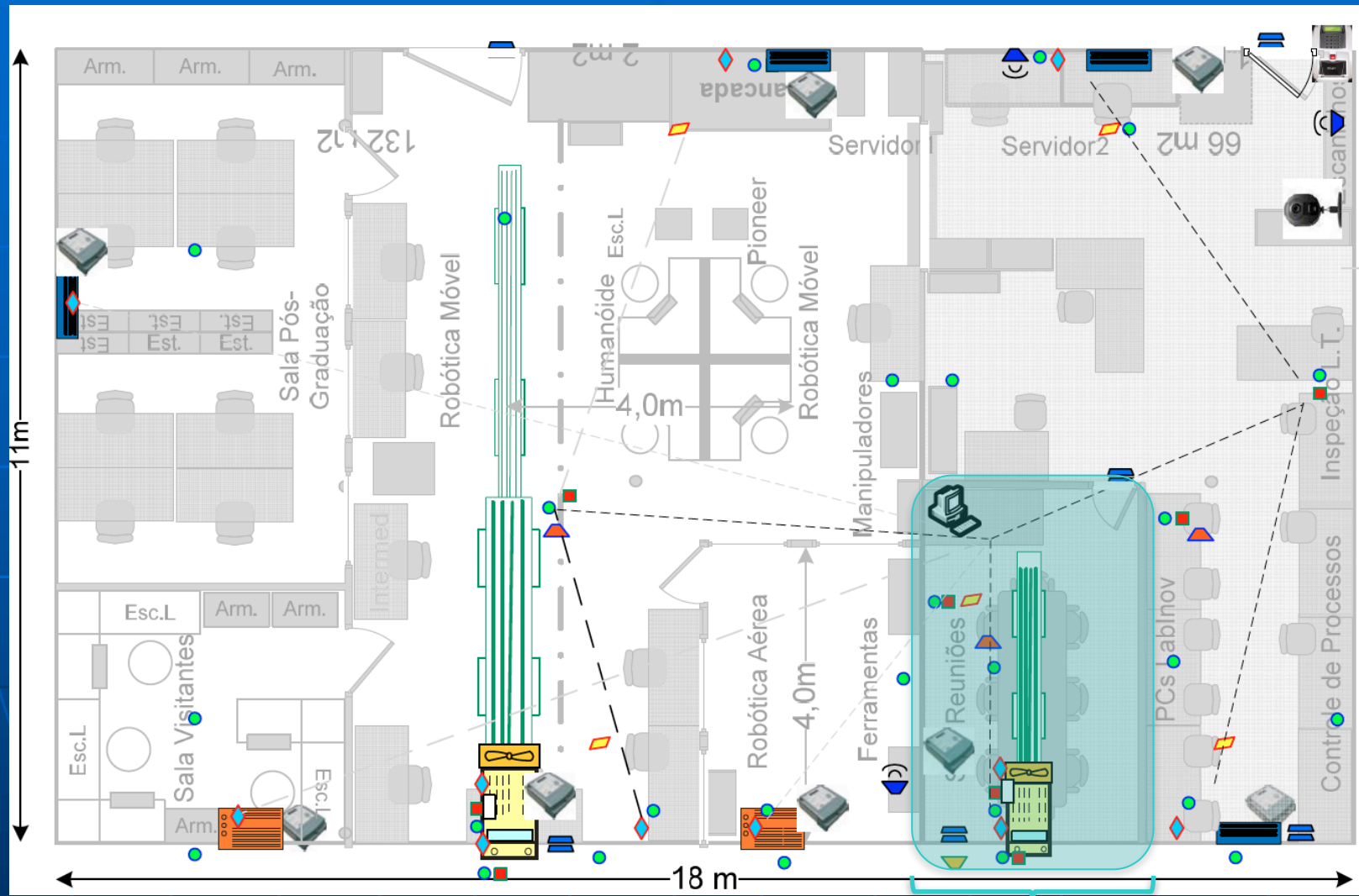


(adapted from airintelligence.co)

PWM duty cycle = 220 s

Adaptive Control TEST ENVIRONMENT

LARA/UnB
Brasília-BRAZIL

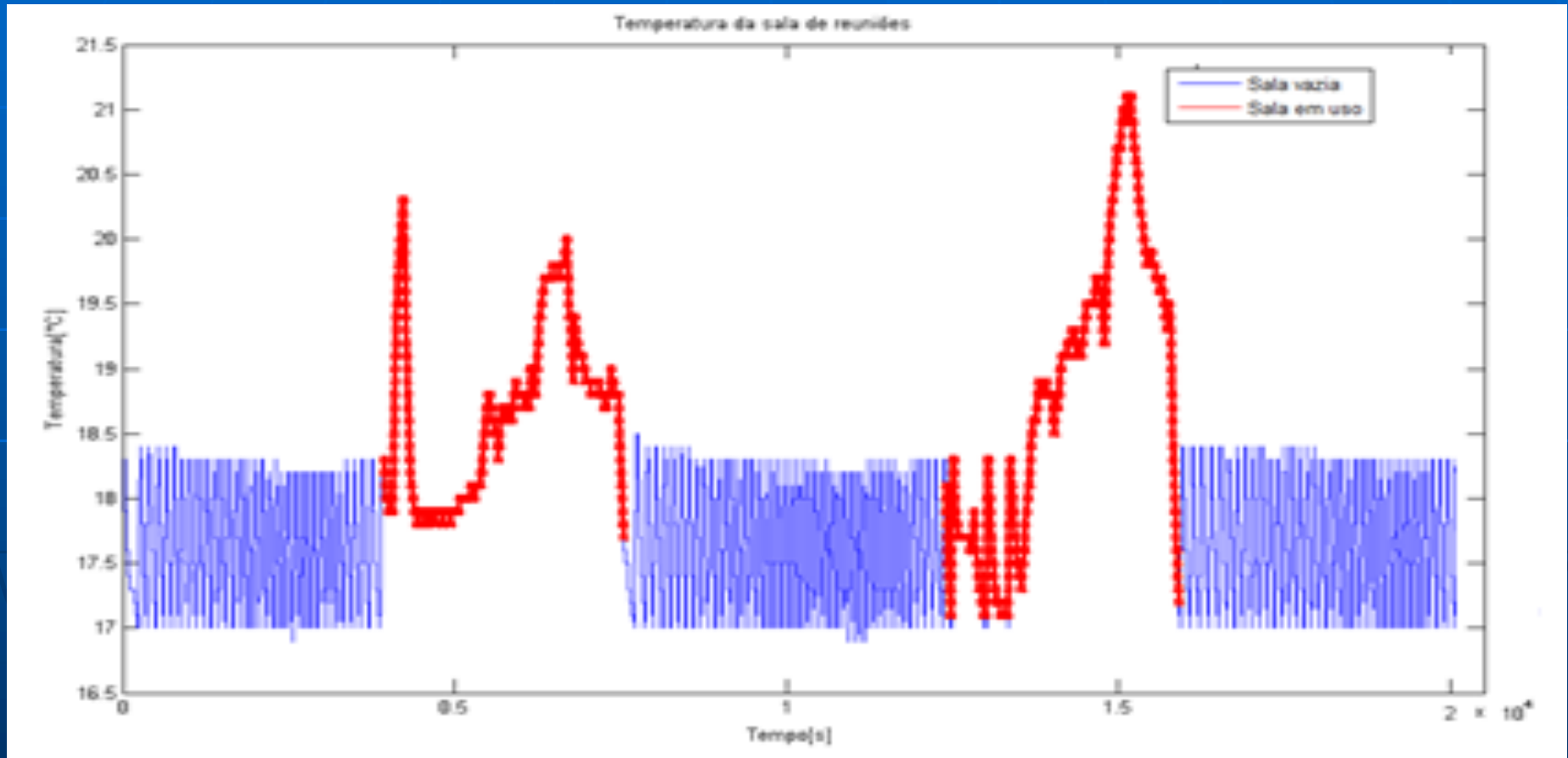


Meeting Room

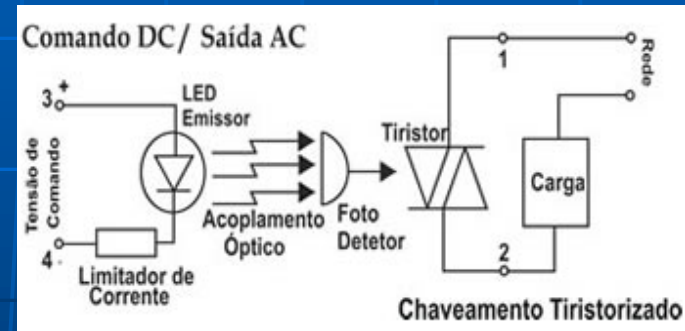
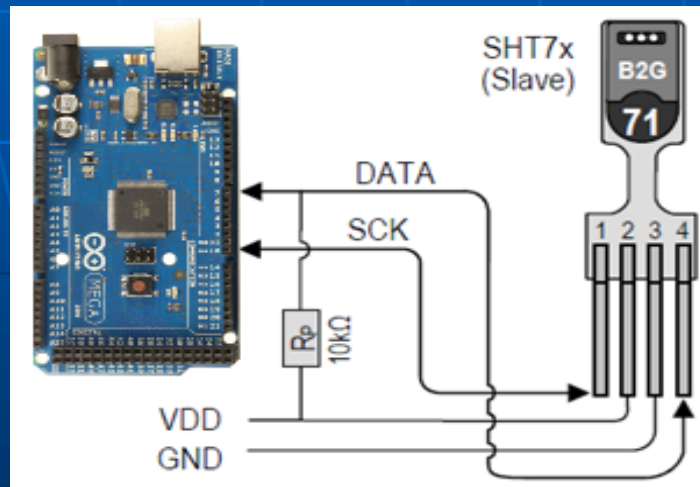
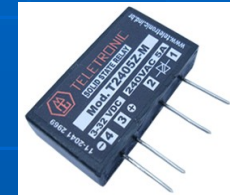
Temperature of the meeting room

- On-Off controller -

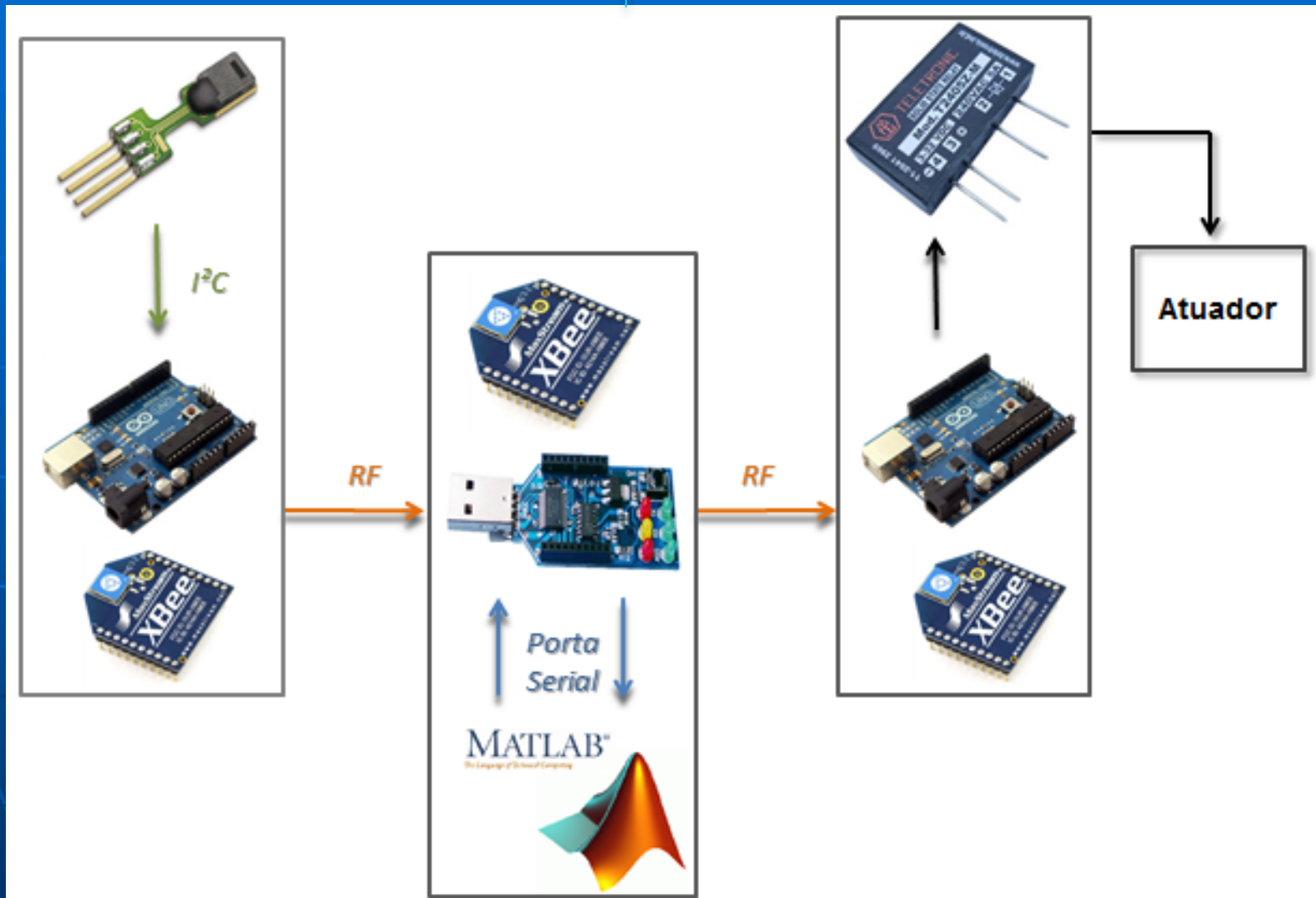
People entering/leaving the room are a major disturbance (**red**)



- Sensirion® SHT71
 - I²C Communication
 - Power Supply: 2,4 V a 5,5 V
 - 8 to 14 bits A/D
- Arduino ATmega1280
- IEEE 802.15.4 (ZigBee) - Xbee Shield
- Solid State Relé T2405Z-M

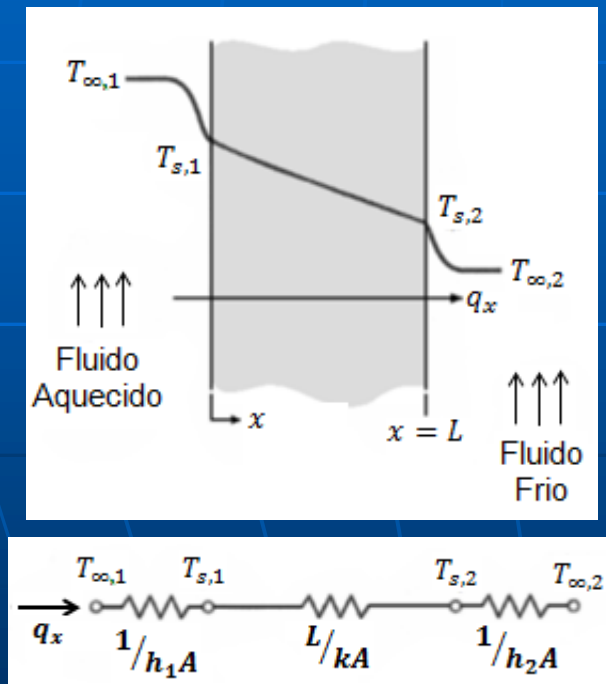


ZigBee Automation NETWORK

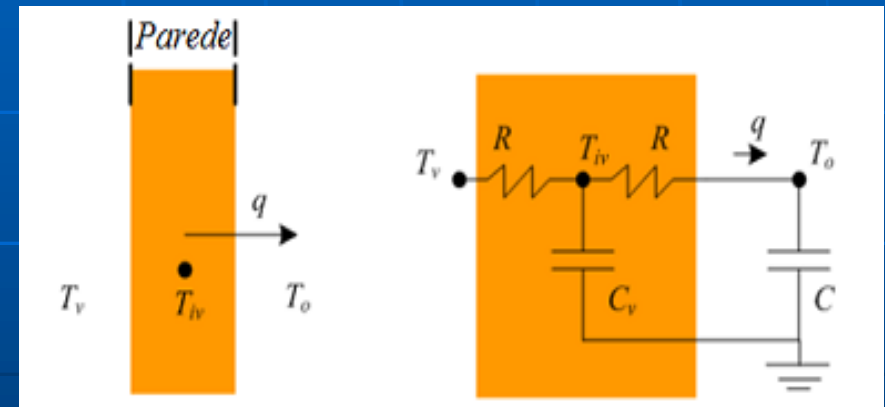


Recursive Identification needs a
Structure for the Model -> Gray Box

Temperture along a Wall:

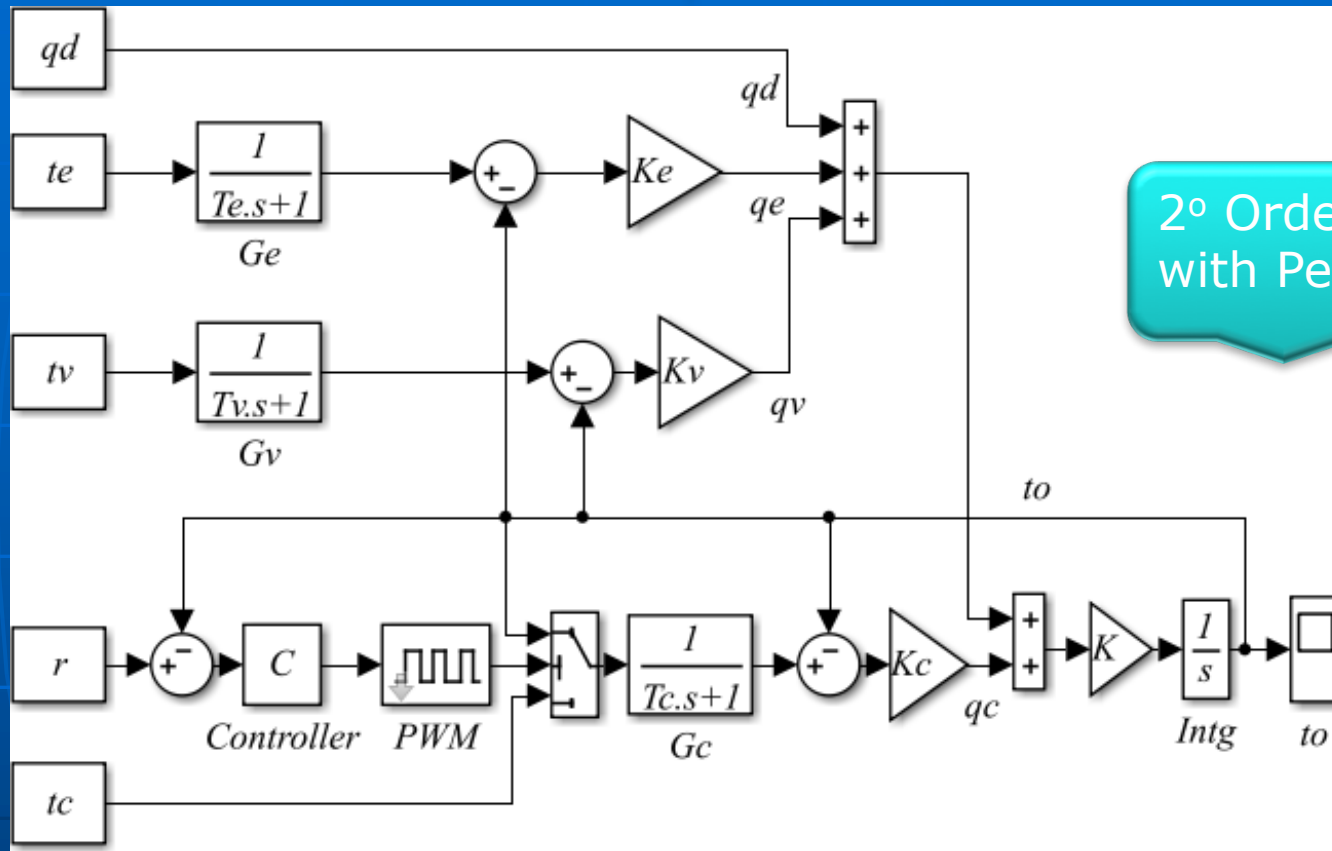


Thermal flow simplifications:



Wall analog Model

FIRST-PRINCIPLES BASED MODEL



2° Order Dynamics
with Perturbations

Temperatures: r - reference, y - controlled, te - external, tv - vicinity, tc - cooler
 Time constants: Te , Tv , Tc . Gains: Ke , Kv , Kc , K
 Heat flows: qe , qc , qv , qd

■ Recursive Identification

- Min. parameter variance
- No bias
- Plasticity

P = covariance matrix
 λ = forgetting factor
 $y - \psi \theta$ = innovation
 K = update gain

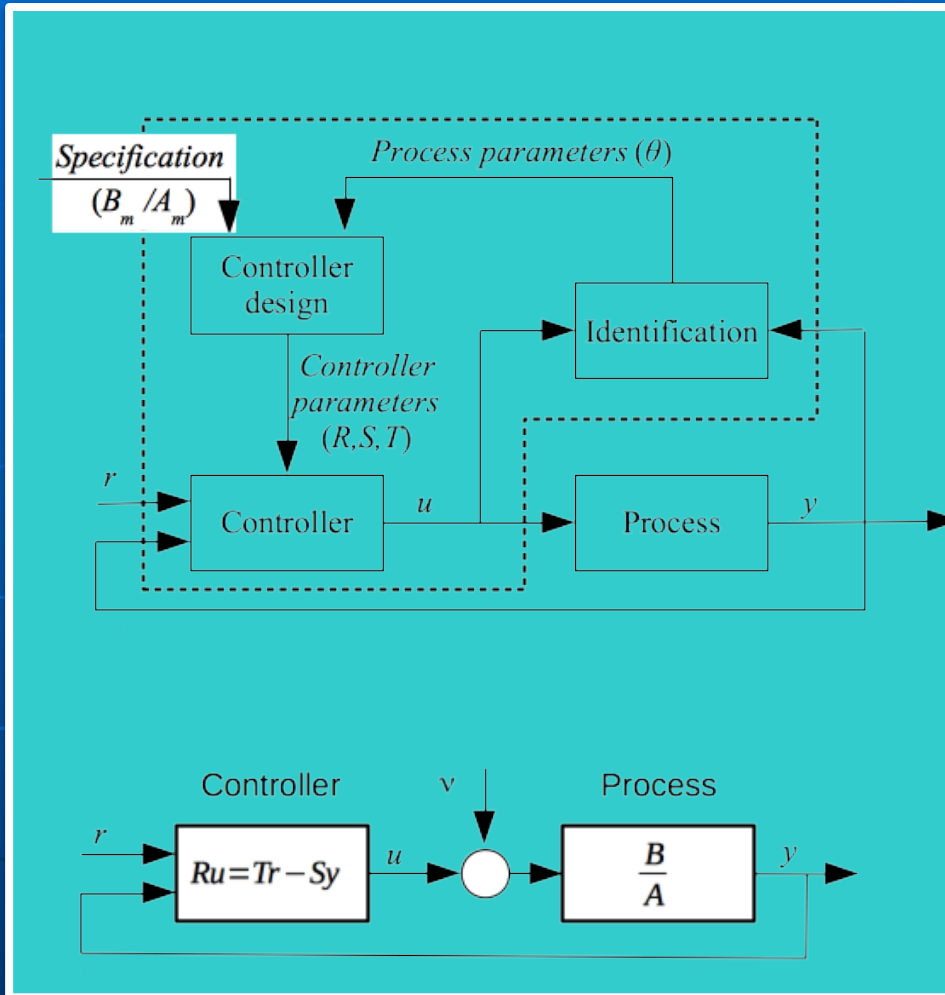
$$y(k) = \psi_k^T(k-1)\theta_k + \xi(k)$$



$$\begin{cases}
 K_k = \frac{P_{k-1}\psi_k}{\psi_k^T P_{k-1} \psi_k + \lambda}; \\
 \theta_k = \theta_{k-1} + K_k[y(k) - \psi_k^T \theta_{k-1}]; \\
 P_k = \frac{1}{\lambda} \left(P_{k-1} - \frac{P_{k-1}\psi_k\psi_k^T P_{k-1}}{\psi_k^T P_{k-1} \psi_k + \lambda} \right).
 \end{cases}$$

■ Adaptive Control

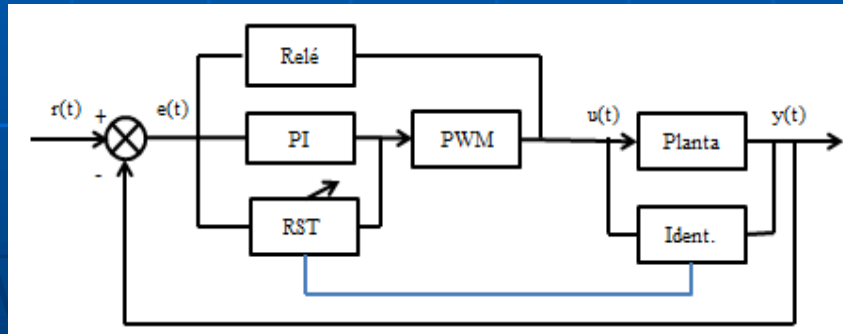
- Direct or **Indirect**
- Design Techniques:
 - Model Reference (MRAC)
 - **Self-Tuning Regulator (RST)**
 - Dual Control
 - Gain Scheduling



Self-tuning RST controller - pole placement design

- On-Off Control

$$\begin{cases} 1 & \text{if } y_{ref} - y < 1,0 \\ 0 & \text{if } y_{ref} - y > 0,0 \end{cases}$$



- PID Control

Empiric Tuning by Chien, Hrone e Reswick, 1952.

where T_p is the time constant and τ is the deadtime.

Tipo de Contro- lador	Servo - 20% overshoot		
	K_p	T_i	T_d
P	$0.7T_p/\tau$	-	-
PI	$0.6T_p/\tau$	τ	-
PID	$0.95T_p/\tau$	1.4τ	0.47τ

$$D_{PI}(z) = \frac{-0.41424(z - 0.9975)}{z - 1}$$

– Adaptive Control (Aström and Wittenmark, 95)

Model with input noise $A(k)y(k) = B(u(k) + v(k))$

Pole assignment controller $Ru(k) = Tr(k) - Sy(k)$ R, S, T – to be designed.

$$y(k) = \frac{BT}{AR + BS}r(k) + \frac{BR}{AR + BS}v(k) \quad A_c = AR + BS$$

Identified Model

$$G(z) = \frac{b_0z + b_1}{z^2 + a_1z + a_2} z^{-d}$$

Reference Model

$$A_my_m(k) = B_mr(k)$$

Control Law

...

$$u(k) = f[u(k-1), y(k-2), y(k-1), y(k), r(k), b_2, b_1, a_2, a_1, a_0, b_{m2}, b_{m1}, a_{m2}, a_{m1}, a_{m0}]$$

– Identification

- Model:

$$G(z) = \frac{b_0 z + b_1}{z^2 + a_1 z + a_2} z^{-d}$$

- Regressor Vector:

$$\psi(k) = [y(k-1) \ y(k-2) \ u(k-5) \ u(k-4)]$$

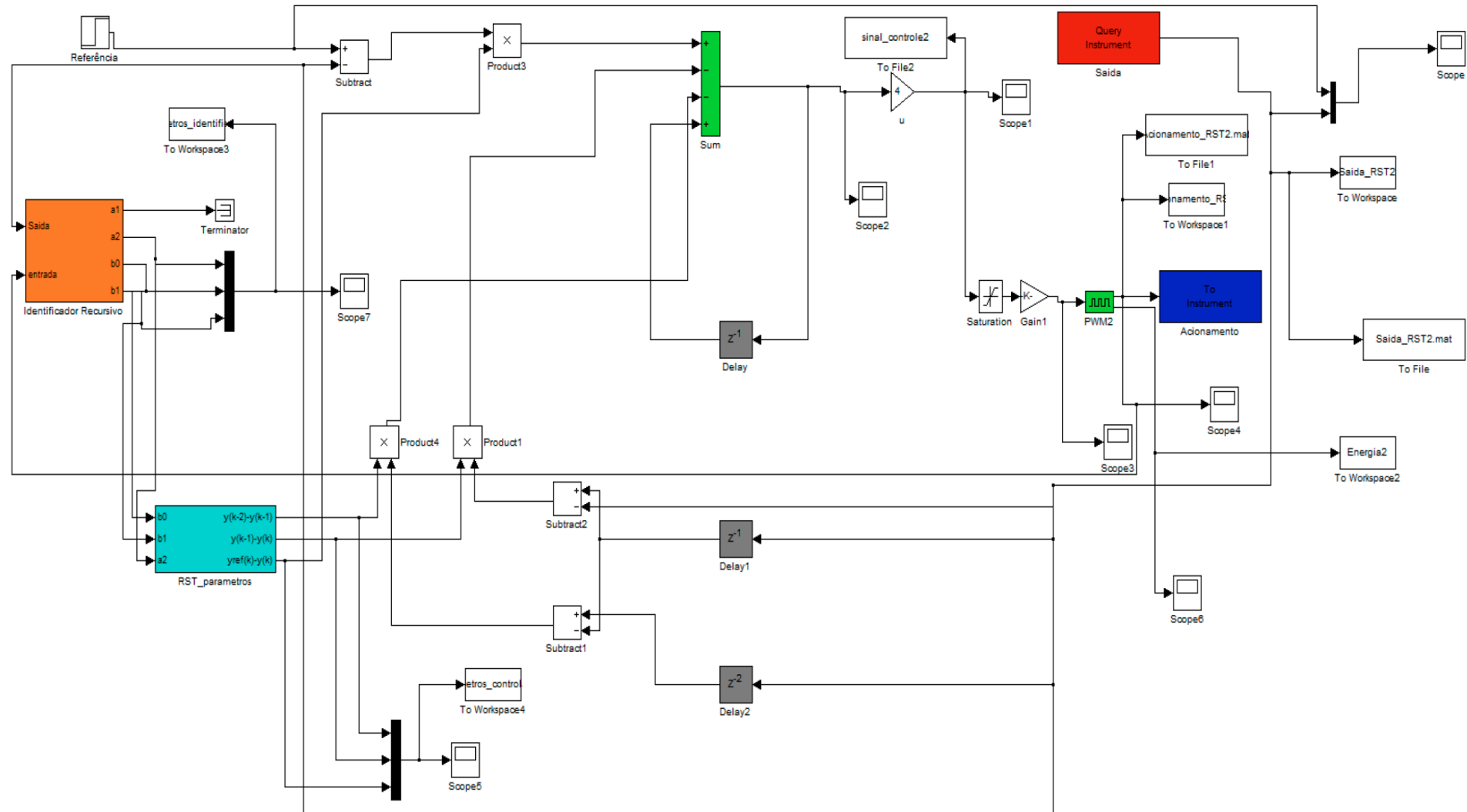
- Parameter Vector:

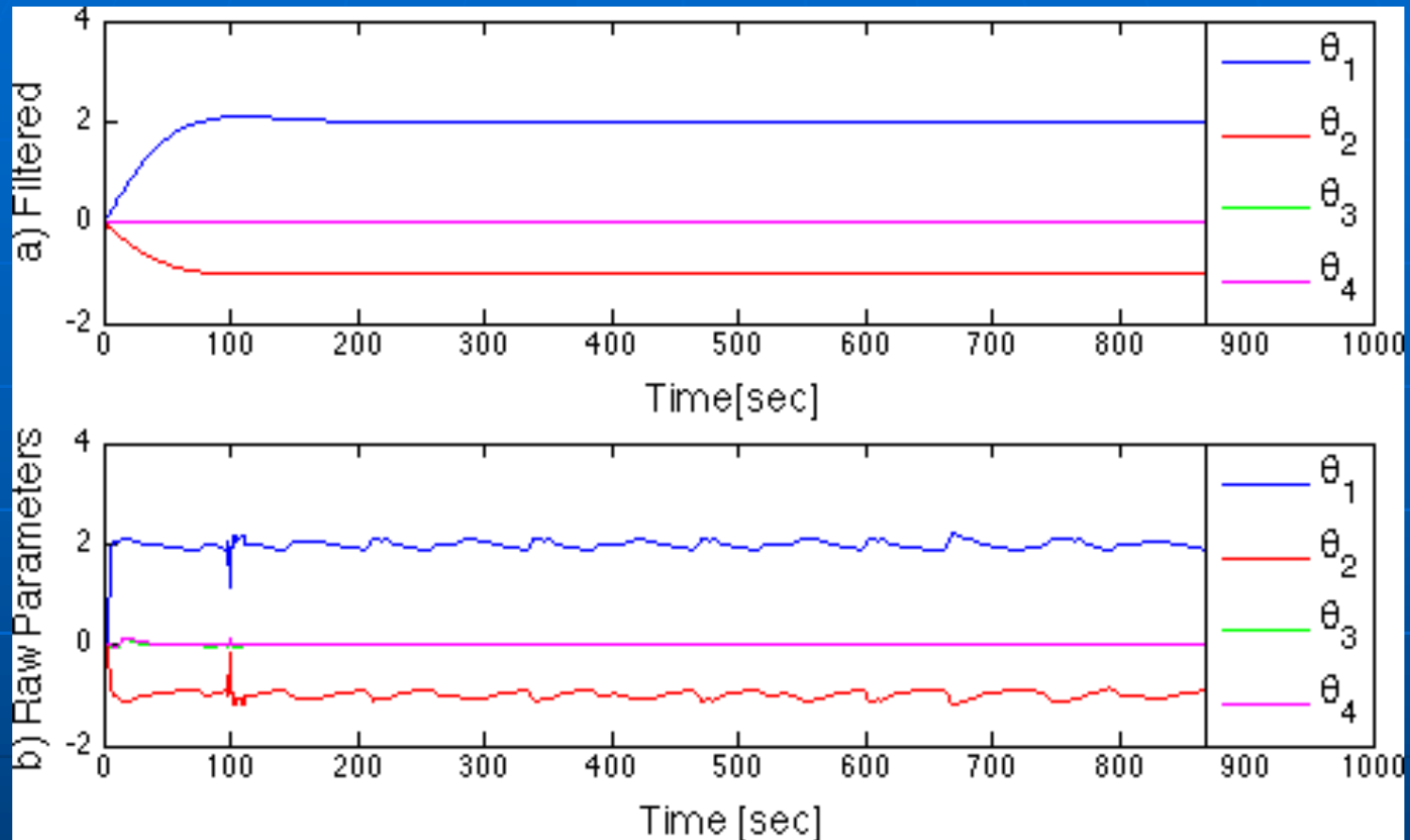
$$\theta(k) = [\theta_1 \ \theta_2 \ \theta_3 \ \theta_4]^T$$

$$G(z) = \frac{-0.0219z + 0.0154}{z^2 - 1.918z + 0.919} z^{-3} \quad G_m(z) = \frac{0.0925z}{z^2 - 1.0088z + 0.08738} z^{-3} \quad (\approx 5x \text{ faster than } G(z))$$

(typical 91% fit)

RST Adaptive Controller

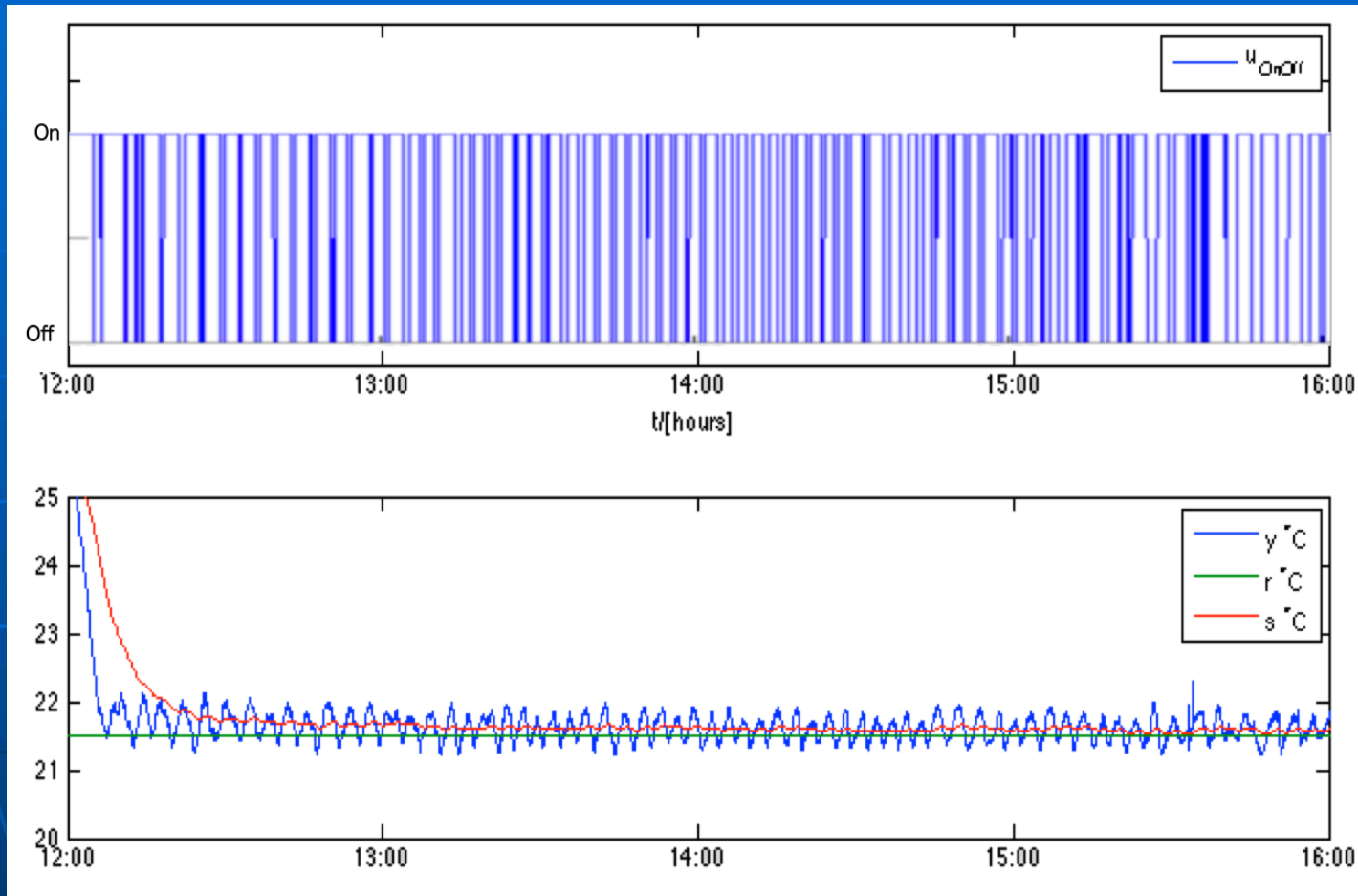




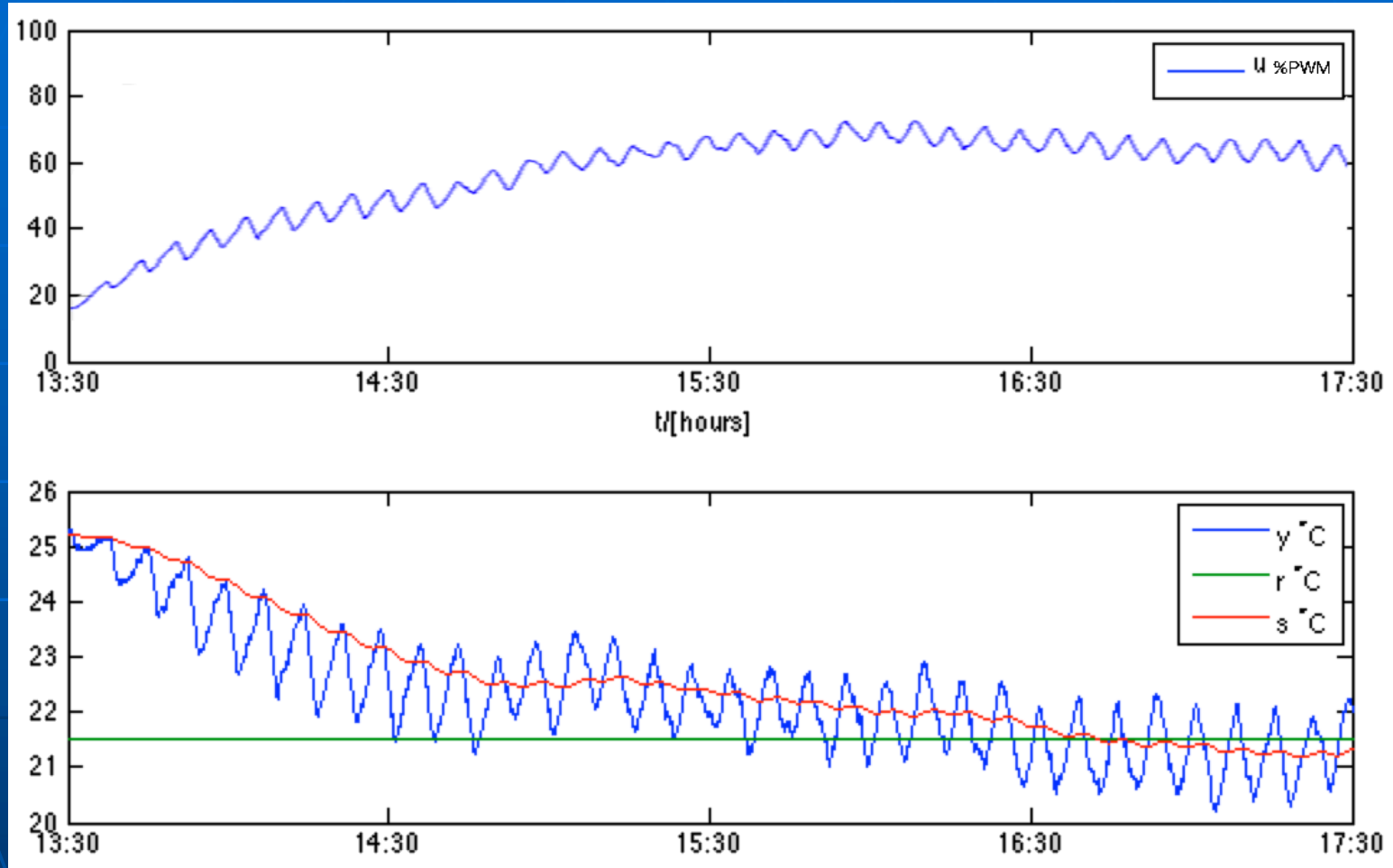
Estimated model parameters:

a) smooth filtered parameters, b) raw estimated model parameters.

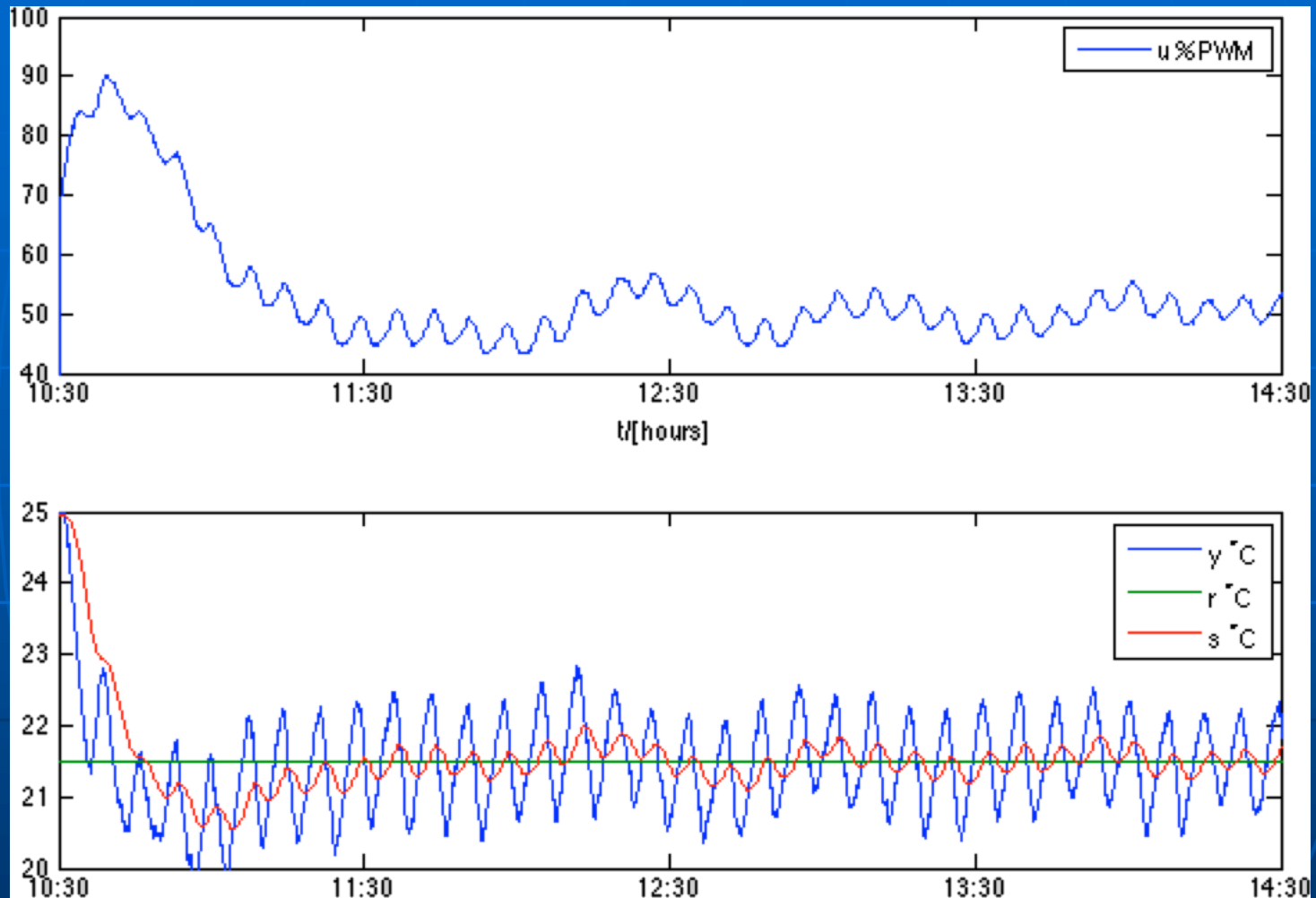
ON-OFF



On-Off controller, variable thermal load.



PI controller, variable thermal load.



RST controller, variable thermal load.

Table 1 - Controller Comparison – RMS error and Energy, 8-hour runs.

Thermal Load	ON-OFF Controller		PI Controller		Adaptive Controller	
	Error [RMS]	Energy [kWh]	Error [RMS]	Energy [kWh]	Error [RMS]	Energy [kWh]
Constant	0.14	6.69	1.55	3.12	0.53	3.42
Variable	0.12	7.89	1.18	4.84	0.43	4.63

Constant thermal load - empty meeting room's door kept closed.

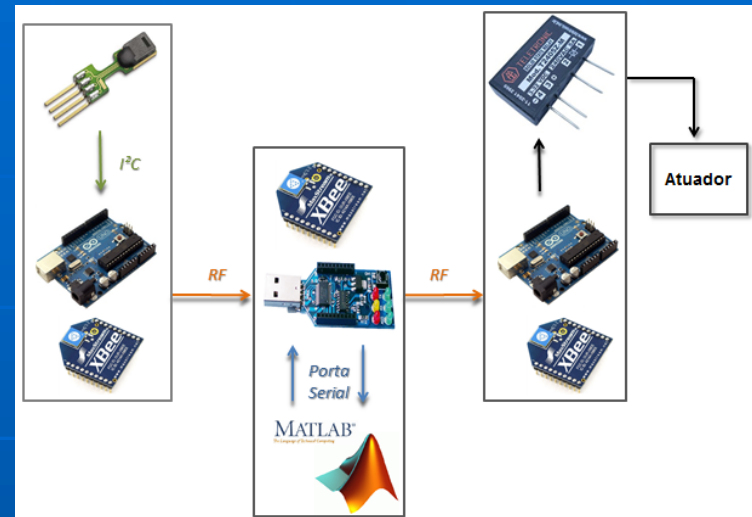
Variable thermal Load - occupancy change:
meetings, studying, and vacancy periods.

Opening of the door -> large heat flow (process parameters change).

- On-Off controller
 - ◆ consumes the most energy

- PI controller
 - Has a better following of the set point (thermal comfort)
 - ◆ Slow to reach the set point

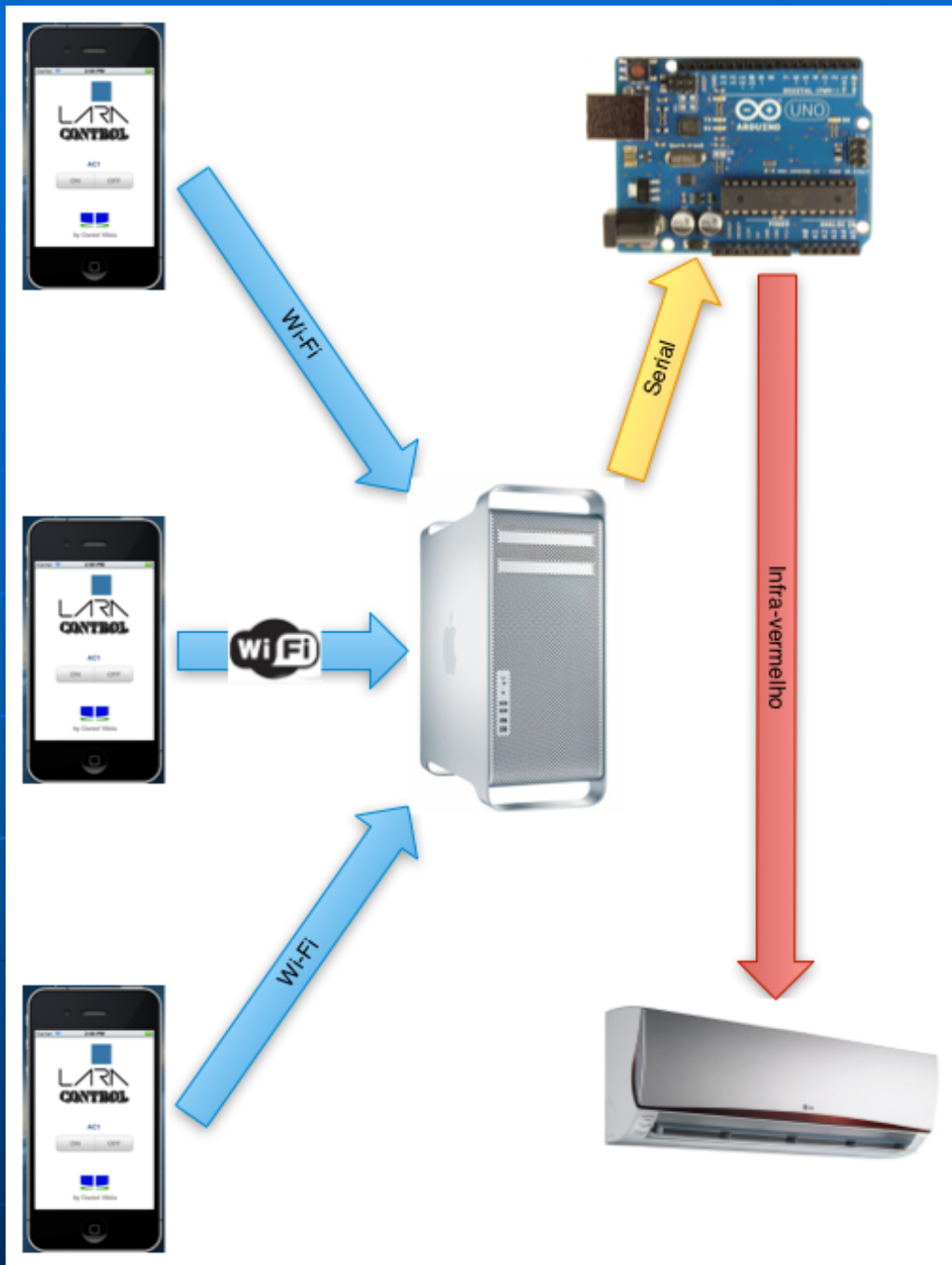
- Adaptive controller: model based building climatization:
 - Lowest energy consumption (quick pay back)
 - Good thermal comfort
 - ◆ Extra hardware and software necessary



Building Automation

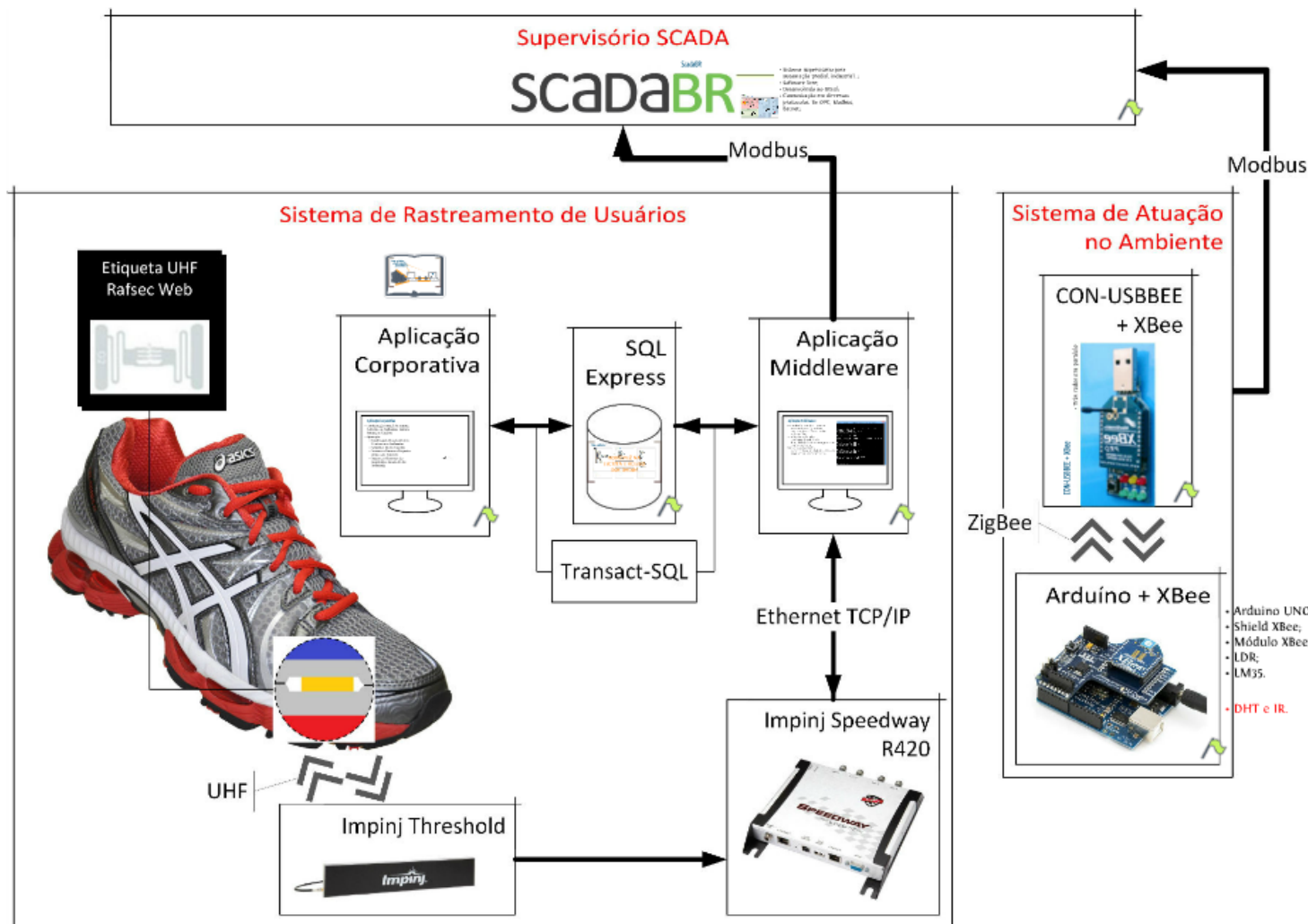
iPhone
WiFi
Arduino
ZigBee
Infra-Red
Split Air- Cond.

(Daniel Vilela, 2012)



Passive RFID user tracking in building automation

(Frederico Rocha e Filipe Oliveira, 2013)



Occupancy by Passive RFID + Laser Beam

TG2015 Mecatrônica

Renata C.M. Chupel e Raissa A. Alves

Legenda



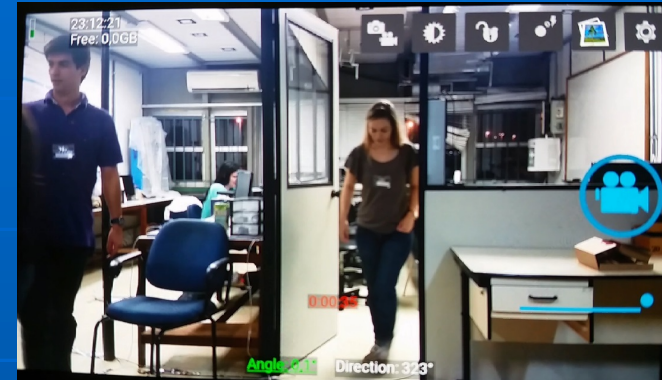
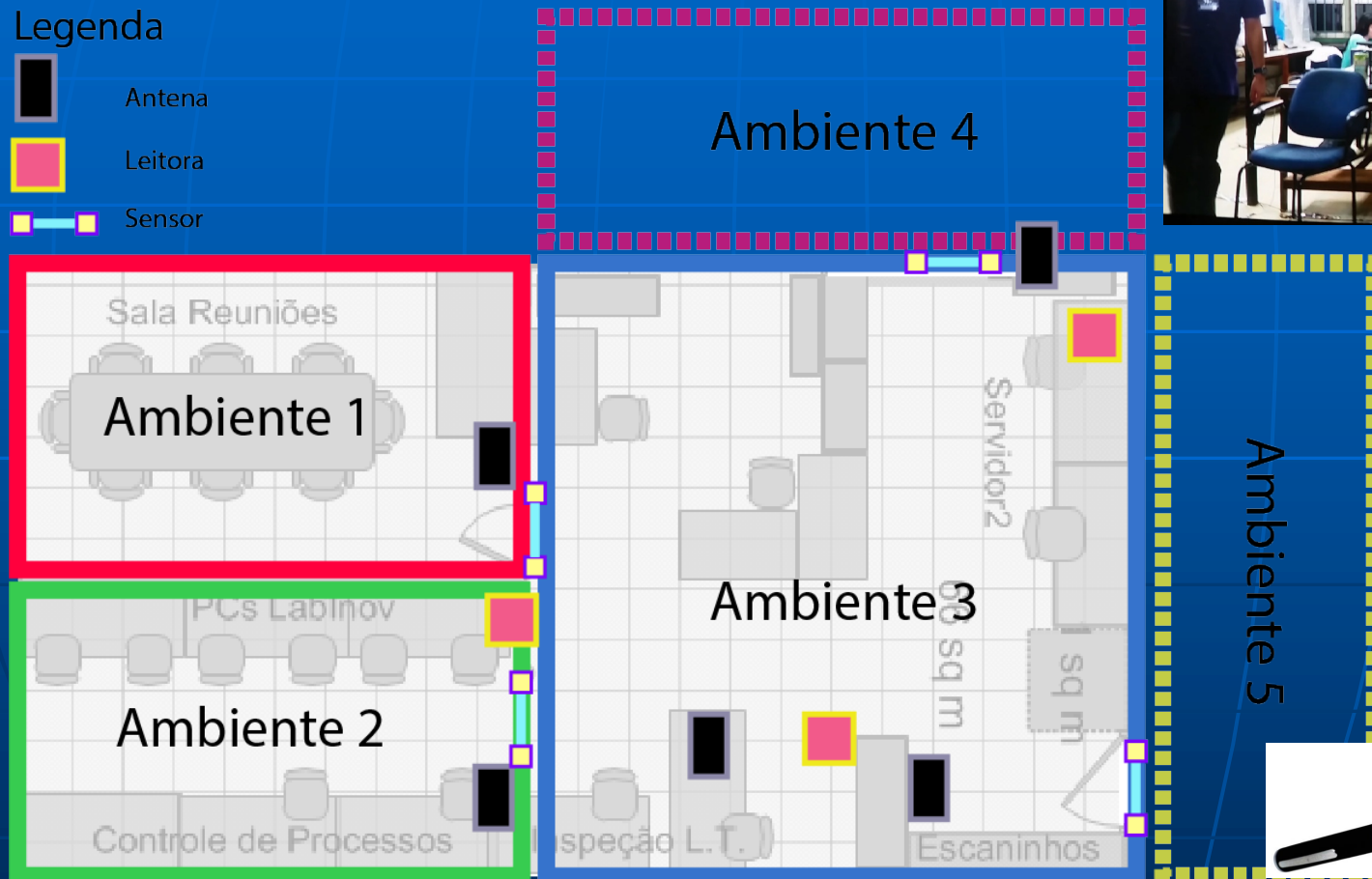
Antena



Leitora

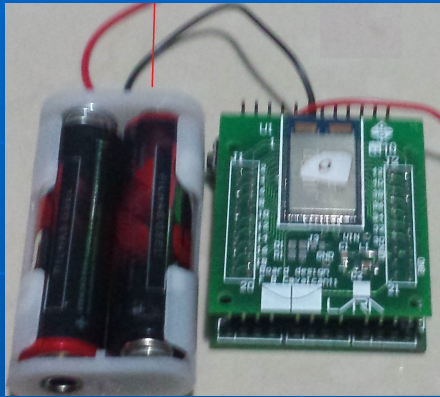


Sensor

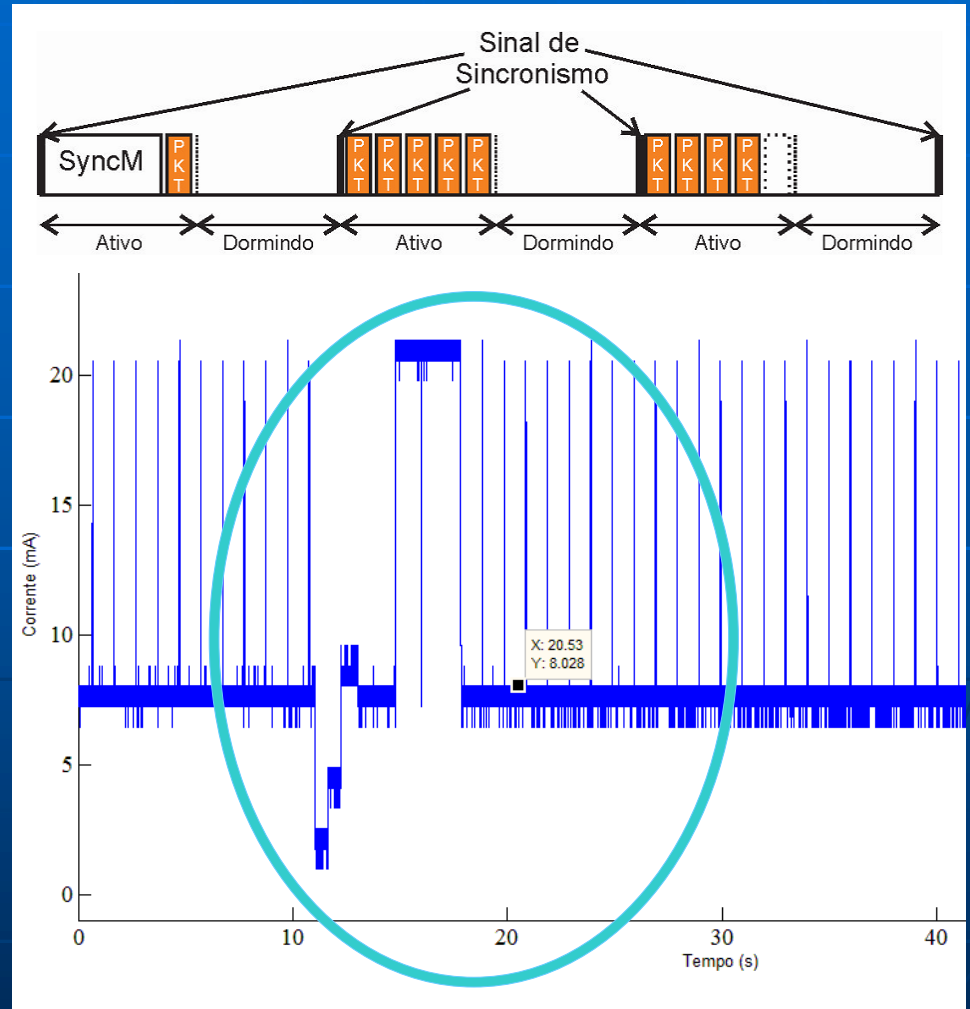


DyTEE MAC/UnB – Dynamic Timed Energy Efficient

MSc Vinícius Guimarães, 2014



Sensor
Node



DyTEE

IEEE 802.15.4



Energy Efficiency - Labeling of Buildings


INMETRO
PBE Edifica

Eficiência Energética
Edificações Comerciais, de Serviços e Públicas
 Edificação: XXXXXXXX XXXXXXXXXXXXXXXX
 Endereço: XXXXXXXXXXXX XXXXXXXXXXXXXXXX
 Cidade/UF: XXXXXX
 Zona hídrica/climática: X
 Porteira RTO-R: XXXXXX
 Porteira RAC: XXXXXX
 Método de avaliação: XXXXXX
 Data da ENCE de projeto: XXXXXXXXXX
 Data da ENCE da edificação construída: XXXXXXXXXX

Etiqueta PROJETO
 Etiqueta EDIFICAÇÃO CONSTRUÍDA

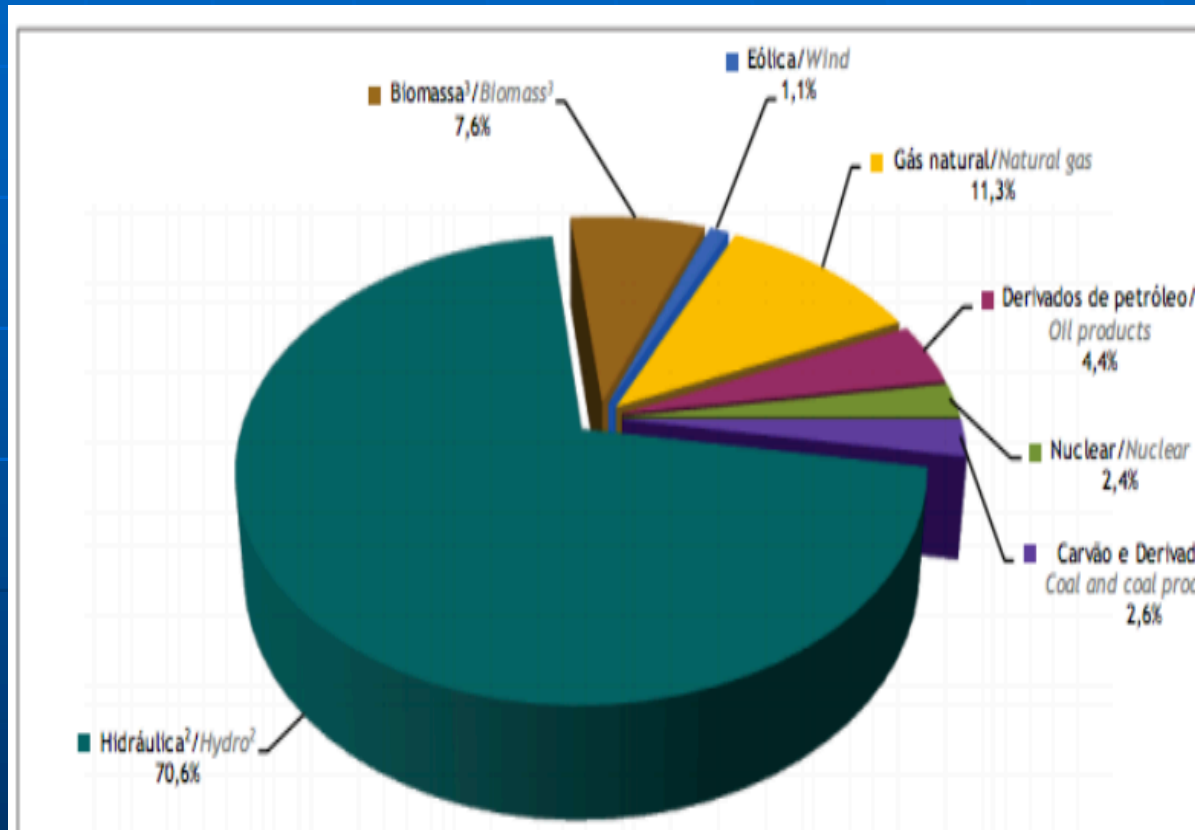
Mais eficiente
 A
 B
 C
 D
 E
 Menos eficiente

Pré-requisitos gerais
 - Circuitos elétricos
 - Aquecimento de água
Bonificações: X,XX
 - Racionalização de água: x,xx
 - Aquecimento solar de água: x,xx
 - Energia eólica: x,xx
 - Energia solar fotovoltaica: x,xx
 - Sistemas de cogeração e inovações técnicas ou de sistemas: x,xx
 - Elevadores: x,xx

Envoltória
 Área total: xxx,xx m²
 A
Iluminação
 Edificação ou parcela
 Área iluminada: xxx,xx m²
 A
Condicionamento de ar
 Edificação ou parcela
 Tipo: xxxxxxxxxxxx
 AC: xxx,xx m³
 ANC: xxx,xx m³
 EqNumV: xx,x
 A



 LOGOMARCA DO OA
 N° REGISTRO DO OA



Composição da matriz energética brasileira (EPE, 2013).

“Green Buildings”



“Green Buildings”



Basic Certification
40 – 49 points

Silver Certification
50 – 59 points

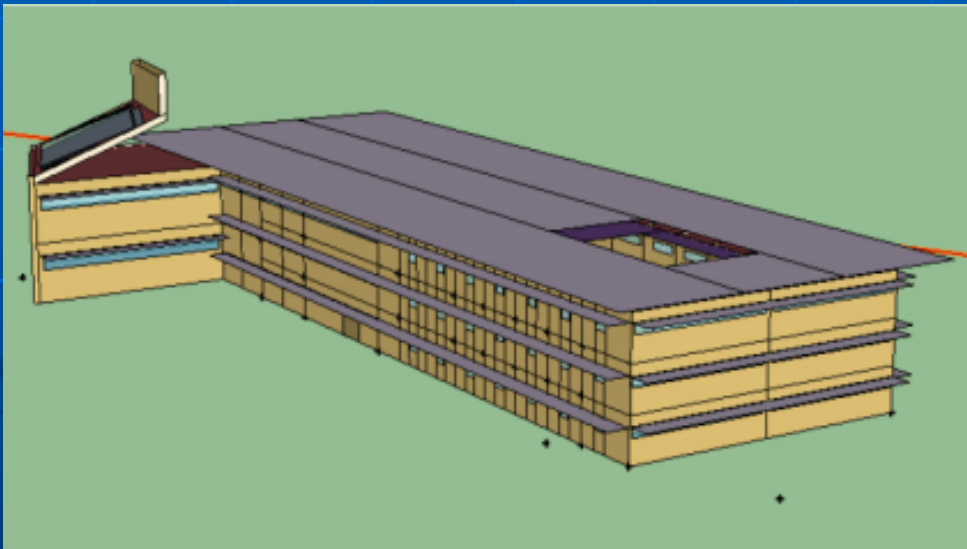
Gold Certification
60 – 79 points

Platinum Certification
80 – 110 points



2.2 million +
square feet is LEED certified every
day with more than 90,000 projects
using LEED.

nZEB – FAU/ENM/ENE-UnB

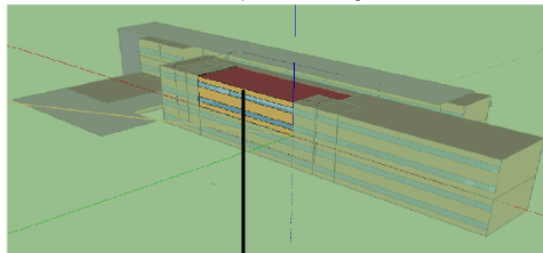
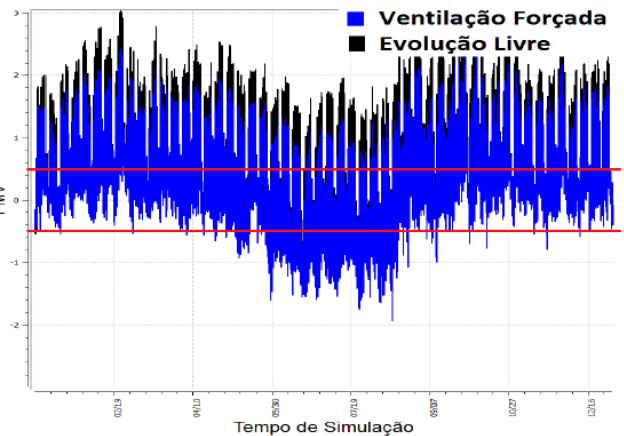
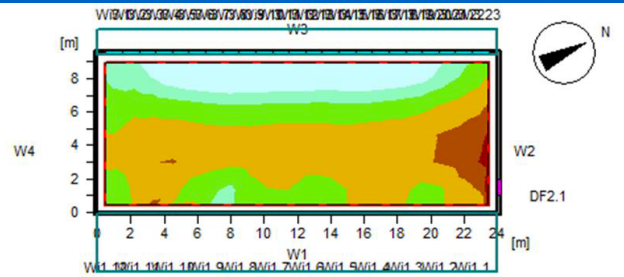


Brick, 2014

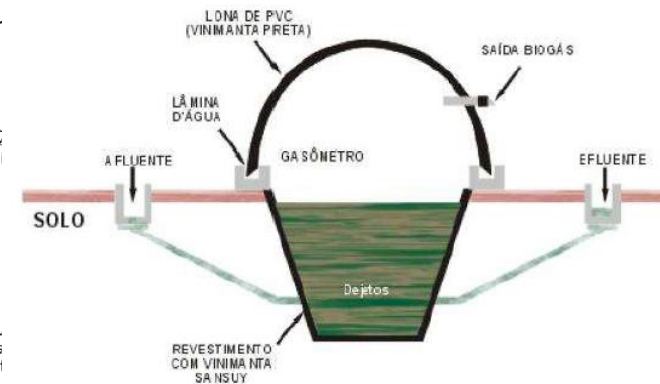
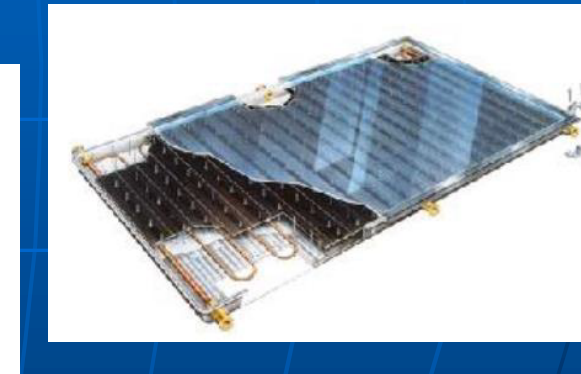
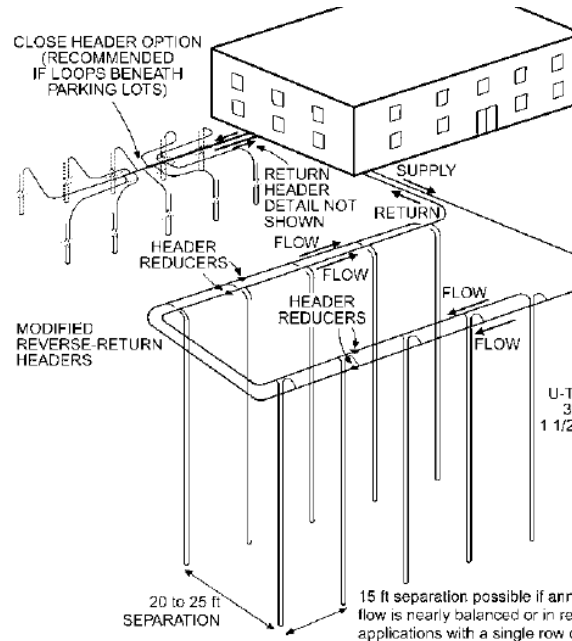
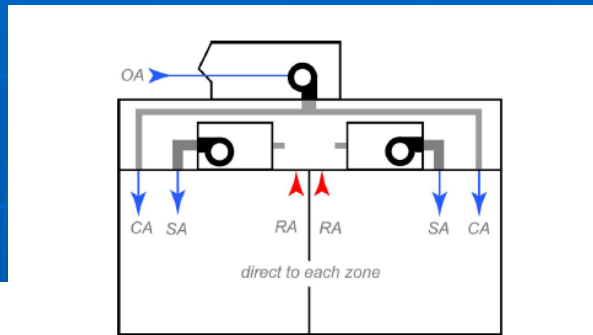


UnB nZEB Study

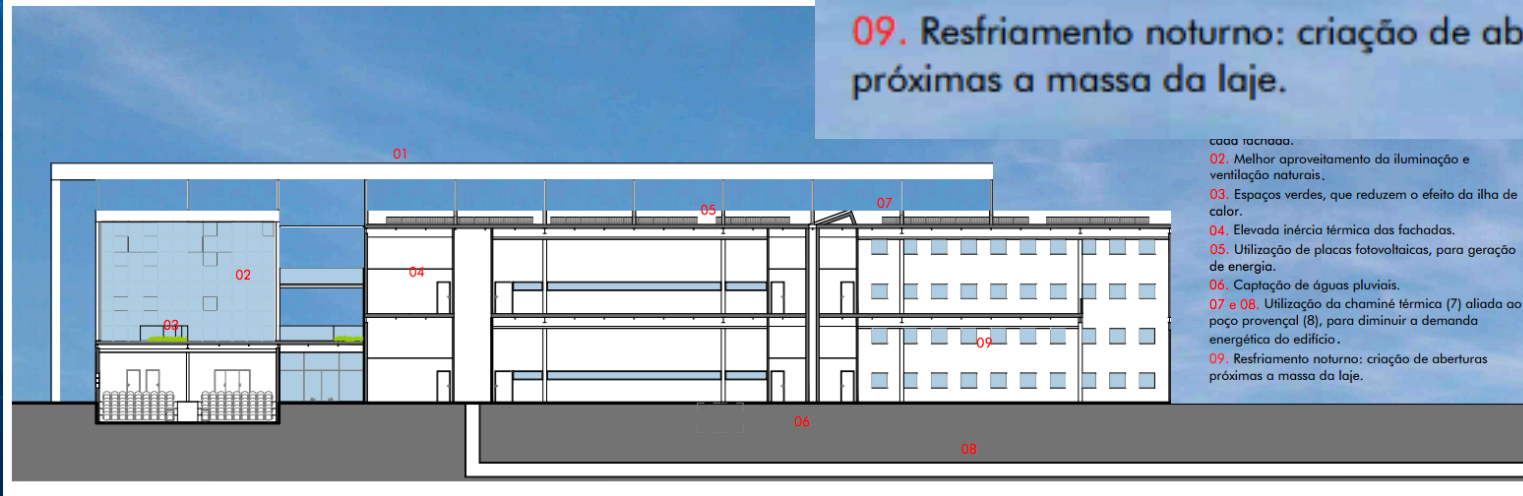
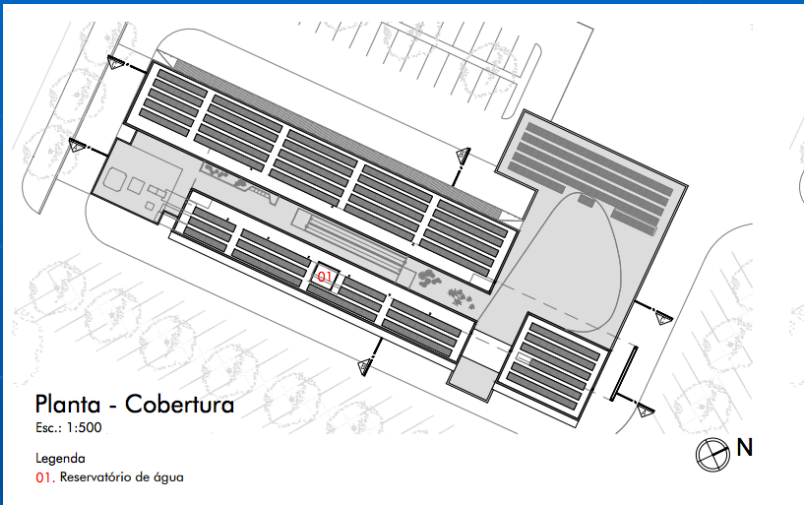
Thermal Zone
Forced Ventilation
Solar collector
Ground Heat
Biogas
Photovoltaic
Dedicated Outdoor Air System



LABORATÓRIO_1º PAVIMENTO



nZEB - UnB



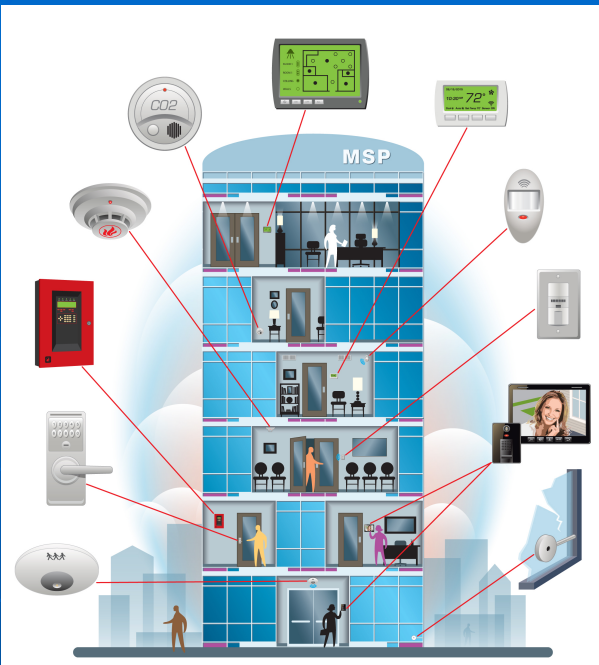
CC - Estratégias energéticas

Legenda

- 01. Elementos de proteção solar calculados para cada fachada.
- 02. Melhor aproveitamento da iluminação e ventilação naturais.
- 03. Espaços verdes, que reduzem o efeito da ilha de calor.
- 04. Elevada inércia térmica das fachadas.
- 05. Utilização de placas fotovoltaicas, para geração de energia.
- 06. Captação de águas pluviais.
- 07 e 08. Utilização da chaminé térmica (7) aliada ao poço provençal (8), para diminuir a demanda energética do edifício.
- 09. Resfriamento noturno: criação de aberturas próximas a massa da laje.

- 01. Reservatório de água.
- 02. Melhor aproveitamento da iluminação e ventilação naturais.
- 03. Espaços verdes, que reduzem o efeito da ilha de calor.
- 04. Elevada inércia térmica das fachadas.
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Building Automation – Where to work

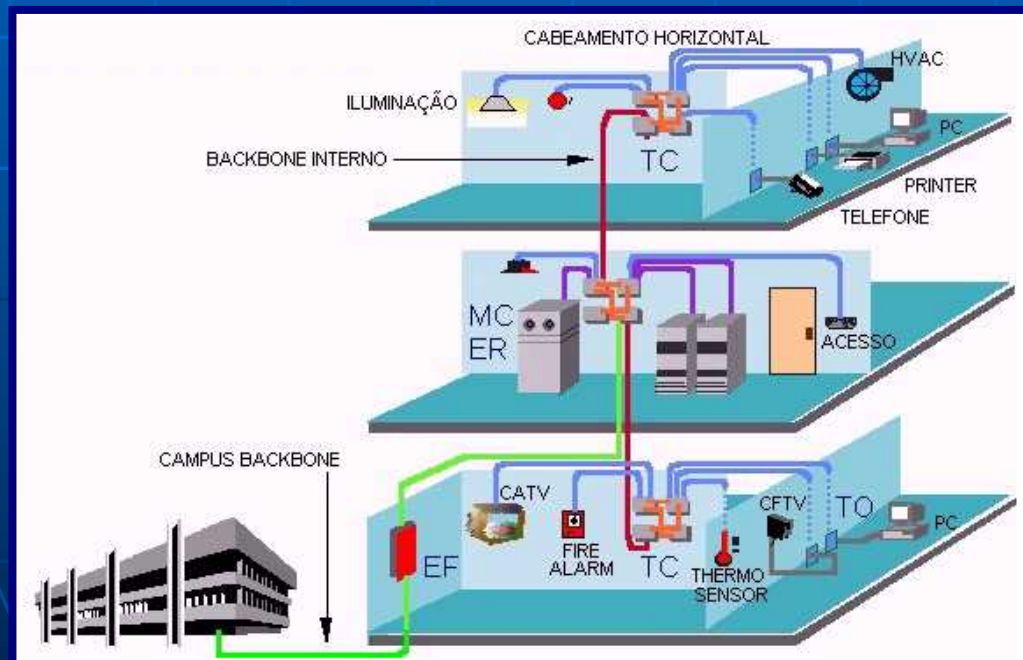


- Design
- Specification
- Execution
- Supervision
- Commissioning
- Operation
- Maintenance
- Consulting



The “near” future

- Energy Efficiency Labeling of Buildings
- nearly Zero Energy Building - nZEB
- Assisted Living
- Virtual Campus
- Ambient Intelligence



Prof. Adolfo Bauchspiess



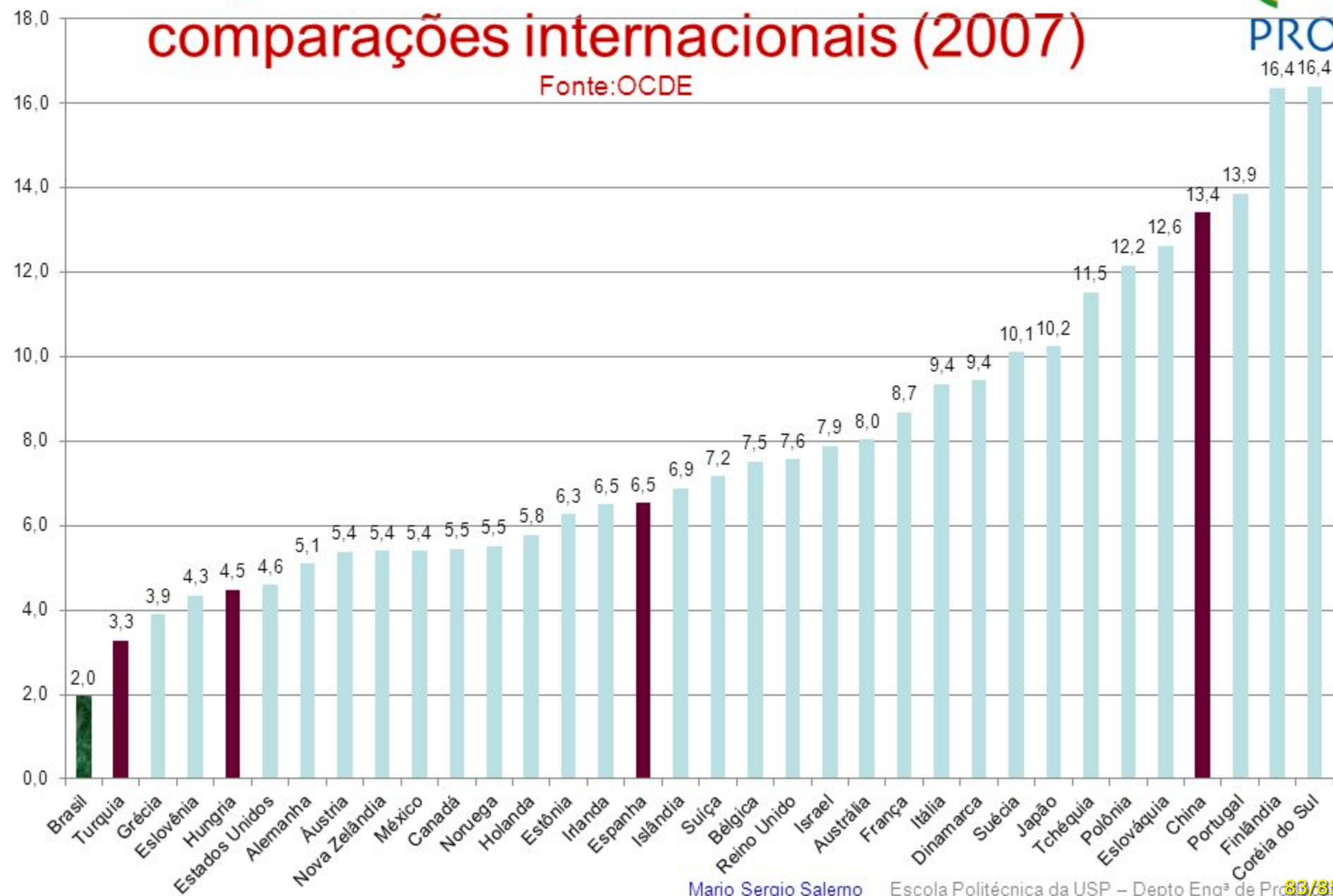
Short C.V.

- *SENAI/1982 – Eletricista de Dispositivos de Comandos Elétricos*
- *UnB/1986 - Eng. Elétrica*
 - *Estágios: Telebrásilia (1984), Prólogo (1985), Novadata (1986)*
- *Engenheiro: Novadata Sistemas e Computadores Ltda (1986-1990)*
- *UnB/1990 - Mestre Eng. Elétrica*
- *Erlangen-Alemanha/1995 – Dr.-Ing.*
- *ENE/UnB 1995 ... - Prof. Controle & Automação*
 - *Pós-Doc (Aachen/1997, Kaiserslautern/2005-2006, Santa Barbara/2014)*
 - *Projetos: FAP-DF, CNPq, CAPES, FINEP*
 - *Erasmus Mundus – Kaiserslautern*
 - *Coordenador Eng. Mecatrônica UnB 2015/17*

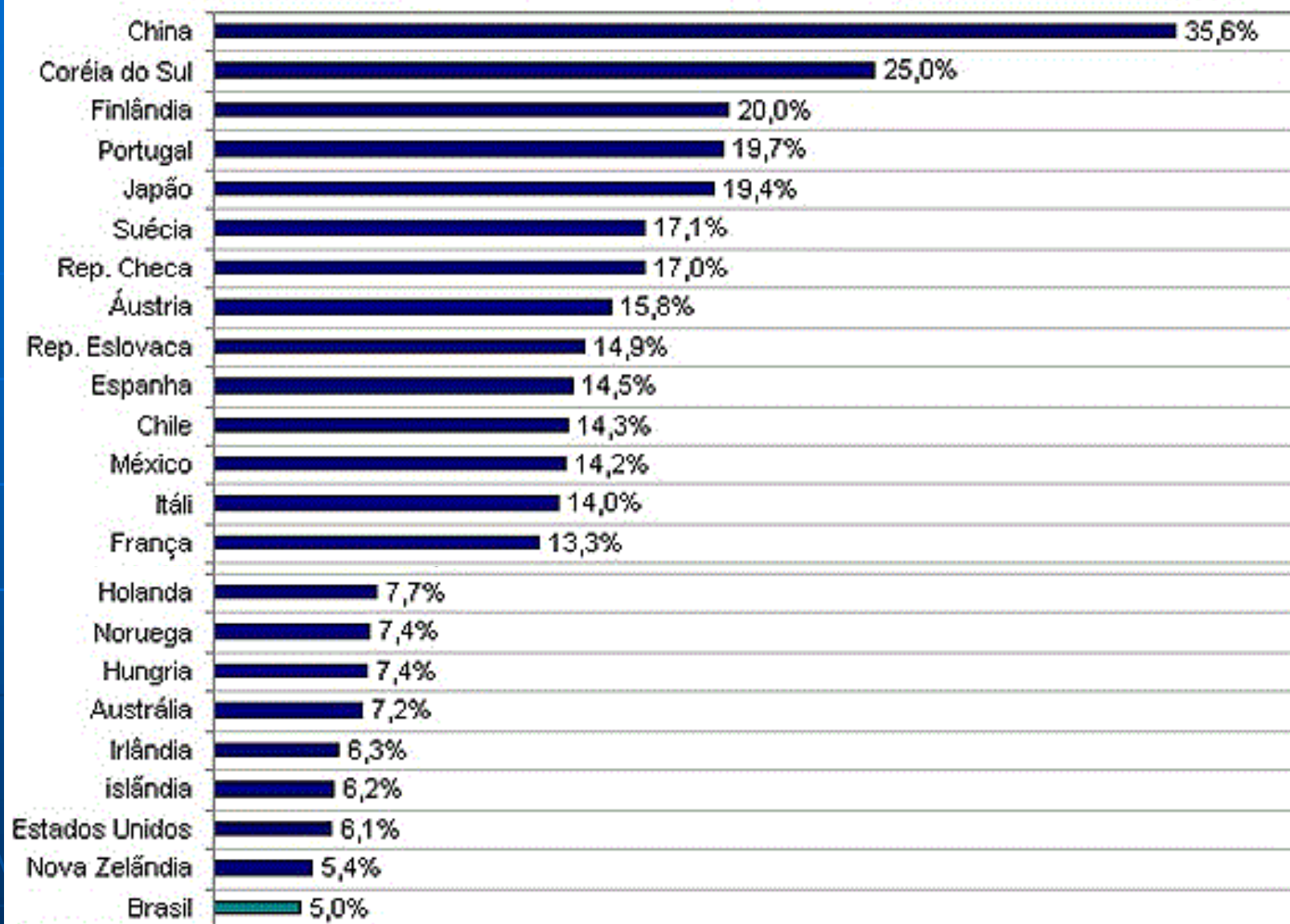


Engenheiros/ 10.000 habitantes comparações internacionais (2007)

Fonte: OCDE



Percentual de Egressos em Cursos de Nível Superior em Engenharia em Relação ao Total de Egressos Países Selecionados – 2007 – %



Fonte: OECD.

Thank You!

Adolfo Bauchspiess

www.ene.unb.br/adolfo

adolfo@ene.unb.br